

# ONLINE AUCTION

**CORPORATE  
ASSETS INC**

Surplus Assets of the  
**POLTECH GROUP**



**MARK YOUR  
CALENDARS!**

**Thursday, April 8  
10:30 A.M. EDT**

Assets in 4 Locations in  
Ontario, Canada

**INSPECTION: BY APPOINTMENT ONLY.** Please email  
info@corpassets.com to arrange a date and time.

**LIVE WEBCAST ONLY**

**BidSpotter.com**

**LARGE CAPACITY & HEAVY MACHINE TOOL EVENT**



AUCTION CONDUCTED BY:

**CORPORATE ASSETS INC**

“Let Our Experience Be Your #1 Asset”™

373 Munster Avenue, Toronto, ON, Canada M8Z 3C8

www.corpassets.com • 416.962.9600 • info@corpassets.com

# LARGE OFFERING OF CNC MACHINE TOOLS AVAILABLE

4000 RPM



ENSHU VMC 650 CNC vertical machining center

2000 RPM



TOS KURIM FSS80 CNC bed type milling machine

## CNC VERTICAL MACHINING CENTERS

**ENSHU VMC 650** CNC vertical machining center with FANUC SERIES 15-M CNC control, 26"x63" table, travels: X - 51", Y - 25", Z - 22", 26" max. distance spindle nose to table top, speeds to 4000 RPM, 50 taper, 30-station ATC, coolant, chip conveyor, s/n: 293

**CINCINNATI MILACRON 10VC-1250** CNC vertical machining center with ACRAMATIC 900 CNC control, 26"x54" table, travels: X - 50", Y - 26", Z - 20", speeds to 4000 RPM, CAT40 taper, 21 station ATC, coolant, s/n: 49581

## CNC HORIZONTAL MACHINING CENTER

**KEARNEY & TRECKER MILWAUKEE-MATIC MODU-LINE** 4-axis horizontal machining center with retrofit FANUC CNC control, 50"x40" table/31" diameter rotary table, travels: X - 30", Y - 26", Z - 20", B - 360 deg., speeds to 3600 RPM, 50 taper spindle, CHIP BLASTER high pressure coolant, chip filtration, chip conveyor, s/n: n/a

## CNC BED TYPE MILLING MACHINE

**TOS KURIM FSS80** CNC bed type milling machine with HEIDENHAIN TNC 355 CNC control, 78.75"x31.5" table, travels: X - 118", Y - 31", Z - 33", speeds to 2000 RPM, 50 taper spindle, universal milling head, coolant, s/n: 16468

## CNC TURNING CENTERS

**OERLIKON BOEHRINGER VDF 180C-U** CNC turning center with PHILLIPS VDFB2T CNC control, 12" swing over bed, 12" max. workpiece diameter, 39" max. turning length, 2" spindle bore, 8" 3-jaw chuck, 6-station turret, speeds to 5000 RPM, 34 HP spindle motor, coolant, chip conveyor, s/n: 1113.1045-23

**GIDDINGS & LEWIS** CNC turning center with FANUC CNC control, 34" swing over bed, 76" distance between centers, 14-station turret, 15" hydraulic 3-jaw chuck, coolant, chip conveyor, s/n: 532-2028-91

## CNC LATHE

**GIANA GFP 10** CNC lathe with GE FANUC OT CNC control, 20" swing over bed, 156" between centers, 4.75" spindle bore, speeds to 1582 RPM, inch/metric threading, 31" 4-jaw chuck, coolant, chip conveyor, s/n: 2388

4000 RPM



CINCINNATI MILACRON 10VC-1250 CNC vertical machining center

3600 RPM

4-AXIS



KEARNEY & TRECKER MILWAUKEE-MATIC MODU-LINE 4-axis horizontal machining center

THIS BROCHURE IS ONLY A PARTIAL LISTING. PLEASE VISIT OUR WEBSITE



**5000 RPM**

**34 HP**

**OERLIKON BOEHRINGER VDF 180C-U CNC turning center**



**15" HYDRAULIC CHUCK**

**GIDDINGS & LEWIS CNC turning center**



**80" DIA. TABLE**

**TOS SKJ20 CNC vertical turret lathe**



**20" X 156" CAPACITY**

**GIANA GFP 10 CNC lathe**



**15 HP**

**23" X 60" CAPACITY**

**TOS HOSTIVAR BHU 50/1500 universal cylindrical grinder**



**49" DIA. TABLE**

**DORRIES VSE125 twin head hydraulic vertical grinding machine**



**18" X 34.37" CAPACITY**

**TOS HOSTIVAR BUB 32/1000 universal cylindrical grinder**

### **CNC VERTICAL TURRET LATHE**

**TOS SKJ20 CNC vertical turret lathe w/ FAGOR CNC control, 80" diameter table, 98" swing, 53" max. turning height, 160 RPM max. table speed, 4-station turret, s/n: 2212000**

### **CONVENTIONAL LATHES**

**GIANA heavy duty engine lathe with 44" swing over bed, 280" distance between centers, 6" spindle bore, speeds to 1030 RPM, inch/metric threading, 28" 4-jaw chuck, steady rests, coolant, s/n: n/a**

**TOS CELAKOVICE SU100 lathe w/ 48" swing over bed, 204" distance between centers, 4" spindle bore, speeds to 450 RPM, inch/metric threading, 24" 3-jaw chuck, HEIDENHAIN 2-axis DRO, steady rest, coolant, s/n: 0443504**

# ASSORTMENT OF FLOOR & TABLE TYPE HBM's AVAILABLE



**5.9" SPINDLE**

**VERTICAL MILLING HEAD**

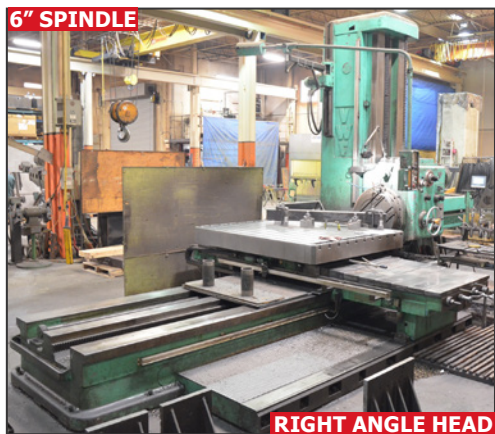
**G. LAZZATI & CO.** HB 150 MM floor-type horizontal boring mill



**4" SPINDLE**

**1420 RPM**

**SAN ROCCO** FUTURA 10 table-type horizontal boring mill



**6" SPINDLE**

**RIGHT ANGLE HEAD**

**VWF BFN** 125 table-type horizontal boring mill

## FLOOR-TYPE HORIZONTAL BORING MILL

**G. LAZZATI & CO.** HB 150 MM floor-type horizontal boring mill with 5.9" spindle, 29" column travel, 90" vertical travel, 29.5" spindle travel, 118" cross travel, 50 taper spindle, 35-45 HP spindle motor, AXESTA 3-axis DRO, vertical milling head, GIDDINGS & LEWIS 84"x168" t-slot angle plate (may be sold separately), s/n: 20182

## TABLE-TYPE HORIZONTAL BORING MILLS

**SAN ROCCO** FUTURA 10 table-type horizontal boring mill with 4" spindle, 51"x43" rotary table, 48" longitudinal travel, 58" vertical travel, 26" spindle travel, 80" cross travel, speeds to 1420 RPM , 3-axis DRO, pendant control, coolant, s/n: 9107/3

**VWF BFN** 125 table-type horizontal boring mill with 6" spindle, 73"x70.5" t-slot table, 96" longitudinal travel, 65" vertical travel, 44" spindle travel, 152" cross travel, speeds to 1000 RPM, right angle head, HEIDENHAIN 3-axis DRO, pendant control, s/n: 135822



**16 TON CAPACITY**

**TOS ISO** 16 power rotary table

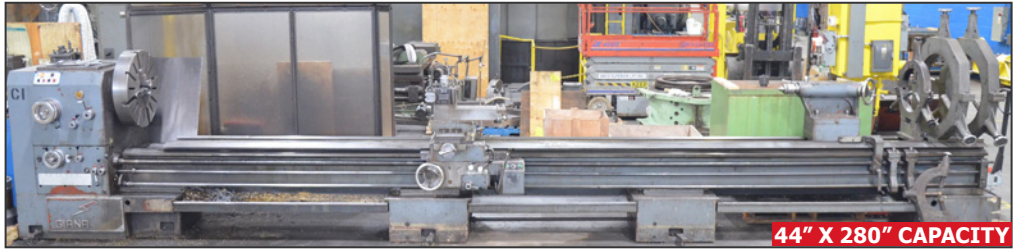
## UNIVERSAL CYLINDRICAL GRINDERS

**TOS HOSTIVAR** BHU 50/1500 universal cylindrical grinder with 23" swing over table, 60" max. distance between centers, 15 HP wheel head motor, ID spindle, swivel head, 8" 3-jaw chuck, coolant, s/n: 02 77 368

**TOS HOSTIVAR** BUB 32/1000 universal cylindrical grinder with, 18" swing over table, 34.37" max. distance between centers, 770 lb. max. workpiece weight, 12.5" max. grinding diameter, 39" max. grinding length, swivel table, programmable NC control, ID spindle, 8" 3-jaw chuck, s/n: 0268289

**CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION**

**NICE OFFERING OF LARGE CAPACITY ENGINE LATHES AVAILABLE**



**44" X 280" CAPACITY**

**GIANA heavy duty engine lathe**



**48" X 204" CAPACITY**

**TOS CELAKOVICE SU100 lathe**



**36" X 136" CAPACITY**

**BOEHRINGER GOPPINGEN VDF lathe**



**21" X 108" CAPACITY**

**BOEHRINGER GOPPINGEN VDF gap bed engine lathe**



**21" X 64" CAPACITY**

**BOEHRINGER GOPPINGEN VDF lathe**



**LAGUN FU.1 universal milling machine**



**1200 RPM**

**2 AVAILABLE**

**HURE PU771 universal milling machine**



**4500 RPM**

**FIRST LC-18VA vertical milling machine**

**TO SCHEDULE AN AUCTION CONTACT 416.962.9600**



**UCIMU 10' radial arm drill**



**2 AVAILABLE**  
**TACCHELLA MACCHINE 401.R**  
universal tool and cutter grinder



**CUOGHI APE 60** tool and  
cutter grinder



Partial view of tool holders & tooling available

**FEATURING:** TOS ISO 16 power rotary table with 80"x80" table, 16 ton capacity, s/n: 02-12; machine tool accessories comprising rotary tables; indexing and dividing heads, angle plates, chucks and lathe accessories; LARGE SELECTION of CAT 50 & 50 taper tool holders; selection of brand name perishable tooling mostly brand new never used including end mills, drills, reamers, taps, carbide cutters, carbide insert cutters, carbide inserts AND MORE!

**THIS IS A PARTIAL LISTING ONLY! FOR FURTHER INFORMATION, PLEASE VISIT [WWW.CORPASSETS.COM](http://WWW.CORPASSETS.COM)**

## AUCTION DETAILS

**LIVE WEBCAST ONLY**

### INSPECTION

BY APPOINTMENT ONLY. Please email [info@corpassets.com](mailto:info@corpassets.com) to arrange a date and time.

### REMOVAL

All assets must be removed no later than Wednesday, April 28 by appointment only.

### TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

### PAYMENT

A Buyer's Premium will apply at this sale. International & online bidders may need a refundable deposit to bid. SALE WILL BE CONDUCTED IN USD

Please refer to our website at **[www.corpassets.com](http://www.corpassets.com)** or call 416.962.9600 for further information. Pour les services en français, composez le 1.855.583.5551

We Accept



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### AFFILIATIONS



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