

LIVE WEBCAST **ONLINE ONLY** AUCTION



Assets Surplus to Ongoing Operations - Late Model CNC Machine Tools, Fabrication, Welding & Inspection

SALE DATE

Thursday, July 18, at 10 AM CT

SALE LOCATION

1740 Eisenhower Road
De Pere, WI 54115

INSPECTION

Wednesday, July 17, from 8:30 AM to 4:30 PM CT, or by appointment

COMPLETE CATALOG & INFORMATION:

<https://perfection.global/robinson>



2017

SNK RB-5M CNC BRIDGE MILL

Late Model CNC Machining & Fabricating Equipment

Featuring: 2017 SNK RB-5M CNC Bridge Mill, 2011 KURAKI KBT-13A CNC Horizontal Boring Mill, 2011 MAZAK VCN 510C/50-II Vertical Machining Center, 2008 MAZAK Integrex 200-IV ST CNC Multi-Tasking Machine, 2008 MAZAK QTN 200-II MY CNC Turning Center, (1) OKK HM 800S & (2) OKK HM 600 CNC Horizontal Machining Centers, (3) OKK CNC Vertical Machining Centers, 2010 ZEISS Accura 12/18/10 CMM, AMADA HDS 2204 NT & HFE 220-4 S CNC Press Brakes, CINCINNATI 230 Ton Press Brake, (33+) Welders, Large Quantity of KURT Vises, Workholding Fixtures, CAT 50 & KM Tooling, Plant Support and more!



2011

KURAKI KBT-13A CNC TABLE TYPE HBM



**PERFECTION
Industrial Sales**

Perfection Industrial Sales

ph +1-847-545-6374 • fax +1-847-427-8884

www.perfectionindustrial.com

In
conjunction
with:



CNC BRIDGE MILL, CNC HORIZONTAL BORING MILL



SNK RB-5M CNC BRIDGE MILL

CNC BRIDGE MILL

2017 SNK RB-5M CNC BRIDGE MILL, Fanuc 31i-B CNC Control, 196.8" x 98.4" Table, Travels: X-206.6", Y-133.8", Z-31.5", W-55.1", 122" Between Columns, Table Capacity 33,000 Lbs., Right Angle Head (1 Degree Indexing), Spindle Speeds 40-4500 RPM, 50 Taper, 60-Position Automatic Tool Changer, Automatic Attachment Changer, Hennig Chip Conveyor & Coolant Pump System, 4th-Axis Capable, Coolant Thru Spindle, Renishaw RMP60 Probe, 60 HP Spindle Motor, S/N 453937



SNK RIGHT ANGLE HEAD



VIEW OF KURAKI WORK AREA



KURAKI KBT-13A CNC TABLE TYPE HBM

CNC HORIZONTAL BORING MILL

2011 KURAKI KBT-13A CNC TABLE TYPE HORIZONTAL BORING MILL, s/n 8290, Fanuc 31i-A5 CNC Control, 5.12" Spindle, Travels: X- 118.1", Y- 90", Z- 51" (Saddle), W- 27.5" (Spindle), 70.86" x 86.61" B-Axis Rotary Table, .001 Degree Indexing, Spindle Speeds 5 - 2,500 RPM, 44,000 Lb. Table Capacity, CAT 50 Taper, 60-Position Automatic Tool Changer, Chip Blaster High Pressure Coolant System, Thru Spindle Coolant, Full Chip Enclosure, 40 HP Spindle Motor



KURAKI CNC CONTROL

CNC MULTI-AXIS TURNING CENTERS, CNC VERTICAL MACHINING CENTERS

CNC MULTI-AXIS TURNING CENTERS

2008 MAZAK INTEGREX 200-IV-ST CNC TURNING & MILLING CENTER, Mazatrol Matrix CNC Control, Main & Sub Spindle with 8" 3-Jaw Chuck, 26.5" Swing, 60" Max Machining Length, Main Spindle Speed: 5,000 RPM, Sub Spindle Speed: 4,500 RPM, B-Axis Milling Head, Milling Head Speeds to 12,000 RPM, C-Axis, 40-Position Automatic Tool Changer, Mazak High Pressure Coolant, Chip Conveyor, S/N 21328

2008 MAZAK QUICK TURN NEXUS 200-II-MY CNC MULTI-TASKING MACHINE, Mazatrol Matrix Nexus CNC Control, 26.5" Swing, 23" Max Machining Length, 2.6" Max. Bar Work, Spindle: 5000 RPM / 30 HP, 12-Station Turret, Live Milling, C-Axis, Y-Axis, Tool Presetter, Tailstock Chip Conveyor, S/N 199630



MAZAK INTEGREX 200-IV-ST CNC TURNING & MILLING CENTER

CNC VERTICAL MACHINING CENTERS

2011 MAZAK VCN-510C/50-II CNC VERTICAL MACHINING CENTER, Mazatrol Matrix Nexus CNC Control, 51" x 21.65" Table, Travels: X-41.3", Y-20.87", Z-20.07", 30-Position Automatic Tool Changer, CAT 50 Spindle Taper, Thru-Spindle Coolant, Chip Conveyor, Mazak Super Flow High Pressure Coolant System, Renishaw RMP60 Probe, S/N 231199

OKK VM7-III 4-AXIS CNC VERTICAL MACHINING CENTER, s/n 1507, Fanuc Series 180is-MB CNC Control, 60" x 29" Table, Travels: X- 60", Y- 29", Z- 26", 6,000 RPM, CAT 50 Taper, Thru-Spindle Coolant, Coolant Cooler Unit, 30-Position Automatic Tool Changer, (4th Axis Rotary Table Offered Separately in lot 64A)

OKK VM7-III 3-AXIS CNC VERTICAL MACHINING CENTER, s/n 1399, Neomatic 730 CNC Control, 60" x 29" Table, Travels: X- 60", Y- 29", Z- 26", 6,000 RPM, CAT 50 Taper, Thru-Spindle Coolant, Coolant Cooler Unit, 30-Position Automatic Tool Changer, Chip Conveyor

OKK VM5-III 3-AXIS CNC VERTICAL MACHINING CENTER, Neomatic 635V CNC Control, 41" x 22" Table, Travels: X-40", Y-40", Z-20", 6,000 RPM, CAT 50 Taper, 20-Position Automatic Tool Changer, Spindle Chiller, Chip Conveyor, S/N 1352



MAZAK QTN 200-II-MY CNC MULTI-TASKING MACHINE



MAZAK VCN-510C/50-II CNC VMC



OKK VM7-III VERTICAL MACHINING CENTER



OKK VM7-III VERTICAL MACHINING CENTER



OKK VM5-III VERTICAL MACHINING CENTER

**PRE-AUCTION
OFFERS
INVITED
ON
MAJOR
ASSETS**

CNC HORIZONTAL MACHINING CENTERS, PRESS BRAKES

CNC HORIZONTAL MACHINING CENTERS

OKK HM 800S 4-AXIS CNC HORIZONTAL MACHINING CENTER, Fanuc 310iS-A CNC Control, (2) 31.49" x 31.49" Pallets, Travels: X-41.3", Y-35.4", Z-34.6", 13,000 RPM, Full B-Axis, 60-Position Automatic Tool Changer, CAT 50 Taper, Thru Spindle Coolant, Spindle Chiller, Chip Conveyor, S/N 274

OKK HM 600 4-AXIS CNC HORIZONTAL MACHINING CENTER, Fanuc 310iS-A CNC Control, (2) 24.8" x 24.8" Pallets, Travels: X-30.7", Y-29.5", Z-31.5", 13,000 RPM, Full B-Axis, 60-Position Automatic Tool Changer, CAT 50 Taper, Thru Spindle Coolant, Spindle Chiller, Hydraulic Clamping, Chip Conveyor, S/N 378

OKK HM 600 4-AXIS CNC HORIZONTAL MACHINING CENTER, Fanuc 310iS-A CNC Control, (2) 24.8" x 24.8" Pallets, Travels: X-30.7", Y-29.5", Z-31.5", 13,000 RPM, Full B-Axis, 60-Position Automatic Tool Changer, CAT 50 Taper, Thru Spindle Coolant, Spindle Chiller, Hydraulic Clamping, Chip Conveyor, S/N 431



OKK HM 800S 4-AXIS CNC HMC



OKK HM 600 4-AXIS CNC HMC



OKK HM 600 4-AXIS CNC HMC

PRESS BRAKES

AMADA HDS 2204 NT CNC PRESS BRAKE, 220 Ton, 168.5" Overall Bed Length, 148" Between Housings, 9.8" Stroke, 17.7" Throat Depth, Amada AMNC-PC 8 Axis CNC Control, 6-Axis Back Gauge, Crowning, S/N 22403247

AMADA HFE-220-4-S CNC PRESS BRAKE, 220 Ton, 168.5" Overall Bed Length, 144" Between Housings, 7.87" Stroke, Operator 8 Axis PC Based CNC Control, 6-Axis Back Gauge, Crowning, S/N NO40152

CINCINNATI 230 CB X 12 230 TON PRESS BRAKE, (Located in Manitowoc, WI)



AMADA HDS 2204 NT CNC PRESS BRAKE



AMADA HFE-220-4-S CNC PRESS BRAKE



CINCINNATI 230 CBX12 230 TON PRESS BRAKE



4-WAY PRESS BRAKE DIE

Bidding Available
Through
BidSpotter

WELDERS, TOOLING & ANGLE PLATES

WELDERS

(33+) LINCOLN & MILLER WELDERS, including Miller Deltaweld 452 with Wire Feeders, Lincoln Square Wave Tig 275's, Miller Millermatic 252's, Miller CP-302's, Miller Invision 352's, Lincoln Precision Tig 225 and more!



MILLER MILLERMATIC 252 WELDERS



MILLER DELTAWELD 452 WELDERS



ASSORTED LINCOLN WELDERS

TOOLING & ANGLE PLATES

LARGE QUANTITY OF ANGLE PLATES – LARGE CAPACITY, Heavy Duty, Drilled & Tapped and Fabricated Angle Plates, Box Tables, Tombstones, Pallets, etc.

INCREDIBLE QUANTITY OF CAT 50 TAPER TOOLING & KM STYLE TOOLING

(50+) KURT VISES AVAILABLE



DRILLED & TAPPED PALLET



DURABLE & PERISHABLE TOOLING



PARTIAL VIEW OF WORKHOLDING FIXTURES



TOMBSTONE



KURT VISES & CHUCKS

50+ AVAILABLE



INCREDIBLE QTY OF CAT 50 & KM STYLE TOOLING



2010

ZEISS ACCURA 12/18/10 COORDINATE MEASURING MACHINE

For auction inquiries, please contact Jennifer Reiner at (847) 545-6374 or jennifer@perfectionindustrial.com

ADDITIONAL EQUIPMENT

ADDITIONAL EQUIPMENT

2010 ZEISS ACCURA 12/18/10 COORDINATE MEASURING MACHINE, Travels: X-47.2", Y-70.8", Z-39.3", Vast XXT Probe, Zeiss RDS-D Articulating Head, Multi Sensor Rack, Zeiss Pendant Controller, S/N 153309

ZOLLER SMILE 400 TOOL PRESETTER

OKUMA CROWN L1420 CNC TURNING CENTER, OSP U10L CNC Control, 12" 3-Jaw Chuck, 24" Swing, 26" Between Centers, 3500 RPM, Tailstock, Chip Conveyor, 30 HP Spindle Motor, S/N 0081

BILZ THERMOGRIP ISG3200 HEAT SHRINK MACHINE

ALSO: KENNAMETAL Tool Carts, Work Benches, LISTA Cabinets, Quality Control, (2) GROB Saws, Granite Tables, Bore Gauges, Plant Support and more!



BILZ THERMOGRIP ISG3200 HEAT SHRINK MACHINE



GROB 2S36-U VERTICAL SAW



GROB 2S36-U VERTICAL SAW



OKUMA CROWN L1420 CNC TURNING CENTER



VIEW OF TOOL CARTS



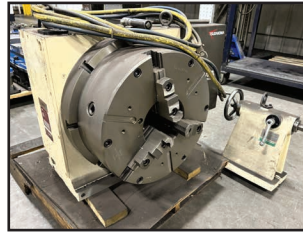
WORK BENCH



(1 OF 2) GRANITE TABLE



TSUDAKOMA RNA-250RB 4TH AXIS ROTARY



TSUDAKOMA RBA-500R 4TH AXIS ROTARY



ZOLLER SMILE 400 TOOL PRESETTER

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View our current auction schedule at www.perfectionindustrial.com

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INSPECTION

Wednesday, July 17, from 8:30 AM to 4:30 PM CT, or by appointment

REMOVAL

All small items must be removed by Wednesday, July 24. All other items must be removed no later than Friday, August 2. All removal is strictly on an appointment only basis. Anyone removing purchased items with a lift truck or another powered vehicle must have a certificate of insurance with a \$2M General Liability policy, the policy must include a Worker's Compensation rider, and that certificate of insurance must be provided to the auctioneer for review and approval prior to the auction.

TERMS OF SALE

An 18% Buyer's Premium will be charged on all assets purchased by buyers providing full payment is made within 48 hours following the sale. Acceptable forms of payment are cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of the sale close. For any Buyers failing to pay within the 48 hour stated payment period, the Buyer's Premium will be increased to 20%. All invoices paid with a credit card are subject to a 20% Buyer's Premium. Everything will be sold to the highest bidder, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the Auctioneer's website and subject to additional terms announced the day of sale. All items are sold "As is, Where is" without any warranty, express or implied.

FURTHER INFORMATION

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Bidding Available Through
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