

# ONLINE AUCTION

## LATE MODEL CNC MACHINING, GUN DRILLING, GRINDING & EDM FACILITY

Former Assets of Major Office Seating Manufacturer



**Thursday, October 1 at 12:00 PM ET (11:00 AM CT)**



**Location: Union City, Tennessee**

FEATURING 2016 HONG JI ST1500 CNC 4-AXIS DEEP HOLE GUN DRILL, 2015 OKK HM1000S CNC 5-AXIS HORIZONTAL MACHINING CENTER, 2014 OKK VM76R & VM53R CNC VERTICAL MACHINING CENTERS, 2015 ROKU ROKU CNC GRAPHITE MILL, 2014 CHEVALIER FSG4080DC CNC BRIDGE-TYPE SURFACE GRINDER, 2014 CHEVALIER FSG1632 AD-III CNC SURFACE GRINDER, 2015 MITSUBISHI EA28VM ADVANCE CNC SINKER EDM, 2014 MITSUBISHI MV2400S CNC WIRE EDM, 2015 MITSUBISHI LT400M CNC TURNING CENTER, PLUS: MILLS, LATHES, TOOLROOM, SUPPORT, & MORE!



**2016**  
HONG JI ST-1500 CNC 4-AXIS DEEP HOLE  
GUN DRILLING MACHINE



**2015**  
OKK HM1000S CNC 5-AXIS HORIZONTAL  
MACHINING CENTER



**2014**  
CHEVALIER FSG-4080DC CNC  
BRIDGE-TYPE HORIZONTAL SURFACE  
GRINDER



**2014**  
OKK VM76R CNC VERTICAL MACHINING CENTER



**2015**  
MITSUBISHI EA28V ADVANCE CNC  
4-AXIS DIE-SINKING EDM



**2015**  
ROKU-ROKU HC658-II CNC GRAPHITE  
MILL

Inspection: Wednesday, September 30

Contact **Paul Lashin** for More Info at **631-249-5566** or **paul@prestigeequipment.com**

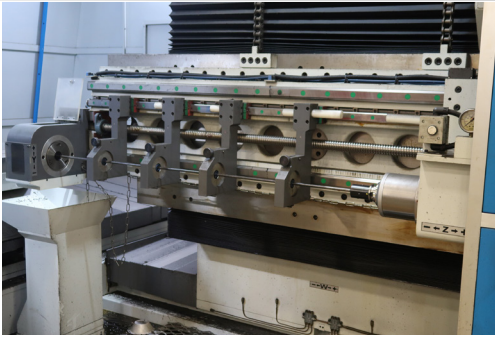
**PRESTIGE EQUIPMENT AUCTIONS**  
35 Pinelawn Road, Suite 203W,  
Melville, NY 11747  
Phone: 631-249-5566  
auctions@prestigeequipment.com  
www.prestigeequipment.com



**PRE-AUCTION  
OFFERS INVITED  
ON MAJOR MACHINES**

View Full Lot Catalog & Information at: [www.prestigeequipment.com/auction/mia-seating/](http://www.prestigeequipment.com/auction/mia-seating/)

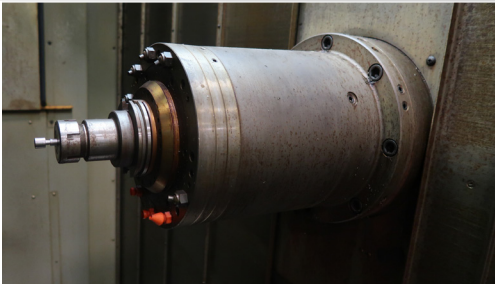
**CNC 4-AXIS DEEP HOLE GUN DRILLING MACHINE • CNC 5-AXIS HORIZONTAL MACHINING CENTER • CNC ROTARY TABLE**



**HONG JI ST-1500 CNC 4-AXIS DEEP HOLE GUN DRILLING MACHINE**

**CNC 4-AXIS DEEP HOLE GUN DRILLING MACHINE:**

**2016 HONG JI ST-1500 CNC 4-AXIS DEEP HOLE GUN DRILLING MACHINE**, Fanuc Oi-MF CNC Control, Max. Drill Depth: 59.055", Drilling Diameter Range: 0.19"-1.57", Spindle Speeds to 6000 RPM, 15 HP, Travels: X-Axis Table Cross Travel: 62.99", Y-Axis Vertical Travel: 39.37", Z-Effective Stroke: 59.055", W-Column In-Out: 19.68", 0.393"-5.90 IPM Spindle Feed, Rotary Table Size: 47.24" x 47.24", Max. Work Weight on Rotary Table: 3,300 Lbs. BT-40 Taper Spindle, Chip Conveyor, Ying Wei DF-140 140L/min Coolant System, Filtration System, S/N 61150T1N [2016]



**OKK HM1000S CNC 5-AXIS HORIZONTAL MILLING CENTER**

**CNC 5-AXIS HORIZONTAL MACHINING CENTER:**

**2015 OKK HM1000S CNC 5-AXIS HORIZONTAL MACHINING CENTER**, Fanuc 31i-B5 CNC Control, Travels: X-55.12", Y-43.31", Z-39.37", Dual 39.4" x 39.4" Pallets, 0.001 Deg. Pallet Rotation, 5500 Lb. Work Weight, 60-Position ATC, CAT 50 Taper, 12,000 RPM Spindle Speed, 60 HP Spindle Motor, 1889 IPM Rapid Traverse Rate, Thru-Spindle Coolant, Chip Conveyor, S/N 371 [2015]

**CNC ROTARY TABLE:**

**TSUDAKOMA RCV-800K 31.49" DIAMETER CNC ROTARY TABLE**, S/N 140833, (Mounted in OKK HM1000S Horizontal Mill)



**TSUDAKOMA RCV-800K 31.49" DIAMETER CNC ROTARY TABLE**

CNC VERTICAL MACHINING CENTERS:

**2014 OKK VM76R CNC VERTICAL MACHINING CENTER**, Fanuc 31i-B5 CNC Control with Hand Pendant, Travels: X-60.63", Y-29.92", Z-25.98", Table Size: 61.02" x 29.92", 3,307 Lb Work Weight, 30-Position ATC, CAT 50 Taper, 12,000 RPM Spindle Speed, 40 HP Spindle Motor, Rapid Traverse Rates, X/Y/Z: 945/945/787 IPM, 2-Rear Chip Augers, Chip Conveyor, Chip Blaster D30-70 High Pressure Coolant Filtration System, Thru-Spindle Coolant, S/N 180 [2014]

2014



OKK VM76R CNC VERTICAL MACHINING CENTER

**2014 OKK VM53R CNC VERTICAL MACHINING CENTER**, Fanuc 31i-B5 CNC Control with Hand Pendant, Travels: X-41.3", Y-20.8", Z-20.1", Table Size: 41.3" x 22.1", 1764 Lb Work Weight, 30-Position ATC, CAT 50 Taper, 8000 RPM Spindle Speed, 25/20 HP Spindle Motor, Rapid Traverse Rates, X/Y/Z: 1181/1181/787 IPM, 2-Rear Chip Augers, Chip Conveyor, Chip Blaster D30-70 High Pressure Coolant Filtration System, Thru-Spindle Coolant, S/N 459 [2014]

2014



OKK VM53R CNC VERTICAL MACHINING CENTER

CNC EDM MACHINES:

**2015 MITSUBISHI EA28V ADVANCE CNC 4-AXIS DIE-SINKING EDM**, Mitsubishi Advance CNC Control, Travels: X-25.59", Y-17.71", Z-13.78", Standard C-Axis, 20-Position ATC, System 3R Tooling, 41.33" x 29.92" x 25.4" Max. Work Dimensions, 33.46" x 23.62" Clamping Surface, S/N 05E2A260

**2014 MITSUBISHI MV2400S CNC WIRE EDM**, Mitsubishi CNC Control, Travels: X-23.6", Y-15.7". Z-12.2", Max. Workpiece: 41.3" x 32.3" x 12", 3,307 Max. Work Weight, Depth of Max Taper Angle: 15 Degree at 10.2", Wire Diameter: 0.1mm to 0.3mm, Wire Chopper, Hand Pendant, S/N 54DM2631 [2014]

2015



MITSUBISHI EA28V ADVANCE CNC 4-AXIS DIE-SINKING EDM

2014



MITSUBISHI MV2400S CNC WIRE EDM

# CNC & MANUAL SURFACE GRINDERS • CNC HIGH SPEED GRAPHITE MILL • CNC TURNING CENTER

2014



**39.4" X 78.7" GRINDING CAPACITY**

**CHEVALIER FSG-4080DC CNC BRIDGE-TYPE HORIZONTAL SURFACE GRINDER**

## CNC & MANUAL SURFACE GRINDERS:

**2014 CHEVALIER FSG-4080DC CNC BRIDGE-TYPE HORIZONTAL SURFACE GRINDER**, Smart CNC Control, 39.4" x 79" Table, 39.37" x 39.37" Magnetic Chuck Mounted on Table, 39.4" Max. Grinding Width, 78.7" Max. Grinding Length, 35.4" Max. Distance Spindle to Table, 55.1" Between Columns, 20.08" x 3.94" x 5" Wheel, 16-82 FPM/5-25 m/min Table Speed, 500-2000 Spindle RPM, 25 HP Motor, S/N FED146001

**2014 CHEVALIER FSG-1632ADIII CNC HORIZONTAL SURFACE GRINDER**, Chevalier CNC Control, 15.75" x 31.5" Magnetic Chuck, 16" Max Grinding Width, 32" Max Grinding Length, 24" Max Distance from Spindle to Table, 770 Lb. Max Table Load, 31.5" Longitudinal Travel, 16" Automatic Crossfeed Travel, 16-82 FPM/5-25 m/min Table Speed, 0.000050" to 0.002" Vertical Incremental Downfeed, 14" x 2" x 5" Wheel, 1750 Spindle RPM, 5HP Spindle Motor, S/N FFC155003

**2015 CHEVALIER FSG-2A618 HORIZONTAL SURFACE GRINDER**, 6" x 18" Permanent Magnetic Chuck, 6" Diameter Grinding Wheel, 3450 RPM, S/N FB7156004 [2015]

2014



**CHEVALIER FSG-1632ADIII CNC HORIZONTAL SURFACE GRINDER**

2015



**CHEVALIER FSG-2A618 6X18 SURFACE GRINDER**

## CNC HIGH SPEED GRAPHITE MILL:

**2015 ROKU-ROKU HC658-II CNC GRAPHITE MILL**, Fanuc 31i-B5 CNC Control, Travels: X-23.6", Y-19.6", Z-15.7", Table Size: 20" x 30", 30-Position ATC, HSK-E40 Taper Spindle, 200-32,000 Spindle RPM, 8.4 HP Spindle Motor, with Amano PiE Graphite Dust Collector, S/N G254

2015



**LIVE MILLING**

**MITSUBISHI MACHINERY SYSTEMS LT-400M CNC TURNING CENTER**

2015



**32,000 RPM**

**ROKU-ROKU HC658-II CNC GRAPHITE MILL**

## CNC TURNING CENTER:

**2015 MITSUBISHI (MC MACHINERY SYSTEMS) LT-400M CNC TURNING CENTER WITH LIVE MILLING**, Mitsubishi M70 CNC Control, 15.75" Max. Swing, 30" Between Centers, 2.05" Bar Diameter Capacity, 8" 3-Jaw Chuck, 4000 Max Spindle RPM, 12-Position Turret, Tool Setter, Tailstock, Chip Conveyor, S/N 65BM00030 [2015]

# MILLING & DRILLING MACHINES • GAP BED LATHE

2016



2 AVAILABLE

SHARP TMV VERTICAL KNEE MILL



MILLTRONICS VKM3 CNC VERTICAL KNEE MILL



SHARP RD-1230 RADIAL ARM DRILL

2017



JET JMD-15 MILLING & DRILLING MACHINE

## MILLING & DRILLING MACHINES:

**MILLTRONICS VKM3 CNC VERTICAL KNEE MILL**, Centurion 7 CNC Control, 3 HP, 50" x 12" Table, 30" Table Travel, 15" Saddle Travel, 18" Knee Travel, 13" Ram Travel, R-8 Spindle Taper, 60-4200 Spindle RPM, 5" Spindle Stroke, 220V, 3PH, S/N 9027

**(2) 2016 SHARP TMV VERTICAL KNEE MILL**, 54" x 10" Table, 39" Table Travel, 16.3" Saddle Travel, 15.3" Knee Travel, 18.5" Ram Travel, 5" Spindle Stroke, R-8 Spindle Taper, 60-4500 Spindle RPM, Sharp Power Feeds, Acu-Rite DRO, 220/440V, 3PH, S/N's 50304507, 50304506

**SHARP RD-1230 RADIAL ARM DRILL**, 12" Column Diameter, 4' Arm, MT#4 Taper Spindle, 37-1500 Spindle RPM, 10" Spindle Stroke, 25" x 20.5" x 16.5" T-Slotted Box Table, 5HP, 220/440V, 3PH, S/N 20658

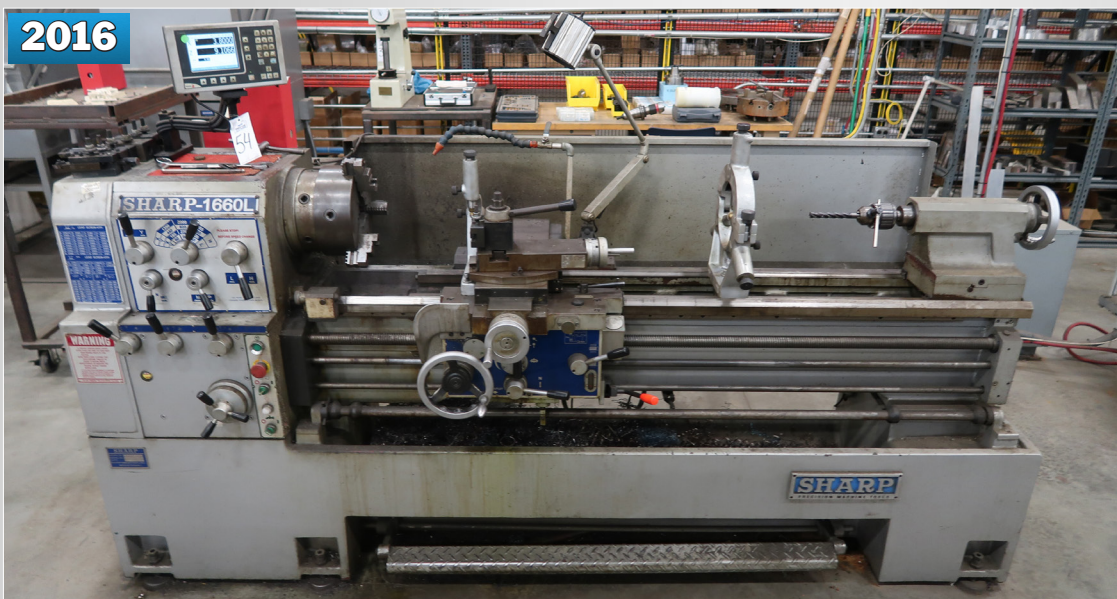
**2017 JET JMD-15 MILLING & DRILLING MACHINE**, 13mm Drill Chuck, 3.75" Spindle Stroke, 110-2580 Spindle RPM, 23" x 7.5" Table, 10" Table Travel, 6.5" Saddle Travel, 1HP, 115/230V, 1PH, S/N 17033794, with 3-1/2" Tilt Vise, & Jet CS-18 Stand

**PALMGREN 33" RADIAL ARM BENCH DRILL PRESS**, 16mm Chuck, 3" Spindle Stroke, 600-2952 Spindle RPM, 8.5" x 8" Table, 24" x 25" Aluminum Table, 1PH



PALMGREN 33" RADIAL ARM BENCH DRILL PRESS

2016



SHARP 1660L GAP BED ENGINE LATHE

## GAP BED LATHE:

**2016 SHARP 1660L GAP BED ENGINE LATHE**, 16" Swing Over Bed, 9.5" Swing Over Cross Slide, 25.5" Swing In Gap, 60" Between Centers, 10" 3-Jaw Chuck, 3.15" Spindle Bore, 40-2000 Spindle RPM, Shars 250-300 Dove-Tail Tool Post, Steady Rest, Tail Stock, Fagor Innova DRO, S/N 5004238 [2016]

# SAWS • MISCELLANEOUS EQUIPMENT

2014



**COSEN SVC-670DM TILT FRAME DOUBLE MITERING SEMI-AUTOMATIC VERTICAL BANDSAW**

2014



**JET J-7015 8" X 13" HORIZONTAL BANDSAW**

## SAWS:

**2014 COSEN SVC-670DM TILT FRAME DOUBLE MITERING SEMI-AUTOMATIC VERTICAL BANDSAW**, 19.1" Max Vise Opening, 39.4" Work Bed Height, 66-264 FPM Blade Speed, 192.1" x 1.3" x 0.043" Blade Size, 60 Degree Mitring Tilt, 5HP, 1HP Hydraulic Pump, 22-Gallon Hydraulic Tank, 1/4HP Coolant Pump, 34-Gallon Coolant Tank, Hitech HMI, 440/480V, 3PH, S/N 1031706

**2014 JET J-7015 8" X 13" HORIZONTAL BANDSAW**, 68 to 235 FPM Blade Speed, 1.5HP, 115/230V, 1PH, S/N 14011519

2017



**CRESS C163212/PM3T ELECTRIC HEAT TREAT FURNACES**

**2 AVAILABLE**



**HONG JI TOOL GRINDER**



**JET JBG-8A 8" DOUBLE-END PEDESTAL GRINDER**



**MILLER SYNCROWAVE 250DX AC/DC TIG & STICK WELDER**



**INGERSOLL RAND VERTICAL TANK AIR COMPRESSOR**



**CENTRAL MACHINERY 20-TON H-FRAME SHOP PRESS**



**ROCKWELL HR-150A HARDNESS TESTER**



**DAREX V390 DRILL SHARPENER**

## MISCELLANEOUS EQUIPMENT:

**(2) 2017 CRESS C163212/PM3T ELECTRIC HEAT TREAT FURNACE**, 17" x 30" x 12" Chamber, 480V, 26A, S/N 1702, with Steel Loading Cart

**HONG JI TOOL GRINDER**, 1HP, 2850/3420 RPM, 220/380V, 3PH

**JET JBG-8A 8" DOUBLE-END PEDESTAL GRINDER**, 5/8" Arbor, 1HP, 3450 RPM, 115V, 1PH, S/N 16061591

**DAREX V390 DRILL SHARPENER**, 1/3HP, 11.4/13.8 m/s Wheel Speed, 115V, 1PH, S/N 38001778

**2015 MODEL HR-150A ROCKWELL HARDNESS TESTER**, S/N 0170, with Accessory Kit, & Steel Stand

**INGERSOLL RAND SS4L5 60-GALLON VERTICAL TANK AIR COMPRESSOR**, 5HP, 90 PSIG Max, 230V, 1PH, S/N CBV725244

**CENTRAL MACHINERY 20-TON MANUAL H-FRAME SHOP PRESS**, 22.5" Between Posts

**MILLER SYNCROWAVE 250DX AC/DC TIG & STICK WELDER**, 3 to 310A Output, 250A at 40% Duty Cycle, Input: 200/230/460V, 1PH, S/N MG290794L, with Tig Torch, Miller MG-24 Foot Pedal Control, & Integrated Water Chiller

# TOOLING, SHOP SUPPORT AND MORE!



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**PRESTIGE EQUIPMENT AUCTIONS**  
35 Pinelawn Road, Suite 203W,  
Melville, NY 11747  
Phone: 631-249-5566  
auctions@prestigeequipment.com  
[www.prestigeequipment.com](http://www.prestigeequipment.com)

  
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