

ONLINE AUCTION

KAREL MANUFACTURING INC.

Late Model Amada Precision Fabrication Shop

BidSpotter WEDNESDAY, SEPTEMBER 29TH, 2021 @ 11:00AM ET



2012
AMADA EMK3610NT ELECTRO-SERVO CNC TURRET PUNCH PRESS



2007
AMADA EMK3610NT ELECTRO-SERVO CNC TURRET PUNCH PRESS



2012
AMADA FOMII 3015NT CNC FLYING OPTIC LASER



2007
AMADA HFE220-4S CNC PRESS BRAKE

INSPECTION: SEPTEMBER 27TH & 28TH, 2021 OR BY APPOINTMENT

Assets Located at: 16903 Jordan Road, Selma, Texas 78154 & 16742 Pawlin Drive, Schertz Texas 78154

PRESTIGE EQUIPMENT AUCTIONS
35 Pinelawn Road, Suite 203W,
Melville, NY 11747
631-249-5566
auctions@prestigeequipment.com
www.prestigeequipment.com



in
conjunction
with



ROSEN SYSTEMS, INC.
2323 Langford St
Dallas, TX 75208
972-248-2266
info@rosensystems.com
www.rosensystems.com

REGISTER & BID ONLINE: **BidSpotter**

AMADA CNC TURRET PUNCH PRESSES

2012



AMADA EMK3610NT ELECTRO-SERVO CNC TURRET PUNCH PRESS

AMADA ELECTRO-SERVO CNC TURRET PUNCH PRESSES:

2012 AMADA EMK3610, 33 TON, 60" X 100" SERVO ELECTRIC TURRET PUNCH, 60" x 98.4" Travel, .187" Max. Sheet Thickness, FANUC AMNC PC Based CNC Control, 58 Station, (4) Auto Index, Brush Table, Serial Number: 36102299, Mfg. Date: 2012

2007 AMADA EMK3610, 33 TON, 60" X 100" SERVO ELECTRIC TURRET PUNCH, 60" x 98.4" Travel, .187" Max. Sheet Thickness, FANUC AMNC PC Based CNC Control, 58 Station, (4) Auto Index, Brush Table, Serial Number: 36102120, Mfg. Date: 4/2007

AMADA PUNCH LASER:

AMADA 357V APELIO II PUNCH LASER, Amadan OSPLA CNC, 50" x 72" Travel, FANUC C1500 Watt Laser, 58 Station, (2) Auto Index Stations

AMADA TOOLING:

HUGE SELECTION OF AMADA PUNCH TOOLING, AMADA TOOL HOLDERS, AMADA TOOL CABINETS, AMADA TOOL CARTS

2007



AMADA EMK3610NT ELECTRO-SERVO CNC TURRET PUNCH PRESS

AMADA PUNCH CELL, AMADA LASER, & MORE



AMADA VIPROS 368 KING II CNC TURRET PUNCH PRESS



AMADA-TOGU III PUNCH AND DIE SHARPENERS



AMADA FOMII 3015NT CNC FLYING OPTIC LASER



AMADA FMS PUNCH CELL W/6 SHELF TOWER:

AMADA VIPROS 368 KING II, CNC TURRET PUNCH PRESS, 33 Ton, 60" x 78.74" Travel, Brush Table, Fancu 18P CNC Control, (4) Auto Index Stations, PHNC Hydraulic Control, Serial Number: 36840047, Mfg. Date: 1999, Amada ASR510-CR (6) Shelf Material Storage Tower with Load/Unload, 1525mm x 3048mm x 3.2mm Maximum Sheet Size, Serial Number: 51000039

AMADA TOOL SHARPENER:

AMADA-TOGU III PUNCH AND DIE SHARPENERS, 6.30" Max. Tool Size, 2 HP Motor, 9.45" Axis Travel, 3000 RPM Max., Variable Feed, Coolant, (2) Available, Serial Number: 30230839, Mfg. Date: 2007

AMADA CNC FLYING OPTIC LASER:

AMADA FOMII 3015NT, 4000 Watt, Y-Axis 61" x X-Axis 121" Travel x Z-Axis 7.8", AMNC-F PC Based CNC, Fancu AF4000i-B Laser Resonator, Dual Pallet Shuttle Tables, Ball Transfers, (8) Station Automatic Nozzle Changer, Chiller, Dust Collector, Laser Hours: 16,639 hrs., Serial Number: 47512387, Mfg. Date: 3/2012 **SOLD!**

HARDWARE INSERTION PRESS:

AUTOCERT AS-7.5 INSERTION PRESS, 20" Throat, 6" Stroke, Automatic Bowl Feeder, Electric Foot Switch, Tooling

AMADA CNC PRESS BRAKES & SHEARS



AMADA HFE220-4S CNC PRESS BRAKE

AMADA HFE100-3S CNC PRESS BRAKE

AMADA CNC PRESS BRAKES:

AMADA HFE220-4S, 240 TON X 14', 8-AXIS CNC PRESS BRAKE, 14" Overall Bed Length, 12'4" Between Housings, 7.9" Stroke, 18.5" Open Height, 16.5" Throat Depth, 6-Axis Back Gauge, CNC Crowning, Amada Operateur 8 Axis CNC Control, Amada One Touch Tool Holders, Serial Number: SN07003, Mfg. Date: 2007

AMADA 2504, 275 TON X 161.4", UP-ACTING CNC PRESS BRAKE, 129.9" Between Housings, 15.75" Throat Depth, 9.84" Stroke, 18.50" Open Height, Amada NC9-EX Control, Serial Number: 2540023, Mfg. Date: 1986

AMADA HFE100-3S, 110 TON X 10', 8-AXIS CNC PRESS BRAKE, 120" Overall Bed Length, 103" Between Housings, 7.9" Stroke, 18.5" Open Height, 16.5" Throat Depth, 6-Axis Back Gauge, CNC Crowning, Amada Operateur 8 Axis CNC Control, Amada One Touch Tool Holders, Serial Number: SV060416, Mfg. Date: 12/2006

AMADA FBD-1030 NT, 110 TON X 10' 7-AXIS CNC PRESS BRAKE, 118" Overall Bending Length, 106" Between Housings, 5.9" Stroke, 16.5" Open Height, 15.75" Throat Depth, 5-Axis Back Gauge, Amada AMNC PC Control, Bed Crowning Control, Electric Foot Switch and Full-Length Treadle Control, Serial Number: 10300069, Mfg. Date: 2000

AMADA FBD-8025E, 88 TON X 8' CNC PRESS BRAKE, NC9EX-II 3-Axis CNC Control, 98.6" Overall Bed Length, 86.6" Between Housings, 3.94" Stroke, 15.75" Throat, Amada One Touch Tool Holders, Serial Numbers: 8500832, Mfg. Date: 1995

AMADA RG-8024 LD, 88 TON X 8' CNC PRESS BRAKE, Amada LD 2-Axis CNC Control, 98.6" Overall Bed Length, 80.7" Between Housings, 3.94" Stroke, 15.75" Throat, Amada Tool Holders, Two Available, Serial Numbers: 80240022 & 80240028, Mfg. Date: 1999

AMADA MECHANICAL SQUARING SHEARS:

AMADA M-4065, 1/4" X 161.42" MECHANICAL SQUARING SHEAR, Amada CNC Shear Control, 40" B.G. Range, 12' Right Hand Squaring Arm, (4) 32" Front Support Arms, Pneumatic Rear Sheet Supports, Electric Foot Switch, 52 Strokes Per Minute, Serial Number: 40650166, Mfg. Date: 1997

AMADA M-2545, .177" X 98.47" MECHANICAL SQUARING SHEAR, Amada CNC Shear Control, 40" Back Gauge Range, 120" Right Hand Squaring Arm, Pneumatic Rear Sheet Supports, (2) 36" Front Support Arms, 60 Strokes Per Minute, Serial Number: 25452856, Mfg. Date: 1986



AMADA M-4065 SQUARING SHEARS

FOLDING MACHINE, MISCELLANEOUS MACHINES, PLANT SUPPORT



RAS FLEXIBEND 73.30 CNC FOLDING MACHINE



CARELL INITIAL PINCH PLATE ROLL



ATLAS COPCO AIR COMPRESSOR

CNC FOLDING MACHINE:

RAS FLEXIBEND 73.30, 11-GAUGE X 126" CNC FOLDING MACHINE, System 6000 Touch Screen CNC Control, 11.81" Clamp Beam Stroke, 3.15" Folding Beam Stroke, J-Shape Back Gauge, (2) Dual Foot Switches Front and Back, Tooling Package, Serial Number: 55/5, Mfg. Date: 2008

PLATE BENDING ROLL:

CARELL A314-15/6.5, INITIAL PINCH PLATE ROLL, 1/4" x 5', 6.7" Roll Diameter, 8.5 HP Motor, Serial Number: 2997, Mfg. Date: 2006



MITSUBISHI FORK LIFT



CROWN FORK LIFT

AIR COMPRESSORS:

ATLAS COPCO GA30+FF; ATLAS COPCO GA37; Heat Sink Air Dryer; Air Holding Tank

WELDERS:

MILLER Deltaweld 451 w/ Wire Feed; (2) MILLER SYNCHROWAVE 250 DX TIG; MILLER Synchrowave 351 CC/AC/DC; MILLER CP 302 w/ Wire Feed; LINCOLN DC 400 w/ Wire Feed; MILLER CP 250 TS w/ Wire Feed; LINCOLN 275 Precision Tig; LINCOLN Square Wave Tig 355; (2) LINCOLN Square Wave Tig's; MILLER 250

FORKLIFTS & TRUCKS:

MITSUBISHI FG30N-LP 5,500 LBS. FORKLIFT, 3-Stage, Side Shift, 186" Max. Fork Height, Solid Tire, 28 x 9 x 15 Front Tire, 6.50 x 10 Rear Tire Size, Serial Number: AF13F10376; **MITSUBISHI FG30N-LP 5,400 LBS. FORKLIFT**, 3-Stage, Side Shift, 186" Max. Fork Height, Solid Tire, 28 x 9 x 15 Front Tire, 6.50 x 10 Rear Tire Size, Serial Number: AF13F20212; **MITSUBISHI FG25N-LP 4,500 LBS. FORKLIFT**, 3-Stage, Side Shift, 188" Max. Fork Height, Solid Tire, 28 x 9 x 15 Front Tire, 6.50 x 10 Rear Tire Size, Serial Number: AF17D41303; **CROWN FORKLIFT, 6,000 LBS. FORK LIFT**, 3-Stage, Side Shift, Propane, Serial Number: 9A198695; **INTERNATIONAL FLAT BED TRUCK**, 20' Flatbed, Side Toolbox; **MITSUBISHI FLAT BED TRUCK**

MISCELLANEOUS MACHINES & PLANT SUPPORT EQUIPMENT:

MARVEL MARK II w/ Infeed And Outfeed Conveyor; GRINDINGMASTER Type MSB-900, 36" Wide Belt, S/N TE-1573-02; Large Qty. AMADA Press Brake Dies and Assorted Tooling; Fans; Worktables; Metal Racks; Portable Stairs; PORT-A-COOL 2000; (5) Self Dumping Hoppers; (17) Cantilever Racks; Metal Sawhorses; Double Grinders; Oxy/Acy Rig; Horizontal Band Saw; Dollies; Drill Presses; Welding Tables; Acorn Tables; VIDMAR Tool Cabinets; (10) Heavy Duty Metal Stock Racks; And MUCH MORE!!

****PAYMENT:** A buyer's premium of 18% will be charged to all purchases. ALL PURCHASES MUST BE PAID IN FULL UPON RECEIPT OF AN INVOICE. An electronic invoice will be sent to the successful bidder at the email address provided during registration, typically within 24 hours after the auction ends. Upon notification of being the successful bidder, Purchasers will have 48 hours to pay in full via wire transfer, certified check or company check. PLEASE NOTE, all company checks MUST be accompanied by a bank letter of guarantee made out to Prestige Equipment Corp. The full purchase price must be paid prior to the removal of any goods.

****RIGGING AND REMOVAL:** Rigging, removal and any duty fees are the sole responsibility of the Purchaser. Purchaser shall be responsible for the safe and proper removal of any assets purchased by Purchaser. Purchaser or its agents must remove all assets purchased before the final removal date and time specified by Prestige (the "Removal Date"). Any assets not removed on or prior to the Removal Date shall be subject to storage charges that Prestige may impose in its sole discretion.

ANY ITEMS NOT REMOVED ON OR PRIOR TO THE REMOVAL DATE SHALL BE DEEMED ABANDONED AND PRESTIGE SHALL HAVE NO FURTHER OBLIGATION TO BUYER WITH RESPECT TO SUCH ITEMS.

****FOR MORE INFO:** Please contact Frank DiSalvo at +1-631-249-5566 or frank@prestigeequipment.com



PRESTIGE EQUIPMENT AUCTIONS

35 Pinelawn Rd, Suite 203W
Melville, NY 11747
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INTERNATIONAL 4700 20' FLATBED TRUCK



VIEW OF PRESS BRAKE TOOLING

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