

ONLINE AUCTION

LARGE CAPACITY CNC MACHINING & ENGINEERING FACILITY



TUESDAY, APRIL 18TH, 2023 @ 11:00 AM ET

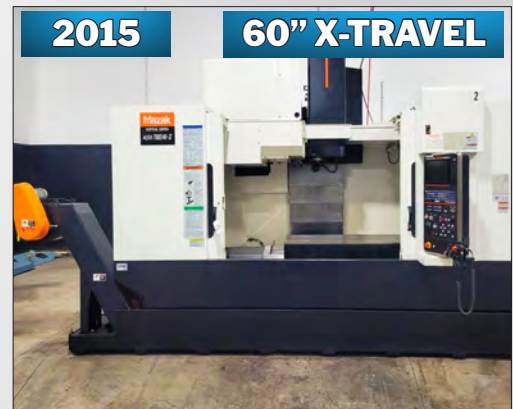
Featuring Late Model CNC Machine Tools As New As 2018! 144" Gray Series 300 CNC Vertical Boring Mill, 5.12" Ikegai NB-130P CNC Horizontal Boring Mill, (6) Mazak CNC Vertical Machining Centers, (3) Mazak CNC Turning Centers, 42" x 144" Mattison Horizontal Surface Grinder, Poreba TCG-200/7M Heavy Duty Lathe, 2018 Chmer RX-1063S CNC Wire EDM, Climax CM6200 & BB5500 Portable Boring Machine, Cosen AH-320 Horizontal Band Saw, Acra ASG-1632HS Surface Grinder, Welders, Complete Grinding Department, Vehicles, Rolling Stock, Shipping Containers, Plant Support, Tooling and More!



5.12" IKEGAI NB-130P CNC HORIZONTAL BORING MILL



144" GRAY SERIES 300 CNC VERTICAL BORING MILL



MAZAK NEXUS VCN-700D/40-II CNC VERTICAL MACHINING CENTER



MAZAK VCN-430B CNC VERTICAL MACHINING CENTER



MAZAK VCC-5X 20K 5-AXIS CNC VERTICAL MACHINING CENTER



MAZAK QT-UNIVERSAL 250M CNC TURNING CENTER

INSPECTION: April 17th, 9 AM – 4 PM OR By Appointment
ASSETS LOCATION: Chattanooga, Tennessee

PRESTIGE EQUIPMENT AUCTIONS
35 Pinelawn Road, Suite 203W,
Melville, NY 11747
Phone: 631-249-5566
auctions@prestigeequipment.com
www.prestigeequipment.com



REGISTER & BID ONLINE:
BidSpotter

CNC BORING MILLS - CNC MACHINING CENTERS - PORTABLE BORING MACHINES



4-AXIS

FANUC 16iMA CNC

5.12" IKEGAI NB-130P CNC HORIZONTAL BORING MILL

CNC HORIZONTAL BORING MILL:

5.12" IKEGAI NB-130P CNC HORIZONTAL BORING MILL, Fanuc 16i-MA CNC Control, Travels: X-118.11", Y-78.74", Z-62.99", W-27.55", 62.99" x 70.86" B-Axis Rotary Table, .001 Degree Indexing, 60 ATC, CAT 50, Chip Conveyor, 35 HP Spindle Motor, Thru Spindle Coolant, S/N A734 #04 [1999]



FANUC OT CNC

144" GRAY SERIES 300 CNC VERTICAL BORING MILL

CNC VERTICAL BORING MILL:

144" GRAY SERIES 300 CNC VERTICAL BORING MILL, GE Fanuc O-T CNC Control, 144" 4-Jaw Chuck, 152" Swing, 2- Vertical Ram Heads, 96" Ram Stroke, 126" Height Under Rail, 350,000 Lbs. Table Capacity, Dual Chip Conveyors, Fanuc Red Cap Servos, 125 HP Table Motor, S/N 9510 [Rebuilt & Retrofit 2002]



2015

60" X-TRAVEL

MAZAK NEXUS VCN-700D/40-II CNC VERTICAL MACHINING CENTER



2017

2-AVAILABLE

MAZAK VCN-430B CNC VERTICAL MACHINING CENTER



**2-AVAILABLE
NEW AS 2015**

PALLET CHANGER

MAZAK VCN SMART 510C CNC VERTICAL MACHINING CENTER

CNC VERTICAL MACHINING CENTERS:

MAZAK NEXUS VCN-700D/40-II CNC VERTICAL MACHINING CENTER, Matrix Nexus 2 CNC Control, 60.24" x 27.66" x 25.59" Travels, 68.5" x 27.56" Table, 12,000 RPM, 30 ATC, CAT 40 Taper, Renishaw Probe, Chip Conveyor, 4,342 Cutting Hours, S/N 268806 [2015]

MAZAK VCN-430B CNC VERTICAL MACHINING CENTER, Mazatrol SmoothG CNC Control, 30" x 16.93" x 20" Travels, 43.31" x 16.93" Table, 15,000 RPM, 30 ATC, CAT 40 Taper, Renishaw Probe, Chip Conveyor, High Pressure Coolant System, S/N 280618 [2017]

MAZAK VCN SMART 510C CNC VERTICAL MACHINING CENTER, Mazatrol Smart CNC Control, 41.34" x 20.87" x 20" Travels, 51" x 21.6" Table, 12,000 RPM, 30 ATC, CAT 40 Taper, Renishaw Probe, Chip Conveyor, High Pressure Coolant System, S/N 266300 [2015]

MAZAK VCN-510C 2APC CNC VERTICAL MACHINING CENTER, Mazatrol 640M CNC Control, 41.34" x 20.87" x 20" Travels, (2) 51.18" x 21.6" Pallets, 2APC, 12,000 RPM, 50 ATC, CAT 40, Probe, Concep 2000 Chip Conveyor, Thru Spindle Coolant, S/N 184474 [2006]



2013

5-AXIS

MAZAK VCC-5X 20K CNC VERTICAL MACHINING CENTER



2018

CLIMAX CM6200 & BB5500 PORTABLE BORING MACHINES

5-AXIS CNC VERTICAL MACHINING CENTER:

MAZAK VCC-5X 20K 5-AXIS CNC VERTICAL MACHINING CENTER, Mazatrol Matrix 2 CNC, Travels: X-20.49", Y-16.95", Z-20.04", Table: 25.7" x 15.7", 20,000 RPM, 30 ATC, CAT 40, With Sankyo RT100 x RBI-X 2-Axis Rotary Table, Thru Spindle Coolant, S/N 246735, 7,632 Cutting Hours [2013]

PORTABLE BORING MACHINES:

CLIMAX CM6200 PORTABLE BORING MACHINE, 10 HP HYDRAULIC UNIT, (13 CRATES) [2018]

2018 CLIMAX BB5500 BORING MACHINE, 5 HP Motor [2018]

CNC LATHES - LARGE-CAPACITY ENGINE LATHE - ELECTRICAL DISCHARGE MACHINES

CNC TURNING CENTERS:

MAZAK QT-UNIVERSAL 250M CNC TURNING CENTER, Mazatrol Smart CNC Control, 26.5" Swing, 19.87" Max. Turning Length, 12-Station Turret, Live Milling & C-Axis, 4000 RPM, 35 HP, Tool Eye, Tailstock, ATS-ML Magazine Bar Feed, Chip Conveyor, 2,440 Cutting Hours S/N 266288 [2016]

MAZAK QTN 350-II-M CNC TURNING CENTER, Matrix Nexus 2 CNC Control, 29.53" Swing, 60.6" Max. Turning Length, 15" Chuck, 12-Station Turret, Live Milling & C-Axis, 3300 RPM, 40 HP, 4" Max. Bar Work, Tool Eye, Tailstock, Chip Conveyor, 3,053 Cutting Hours, S/N 268852 [2015]

MAZAK QTN-450-II CNC TURNING CENTER, Matrix Nexus CNC Control, 33.27" Swing, 118" Bed Length, 21" Chuck, 12-Station Turret, 6" Max. Bar Work, SMW Autoblok Programmable Steady Rest, Tool Eye, Tailstock, Chip Conveyor, 5,221 Cutting Hours, S/N 186506 [2006]



2016 **LIVE MILLING**
MAZAK QT-UNIVERSAL 250M CNC TURNING CENTER



2015 **LIVE MILLING**
MAZAK QTN 350-II-M CNC TURNING CENTER



118" CENTERS
MAZAK QTN-450-II CNC TURNING CENTER



2018
CHMER RX-1063S CNC WIRE CUT EDM



78" X 275" POREBA TCG-200/7M HEAVY DUTY LATHE

LARGE CAPACITY ENGINE LATHE:

78" X 275" POREBA TCG-200/7M HEAVY DUTY LATHE, 78.74" Swing Over Bed, 275.6" Between Centers, 63" 4-Jaw Chuck, 66.14" Swing Over Carriage, Spindle Speeds 0.8-160 RPM, 4.13" Spindle Bore, Inch/Metric Threading, 66,000 Lbs. Weight Capacity (Unsupported), 88,000 Lbs. (2 Steadies), Equipped With Steady Rest, Power Tailstock, 100 HP Spindle Motor, Sony 2-Axis Digital Readouts, S/N 1173-310, NOTE: Machine Is Not In Service



CHARMILLES ROBOFIL 310 WIRE CUT EDM



MITSUBISHI VX10 CNC SINKER EDM

EDM MACHINES:

CHMER RX-1063S CNC WIRE CUT EDM, CNC Model CD325G7A Control, Travels: X-39.3", Y-23.62", U-6.29", V-6.29", Z-19.69", Max. Work Dims: 48.81" x 35.4" x 19.48", 6600 Lb. Max. Work Weight, Paper Filter, S/N P17070315 [2018]

CHARMILLES ROBOFIL 310 WIRE CUT EDM

MITSUBISHI VX10 CNC SINKER EDM, Mitsubishi FP60 CNC Control, 30 ATC, S/N 07V10256

GRINDERS - SAWS - TORCH CUTTER

2017



16" X 32" ACRA ASG-1632HS HORIZONTAL SURFACE GRINDER



12" X 24" OKAMOTO ACC-124N HORIZONTAL SURFACE GRINDER

SURFACE GRINDERS:

16" X 32" ACRA ASG-1632HS HORIZONTAL SURFACE GRINDER, 16" x 32" Magnetic Chuck, Coolant Filtration System, S/N 1743036 [2017]

12" X 24" OKAMOTO ACC-124N HORIZONTAL SURFACE GRINDER, 12" x 24" Magnetic Chuck, Walker Chuck Controls, Coolant System, S/N 7628

HARIG 612 BALLWAY HORIZONTAL SURFACE GRINDER, 5" x 10" Walker Magnetic Chuck & Controls, Acu-Rite DRO

(6) HARIG 612 HORIZONTAL SURFACE GRINDERS, 5" x 10" Chuck, DRO, Walker Chuck & Controls

42" X 144" MATTISON HORIZONTAL SURFACE GRINDER, (3) 48" x 42" Magnetic Chucks on 42" x 152" Table, Flux-Master Magnetic Chuck Control, 48" Max. Height Under Wheel, 50 HP Motor, 18" Dia. Wheel, Magna-Loc Flux-Master Chuck Control, Ebbco Chiller & Filtration System, S/N 21541 [Rebuilt In 2012 By Dial Industries]
Note: Machine is Located in Appleton, WI.



HARIG 612 BALLWAY HORIZONTAL SURFACE GRINDER



UNIVERSAL OD/ID GRINDER:

20" X 48" TOYODA GUP40-120 CYLINDRICAL OD/ID GRINDER, 2-Axis Accurite DRO, Mfg #TG2119-1, Machine #RB-8805

CENTERLESS GRINDER:

JAINNHER JHC-18B CENTERLESS GRINDER, S/N 18428 [1995]



TOYODA GUP40-120 UNIVERSAL OD/ID GRINDER



42" X 144" MATTISON HORIZONTAL SURFACE GRINDER

HORIZONTAL BAND SAWS:

COSEN AH-320H HORIZONTAL BAND SAW, Roller Conveyor, Mfr #H10428502 [2015]

CLAUSING START-RITE HB28M HORIZONTAL BAND SAW, S/N 152878 [1996]

TORCH CUTTER:

224" DAYTON PIPE TORCH CUTTER

MISC. MACHINERY:

DAKE H-FRAME PRESS, Model 50H-4SG, S/N 1374429

236" X 96" STEEL T-SLOTTED FLOOR PLATE

BLAST CABINETS

L & L KILN / OVEN

MARK FORGED DESKTOP 3D PRINTER

MAS VR-4 RADIAL ARM DRILL, 5' Arm, Box Table, SN 9715



COSEN AH-320H HORIZONTAL BAND SAW



224" DAYTON PIPE TORCH CUTTER



JAINNHER JHC-18B CENTERLESS GRINDER



BLAST CABINETS



MAS VR-4 RADIAL ARM DRILL



L & L KILN / OVEN

AIR COMPRESSORS - MATERIAL HANDLING - VEHICLES



KAESER AS30T AIR COMPRESSORS

AIR COMPRESSORS:

KAESER AS-30T AIR COMPRESSOR, 30 HP, S/N 1059 [2017]

KAESER AIRCENTER SK-20 DRYER, 20 HP, S/N 1799 [2015]

FORK LIFTS & MATERIAL HANDLING:

HYSTER S120XMS LP FORK TRUCK, 12,000 Lbs. Capacity, S/N F004V02551B

CAT MODEL 2C5000 LP FORK TRUCK, 4,750 Lbs. Capacity, S/N AT9033858

CAT MODEL GC25K LP FORK TRUCK, 4,450 Lbs. Capacity

2000 LB. SPANCO CRANE

LARGE SELECTION OF ENERPAC MAGNETIC LIFTERS, HEAVY DUTY SHELVING, CANTILEVER RACKING, PALLET JACKS, ETC.

(2) 20' SHIPPING CONTAINERS, Each 1170 Cu.Ft. Capacity



HYSTER S120XMS LP FORK TRUCK



CATERPILLAR FORK TRUCK



2000 LB. SPANCO CRANE



SHIPPING CONTAINERS



HEAVY DUTY SHELVING



CANTILEVER RACKING



SKYJACK SCISSOR LIFT



DODGE RAM 3500 HD TRUCK



DODGE RAM 3500 V8 FLAT BED TRUCK

VEHICLES & TRAILER:

DODGE RAM 3500 FLAT BED PICKUP TRUCK, 4X4, Cummins 6.7L Turbo Diesel Engine, 14,000 Lb. GVWR, 9' x 93" Steel Bed with Hidden Goose Neck Hitch, 77,426 Miles, VIN 3C7WRTCL2GG297269 [2016]

DODGE RAM 3500 V8 FLAT BED TRUCK, 5.9L V8 Magnum Gasoline Engine, 11,000 Lb. GVWR, 12' x 88" Wooden Flatbed with Stake Sides, 63,722 Miles, VIN 3B6MC3655WM272194 [1998]

KAUFMAN DELUXE 38500 GVWR FLATBED TILT GOOSENECK TRAILER BED, 30' Length, VIN# 5VGFH3032KL002530, [2018]

RIGGING EQUIPMENT:

LARGE QUANTITY OF LIFTING STRAPS, CHAINS, EYEBOLTS, ETC.

ROLLING STOCK:

TENNANT 5680 FLOOR SWEEPER
SKYJACK SCISSOR LIFT



KAUFMAN FLATBED TILT GOOSENECK



TENNANT FLOOR SWEEPER

INSPECTION DEPARTMENT - WELDING DEPARTMENT - TOOLING & SUPPORT

INSPECTION DEPARTMENT:

FARO ION LASER TRACKER SYSTEM, S/N MT000963-R0002-2
[2011]

16" DELTRONIC DH214 BENCH COMPARATOR,
S/N 229102997

14" J & L BASIC 14 COMPARATOR, S/N 80233

14" ST BENCH TYPE COMPARATOR

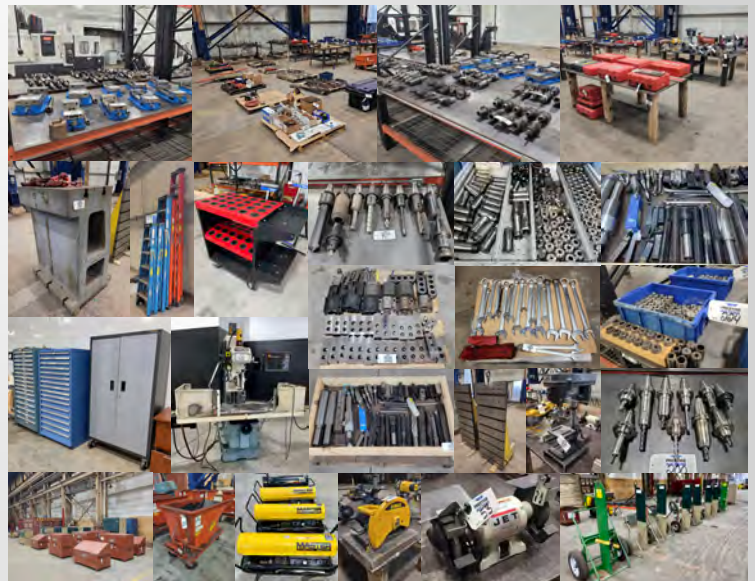
PHASE II HARDNESS TESTER

MISC. INSPECTION EQUIPMENT INCLUDING GAGE SETS,
MICROMETERS, CALIPERS, ETC.



WELDING DEPARTMENT:

COMPLETE WELDING DEPARTMENT! MILLER WELDERS,
WIRE FEEDERS, SUITCASE 12RC PORTABLE WIRE FEEDERS,
WIRE WIZARDS, STEEL WELDING TABLES, POSITIONERS,
SCREENS, STANDS, CLAMPS, ETC.



FARO ION LASER TRACKER
SYSTEM



CLEAN ROOM

TOOLING & SUPPORT:

HUGE QUANTITY OF CAT 40 & CAT 50 TOOLHOLDERS,
KURT VISES, MAZAK LIVE TOOLS, END MILLS, CUTTERS,
CARBIDE, PERISHABLE TOOLING, TOOL CABINETS, JOBOX
TOOL BOXES, DUMP HOPPERS, LADDERS, PORTABLE
HEATERS, & MUCH, MUCH, MORE!

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