

WEBCAST AUCTION



500,000 SQ. FT. FORMER VISE-GRIP MANUFACTURING FACILITY

FEATURING: Straight Side Mechanical Presses, OBI Presses, Die Handler, Forging Presses/Drop Hammers, Vertical & Horizontal Broaches, CNC Machining & Grinding, Orbital Riveters, Induction Hardening, Furnaces & Related, Metal Finishing, Air Compressor Room, Machine Tools & Plant Support & Much More...

Tuesday, May 23, Beginning at 10:00am ET (9:00am CT)

LOCATION: 100 Eagle Grip Drive, De Witt, NE 68341

INSPECTION: Friday, May 19th & Monday, May 22nd, 8:00am to 4:00pm CT



Seyi Sutherland HSD-550 550-Ton Straight Side Mechanical Press



Stamtec S2-260 260-Ton Straight Side Mechanical Double Crank Press

FOR ALL QUESTIONS ON EQUIPMENT AND INSPECTIONS, PLEASE CONTACT:

Shawn Gaffney, Holland Industrial Group, shawn@hollandindustrialgroup.com or 562.480.3041

Adam Herman, Prestige Equipment, adam.herman@prestigeequipment.com or 631.249.5566

CHECKOUT DATES: Thursday, May 25th though Friday, June 16th, 7am to 3pm

HOLLAND
INDUSTRIAL GROUP

PLANT DISPOSITIONS | SURPLUS EQUIPMENT | REAL ESTATE

305.638.5838

contact@hollandindustrialgroup.com

hollandindustrialgroup.com



STRAIGHT SIDE MECHANICAL PRESSES

- **SEYI SUTHERLAND HSD-550 550-TON STRAIGHT SIDE MECHANICAL PRESS**, 12" Stroke, 25 to 50-SPM Variable Speed Range, 30" Shut Height, 122" x 61" Bed and T-Slotted Ram Size, with Wintriss SmartPAC, Controller, Shadow 9 Safety Light Curtains, Scrap Conveyor, S/N: D500-012
- **PRESS FEED LINE**, PA Industries SRFX-M24 Servo Roll Feeder, New 2020, Feeder/Straightener with CWP Servo Max IV Controls, Feeder Straightener, PA Industries SRH10K24, 10,000 Lb. Coil Weight, 24" Max. Coil Width Uncoiler, S/N 202007-12032, New 2020
- **STAMTEC S2-260 260-TON STRAIGHT SIDE MECHANICAL DOUBLE CRANK PRESS**, 4.3" Stroke, 40 to 80-SPM Variable Speed Range, 19.8" Shut Height, 4.9 Power Ram Adjust, 72" x 54" x 6.5" Bed and T-Slotted Ram Size, 72" x 54" Ram, 33.5" x 23.5" Window, with Wintriss Smart PAC Controller, Shadow 9 Safety Light Curtains, Scrap Conveyor, S/N: 0272-0000
- **PRESS FEED LINE**, PA Industries SRF-M12 12" Servo Roll Feeder, New 2019, PA K350 Magnum Controls, PA Industries SS127HXD-LAS-SP 12" x .03"-.236" Coil Straightener, PA Industries SRH10K26 10,000 Lb. x 24" Max. Coil Width Uncoiler
- **MINSTER S-1-200-30-36 200T STRAIGHT SIDE SINGLE CRANK PRESS**, 12" Stroke, 18" Shut Height, 60-SPM, with Air Clutch & Brake



Seyi Sutherland HSD-550 550-Ton Straight Side Mechanical Press



Stamttec S2-260 260-Ton Straight Side Mechanical Double Crank Press

OBI PRESSES

- **(20+) FEDERAL OBI PRESSES**, 46-Ton to 125 Ton, Many Presses Remanufactured by Precision Industries, Updated With; Wintriss WPC 2000 Clutch Brake Controls, Wintriss Auto Set 1504 Load Analyzers, Light Curtains



Views of Federal OBI Presses

FORGING PRESSES/DROP HAMMERS

- **NATIONAL 1000 MAXIPRESS 1000-TON FORGING PRESS**, 10" Stroke, 25" Shut Height, 25" x 41", 80-SPM, Bolster Area, 22-1/2" x 14-1/2" Windows, with Air Clutch and Brake, 30-HP AC Drive Motor, Wintress Model WPC 2000 Clutch/Brake Controller, Wintriss AutoSet 1504 Plus Load Analyzer, Shadow9 Wintriss Safety Light Curtains
- **NATIONAL 1300 MAXIPRESS 1300-TON FORGING PRESS**, 10" Stroke, 25" Shut Height, 25" x 41", 80-SPM, Bolster Area, 22-1/2" x 14-1/2" Windows, with Air Clutch and Brake, 30-HP AC Drive Motor, Wintress Model WPC 2000 Clutch/Brake Controller, Wintriss AutoSet 1504 Plus Load Analyzer, Shadow9 Wintriss Safety Light Curtains
- **NATIONAL 1300 MAXIPRESS 1300-TON FORGING PRESS**, 9.5" Stroke, 80-SPM, 20" Shut Height, 22-1/2" x 22-1/2" Bolster Area, 22-1/2" x 14-1/2" Windows, with Air Clutch and Brake, 30-HP AC Drive Motor, Wintress Model WPC 2000 Clutch/Brake Controller, Wintriss AutoSet 1504 Plus Load Analyzer, Shadow9 Wintriss Safety Light Curtains, Feed Hopper with Vibratory Feed Bowl
- **CHAMBERSBURG CECO 15CDE 1,500 LB. AIR DROP FORGING HAMMER**, Model "E", S/N 959-L, 23.5" x 17" Anvil Capacity, 20.75" x 16" Ram, with (4) Gerb VSG-6.0-25313/33 Vibratory Pads, New 2021, Spare Parts
- **CHAMBERSBURG NO. 14 3,000 LB. DIE FORGER**, S/N 2948-L, 30.5" x 23" Anvil Capacity, 20.5" x 24" Ram, with (4) Gerb VSG-6.0-25313/33 Vibratory Pads, New 2021, Spare Parts
- **CHAMBERSBURG CECO 2,500 LB. AIR DROP FORGING HAMMER**, Model "E", S/N 2354-L, (4) Gerb VSG-6.0-25313/33 Vibratory Pads, New 2021, Spare Parts



1,000-Ton

National 1000 Maxipress 1000-Ton Forging Press



1,300-Ton

National 1300 Maxipress 1300-Ton Forging Press & Federal OBI Press



Views of Forging Hammers

DIE HANDLER

- **ALLEGHENY DS-150-88/66 DIE HANDLER**, 15,000-Lb Max Load, 8,000-Lb Max Lift & Rotate, with Load and Unload System



Allegheny DS-150-88/66 Die Handler

500,000 SQ. FT. FORMER VISE-GRIP MANUFACTURING FACILITY

VERTICAL & HORIZONTAL BROACHES

- **BROACHING MACHINE SPECIALTIES VTF 10-66 10-TON X 66" TWIN RAM VERTICAL HYDRAULIC BROACHING MACHINE**, S/N M-64659
- **(2) FOOTE-BURT 15-TON X 110" HORIZONTAL HYDRAULIC BROACHING MACHINES**, S/N 17510-55, 25755
- **(2) DETROIT VTT 10-TON X 66" TWIN RAM VERTICAL HYDRAULIC BROACHING MACHINES**, S/N 74139, M-61859
- **(3) DETROIT VTT-15-66 15-TON X 66" TWIN RAM VERTICAL HYDRAULIC BROACHING MACHINES**, with 30 HP Hydraulic Power Supplies
- **LAPOINTE 15-TON X 66" TWIN RAM VERTICAL HYDRAULIC BROACHING MACHINE**, Allen Bradley Panelview 1000 PLC, S/N 50071



9 Available

Overview of Vertical & Horizontal Broaches



Broaching Machine Specialties VTF 10-66 10-Ton x 66" Twin Ram Vertical Hydraulic Broaching Machine



Foote-Burt 15-Ton x 110" Horizontal Hydraulic Broaching Machine



Detroit Twin Ram Vert. Hyd. Broach



LaPointe Twin Ram Vert. Hyd. Broach

ORBITAL RIVETERS

- 2021 ORBITFORM CNC ORBITAL RIVETER, PLC Control, S/N 58905-002
- BALTEC ORBITAL RIVETER

CNC MACHINING AND GRINDING

- (2) 2014 ACT RFC-50.2-T ROBOTIC FINISHING CELL, with Yaskawa Motoman MH50 Robot, 50 kg. payload, Pendant Control, with (2) 4" Belt Grinders/Polishers
- 2013 ACT RFC-50.2-T ROBOTIC FINISHING CELL, with Yaskawa Motoman MH50 Robot, 50 kg. payload, Pendant Control, with (2) 4" Belt Grinders/Polishers
- 2014 HAAS VF-5XT CNC VERTICAL MACHINING CENTER, Travels: X-60", Y-26", Z-25", Spindle Speeds to 7,500 RPM, 62" x 23" T-Slotted Table, Haas CNC Control, #50 Taper, 31-Position ATC, Probe, 30 HP Spindle Motor, S/N 1113711
- 1998 HAAS VF-4 CNC VERTICAL MACHINING CENTER, Travels: X-50", Y-20", Z-25", 44" x 18" T-Slotted Table, Spindle Speeds to 7,500 RPM, Haas CNC Control, S/N 15579
- 2007 HAAS VF-3B CNC VERTICAL MACHINING CENTER, Travels: X-40", Y-20", Z-25", 48" x 18" T-Slotted Table, Spindle Speeds to 7,500 RPM, Haas CNC Control, Coolant, Chip Augur, 20 ATC, 20 HP Spindle Motor, S/N 10581839



Orbitform CNC Orbital Riveter



ACT RFC-50.2-T Robotic Finishing Cell



Haas VF-5XT CNC Vertical Machining Center



Haas VF-4 CNC Vertical Machining Center



Haas VF-3B CNC Vertical Machining Center



500,000 SQ. FT. FORMER VISE-GRIP MANUFACTURING FACILITY

INDUCTION HARDENING

- (2) 2020 ESC INDUCTION FORGING SYSTEMS, 250 kW, 10 kHz, with Billet Handling, Billet Temperatures to 2200F
- 2020 AJAX TOCCO 400 KW INDUCTION HEATER
- 2016 AJAX TOCCO PACER 400 KW INDUCTION HEATER
- INDUCTOHEAT INDUCTION HEATER, with Hopper Feed Bowl, Steel Link Conveyor, S/N ME-12263



ESC Induction Forging Systems



Ajax Tocco 400 kW Induction Heater



InductoHeat Induction Heater

FURNACES & RELATED

- 2020 LINDBERG/MPH UTILITY BOX FURNACE, 48" x 48" x 48" Chamber Dimension, 1850°F Max Temp Rating, Pneumatic Door, Honeywell Controller, Entry & Exit Table, Westinghouse Electrical Controller, S/N A190089
- (2) 2020 & 2017 PREMIER FURNACE SPECIALISTS 20 X 8 CONTINUOUS MESH BELT ELECTRIC BRAZING/ANNEALING FURNACES
- 2017 PREMIER FURNACE SPECIALISTS ATMOSPHERIC GENERATOR
- 2020 SOUTHTEK N2-GEN NITROGEN GENERATOR SYSTEM, Model 330S-1T1, S/N 64074
- 2017 GARRETT CALLAHAN WATER TREATMENT SYSTEM



Premier Furnace Specialists 20 x 8 Continuous Mesh Belt Electric Brazing/Annealing Furnaces

2 Available



Lindberg/MPH Utility Box Furnace



Premier Furnace Specialists Atmospheric Generator



Southtek N2-GEN Nitrogen Generator System

WEBCAST AUCTION – MAY 23 – De Witt, NE

METAL FINISHING

- ROSLER 1822BC 22-CU. FT. VIBRATORY FINISHER
- ULTRAMATIC SVB15 15-CU. FT. VIBRATORY FINISHER
- GIANT GB-8 8-CU. FT. VIBRATORY FINISHER
- VIBE TECH 10-CU. FT. VIBRATORY FINISHER
- 2004 BRONCO 6-1/2 CU BLAST CABINET, with Torit Dust Collector



Giant GB-8 8-Cu. Ft. Vibratory Finisher



Bronco 6-1/2 CU Blast Cabinet

AIR COMPRESSOR ROOM

- KAISHAN KRSP-200 200-HP ROTARY SCREW AIR COMPRESSOR
- QUINCY QGV-100 100-HP ROTARY SCREW AIR COMPRESSOR
- QUINCY QGV-50A 50-HP ROTARY SCREW AIR COMPRESSOR
- QUINCY OGD-60 60-HP ROTARY SCREW AIR COMPRESSOR
- SPX FLOW FLX12.5 AIR DRYER



Kaishan KRSP-200 200-HP Rotary Screw Air Compressor



Quincy QGV-50A 50-HP Rotary Screw Air Compressor



Quincy QGV-100 100-HP Rotary Screw Air Compressor



Quincy OGD-60 60-HP Rotary Screw Air Compressor

500,000 SQ. FT. FORMER VISE-GRIP MANUFACTURING FACILITY

MACHINE TOOLS & PLANT SUPPORT

- **2022 ZEISS DURAMAX LTE CMM**, Vast XXT Touch Probe, Joystic and Touchpad Control with LCD Display, PC, Monitor, S/N 73220120253
- **FANUC ALPHA-OIC CNC WIRE EDM**
- **CHARMILLES ROBOFORM 35 WIRE EDM**
- **OKAMOTO ACC-1624DX HORIZONTAL SURFACE GRINDER**
- **OKAMOTO 1624 HORIZONTAL SURFACE GRINDER**
- **HARRISON M400 ENGINE LATHE**, 10" 3-Jaw Chuck, 16" Swing, 60" Between Centers, Taislstock
- **IKEDA RM1300 4" X 13" RADIAL DRILL**, with Box Table, S/N 77053
- **SCOTCHMAN 12012-24M IRONWORKER**, S/N 50671M699
- **HORIZONTAL HYDRAULIC BAR CUT OFF PRESS**
- **BANNON TELESCOPING GANTRY CRANE**, w/Hoist, 2,000 Lbs. Cap.
- **JLG E400AJP ELECTRIC BOOM LIFT**
- **HYSTER 5,450 LBS. LPG FORKLIFT**, Model S80FTBCS, S/N
- **CLARK GPX40 8,000 LBS. LPG FORKLIFT**, S/N GPX715-0046-9509
- **(2) FANUC S-430IF 6-AXIS INDUSTRIAL ROBOTS**, Fanuc System RJ Controllers
- **LARGE QUANTITY OF CUSHMAN UTILITY CARTS, COMPLETE TOOLROOM, MAINTENANCE SHOP, SAWS, TENNANT FLOOR SCUBBER, DRILL PRESSES, H-FRAME PRESS, SELCO BAILER, HARDNESS TESTERS, SHOP SUPPORT, RACKING, INSPECTION, TOOLS AND MORE!**



2022 Zeiss DuraMax LTE CMM



Fanuc Alpha-oic CNC Wire EDM



Charmilles Roboform 35 Wire EDM



Okamoto Horizontal Surface Grinder



Okamoto 1624 Horiz. Surface Grinder



Ikeda RM1300 4" x 13" Radial Drill



Scotchman 12012-24M Ironworker



Fanuc S-430iF 6-Axis Industrial Robot



Clark GPX40 8,000 Lbs. LPG Forklift



Hyster 5,450 Lbs. LPG Forklift



Tennant Floor Scubber



Cushman Utility Cart



View of Pallet Racking



View of Tool Cabinets



View of Machine Shop