

# LIVE WEBCAST AUCTION

**cormer**<sup>™</sup>  
Global Integration Partners

WORLD CLASS AEROSPACE & DEFENSE CONTRACTOR  
**Cormer Group Industries**

**DATE: THURSDAY, OCTOBER 1<sup>ST</sup>, 2020 @ 10:00AM CT**

**2001**

**5-AXIS**



**2005**

**5-AXIS**



**2005**

**5-AXIS**



**CINCINNATI "HIGH PERFORMANCE" 5-AXIS 3-SPINDLE CNC AEROSPACE GANTRY-TYPE PROFILER**

**SNK HPS-120B 5-AXIS TWIN PALLET CNC HIGH SPEED AEROSPACE PROFILER/MACHINING CENTER**

**GROB G550 5-AXIS UNIVERSAL MACHINING CENTER**

**2008**

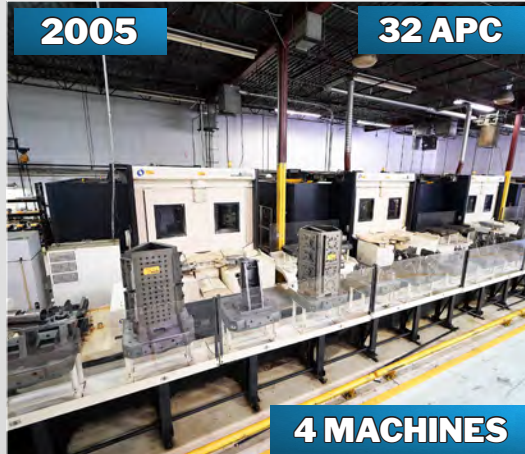
**5-AXIS**



**2-AVAILABLE**

**2005**

**32 APC**



**4 MACHINES**

**2011**

**9-AXIS**



**MAZAK VARIAXIS 630-5X II 5-AXIS CNC VERTICAL MACHINING CENTERS**

**MAKINO A88/A88E CNC HORIZONTAL MACHINING CENTER SYSTEM**

**MAZAK INTEGRIX i-400ST CNC 9-AXIS TURNING AND MILLING CENTER**

Inspection By Appointment Only

**ASSETS LOCATED AT: 33 BENTALL STREET, WINNIPEG, MANITOBA, R2X 2Z7, CANADA**



in  
conjunction  
with



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# CNC Aerospace Profilers / Machining Centers



**CINCINNATI "HIGH PERFORMANCE" 5-AXIS 3-SPINDLE CNC AEROSPACE GANTRY-TYPE PROFILER** Travels: X-324", Y-110", Z-28", 480" Rail Length, Table Size: 324" x 120", Spindle To Table 32.5", 46" Rail To Table, 40" Distance Between Spindles, +/- 30 Degrees A/B Axis (Spindle Tilt), 100 HP Spindles, 10,000 RPM, CAT 50 Taper, Chip Conveyor, Cincinnati A2100 CNC Controls, S/N RC00C01010004, New 2001

**CINCINNATI "HIGH PERFORMANCE" 5-AXIS 3-SPINDLE CNC AEROSPACE GANTRY-TYPE PROFILER**

**SNK HPS-120B 5-AXIS TWIN PALLET CNC HIGH SPEED AEROSPACE PROFILER/ MACHINING CENTER** Travels X-124", Y-51.96", Z-28.03", Pallet Size 120" x 48", A-Axis Spindle Swivel: -180/+45 Degrees, C-Axis Spindle Rotation: 360 Degrees, Horizontal Table Setup Position, Vertical Table Machining Position, 8800 Lb. Work Weight, 20,000 RPM, 39 HP, 60 ATC, HSK-80A Taper, Through Spindle Coolant, S/N A6K2301, New 2005



**SNK HPS-120B 5-AXIS TWIN PALLET CNC HIGH SPEED AEROSPACE PROFILER/MACHINING CENTER**



**(3) CINCINNATI V5-3000 5-AXIS CNC HIGH SPEED AEROSPACE PROFILER/MACHINING CENTER** Travels: X-120", Y-30", Z-35", Table Size 130" X 30", A-Axis Spindle Tilt: +/- 40 Degrees, B-Axis Spindle Tilt: +/- 40 DEGREES, 10-15,000 RPM, 21 ATC, HSK 63 Taper, SIEMENS ACRAMATIC 2100 5-AXIS CNC Control, Color Touch Screen, Through Spindle Coolant, (2) JORGENSEN Chip Conveyors, Oil Chiller, Rigid Tapping, S/N's QF00A01000007, QF00A01000008 & QF00A01000005, New 2000

**CINCINNATI V5-3000 5-AXIS CNC HIGH SPEED AEROSPACE PROFILER/MACHINING CENTER**

# High Speed CNC Machining Centers - CNC Turning & Milling Centers



2014

5-AXIS

GROB G550 5-AXIS CNC UNIVERSAL MACHINING CENTER



2007

5-AXIS

1 OF 2

MAZAK VARIAXIS 630-5X II 5-AXIS CNC VERTICAL MACHINING CENTERS

## CNC 5-AXIS HIGH SPEED VERTICAL & HORIZONTAL MACHINING CENTERS:

**GROB G550 5-AXIS CNC UNIVERSAL MACHINING CENTER** Siemens 840Dsl CNC Control, Travels: X-31.5", Y-40.15", Z-40.1", (2) 27.56" Diameter Pallets, 2-Axis Tilting Rotary Table, A-Axis Table Swivel: -180/+45 Degrees, B-Axis Table Rotation: 0.001 Degrees, 16,000 RPM, 120 ATC, HSK-A63 Taper, 43 HP, KNOLL High Pressure Coolant System, Probe, Mist Collector, Oil Skimmer Chip Conveyor, New 2014

**(2) MAZAK VARIAXIS 630-5X II 5-AXIS CNC VERTICAL MACHINING CENTERS** Mazatrol Matrix CNC Control, Travels: X-24.8", Y-30.1", Z-23.6", (2) 19.7" x 19.7" Pallets, A-Axis Trunnion Table Tilt: +120/ -130 Deg., C-Axis Table Rotation: 0.001 Degrees, 18,000 RPM, 120 ATC, 35 HP, CAT 40 Taper, Mazak Superflow T8-1000 Through Spindle Coolant, Chip Conveyor, S/N 203493 (2008), S/N 195079 (2007)

## CNC TURNING & MILLING CENTER:

**MAZAK INTEGREX i400-ST CNC 9-AXIS TURNING AND MILLING CENTER** Matrix-2 CNC Control, 26.91" Max. Swing/Machining Diameter, 69.80" Max. Machining Length, 4" Max. Bar Work, Travels: X1-24.21", X2-9.06", Y-10.24", Z1-62.40", Z2-64.66", Main Spindle: 12" Chuck, 3300 RPM, 40 HP; Sub Spindle: 10" Chuck, 4000 RPM, 35 HP, 12,000 RPM/30 HP B-Axis Milling Spindle with 240 Degree Swivel, 36 ATC, 9-Position Lower Turret, Tool Probe, MAZAK Super-Flow High Pressure Through Spindle Coolant, Chip Conveyor, S/N 234035, New 2011



2007

5-AXIS

2 OF 2

MAZAK VARIAXIS 630-5X II 5-AXIS CNC VERTICAL MACHINING CENTERS



2011

9-AXIS

MAZAK INTEGREX i400-ST CNC 9-AXIS TURNING & MILLING CENTER

# CNC Horizontal Machining Center System

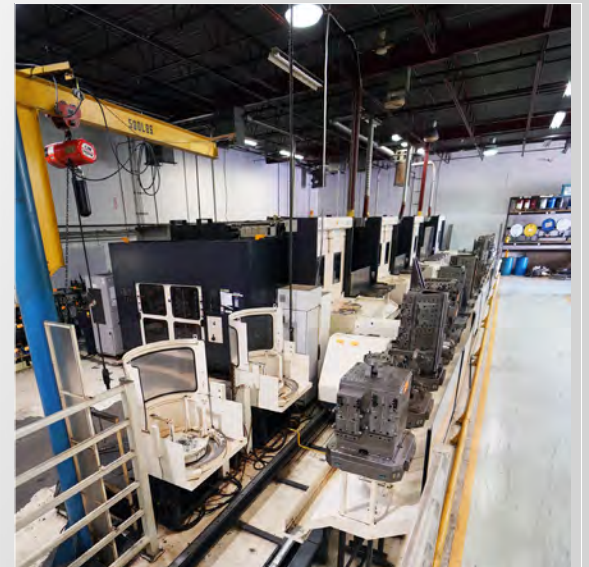
2005



MAKINO A88/A88E LINE, 4 CNC HORIZONTAL MACHINING CENTERS WITH 32 PALLET SHUTTLE SYSTEM



MAKINO TWIN PALLET HORIZONTAL CNC MACHINING CENTER



## MAKINO A88/A88E CNC HORIZONTAL MACHINING CENTER SYSTEM:

**(1) MAKINO A88E 4-AXIS CNC HORIZONTAL MACHINING CENTER** Travels X-35.4", Y-31.5", Z-40", 12,000 RPM, 132 ATC, 24.8"x 24.8" Pallets, 0.001 Degree B-Axis Contouring, 50 HP, 6600 Lb. Work Weight, High Pressure Through Spindle Coolant, Chip Conveyor, SN 457, New 2005

**(3) MAKINO A88 CNC HORIZONTAL MACHINING CENTERS** Travels X-35.4", Y-31.5", Z-40", 12,000 RPM, 244 ATC, 24.8"x 24.8" Pallets, 50 HP, 6600 Lb. Work Weight, High Pressure Through Spindle Coolant, Chip Conveyor, S/N 128: 0.001 Degree B-Axis Contouring; S/N 178, 177: 1 Deg. Indexing (2000)

**WITH 32-STATION IN-LINE AUTOMATIC PALLET SYSTEM** With 24.8"x 24.8" Pallets



MAKINO TWIN PALLET HORIZONTAL CNC MACHINING CENTER

# CNC Lathes - CNC Machining Centers



2005  
MAZAK QUICK TURN NEXUS 250-II CNC TURNING CENTER



2005  
ROMI G50 CNC LATHE

1 OF 2



OKUMA CROWN L1060 CNC LATHE

1 OF 2



DAINICHI B82 CNC LATHE

## CNC LATHES:

**MAZAK QUICK TURN NEXUS 250-II CNC TURNING CENTER** Mazatrol Nexus CNC Control, 17.32" Swing, 10" Chuck, 20.25" Centers, 12-Position Turret, 3" Bar, C-Axis, Live Milling, Y-Axis, 4000 RPM, 35 HP, S/N 215122, New 2005

**ROMI G50 CNC LATHE** FANUC 21iTB CNC Control, 26" Swing, 60" Centers, 21.65" Turning Diameter, 4.52" Bar Capacity, 2000 RPM, 50 HP, 12-Position Turret, Programmable Tailstock, S/N 016.005785-401, New 2005

**ROMI G50 CNC LATHE** FANUC 21iTB CNC Control, 26" Swing, 20" Centers, 21.65" Turning Diameter, 4.52" Bar Capacity, 2000 RPM, 50 HP, 12-Position Turret, Programmable Tailstock, S/N 016.005786-401, New 2005

**(2) OKUMA CROWN L1060 CNC LATHES** OSP-U10I CNC CONTROL 21.65" Swing, 15.75" Max. Turning Dia., 10.63" Swing Over CS, 19.68" Max. Turn Length, 12-Pos. Turret, 3.15" Bore, 3500 RPM, Tailstock, Chip Conveyor, S/N 1767 & 1763

**DAINICHI B82 CNC LATHE** 31" Max. Turning Diameter, 82" Max. Center Distance, 12-Position Turret, Programmable Tailstock, 60 HP, S/N 20043

## CNC MACHINING CENTERS:

**OKUMA V4020 3-AXIS VERTICAL MACHINING CENTER** S/N 1028, Travels: X-40", Y-40", Z-20", 47" x 20" Table, 20 ATC, 8000 RPM, 15 HP, CAT 40 Taper, OSP-U10M CNC Control, S/N 1028

**MAZAK H630N 4-AXIS CNC HORIZONTAL MACHINING CENTER** Travels: X-35.4, Y-31.5", Z-40.2, (2) 24.8" x 24.8" Pallets, 40 ATC, 12,000 RPM, 50 HP, Through Spindle Coolant, Chip Conveyor, Mazatrol M-32 CNC Control, S/N 105837



OKUMA V4020 3-AXIS VERTICAL MACHINING CENTER

3-AXIS



MAZAK H630N 4-AXIS CNC HORIZONTAL MACHINING CENTER

4-AXIS

# Inspection Equipment



**ZEISS ACCURA BRIDGE TYPE CMM**



**MITUTOYO CRT-A916 CRYSTAL APEX BRIDGE TYPE CMM**



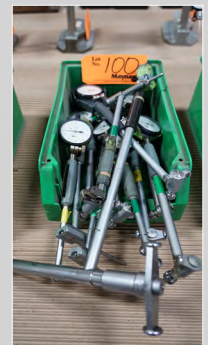
**MITUTOYO BHN710 BRIDGE TYPE CMM**



**MITUTOYO B-241 BRIDGE TYPE CMM**



**HUGE QTY OF INSPECTION ITEMS**



## COORDINATE MEASURING MACHINES:

**ZEISS ACCURA BRIDGE TYPE CMM** S/N 201309820107, Travels: X-44.24", Y-70.86", Z-39.37", 99.8" x 62.2" Floor Plate, New 2013

**MITUTOYO CRT-A916 CRYSTAL APEX BRIDGE TYPE CMM** S/N 0023205, CRYSTAL APEX Bridge Type CMM, Travels: X-35.6", Y-63.2", Z-23.8", RENISHAW PH10MQ Probe

**MITUTOYO B-241 BRIDGE TYPE CMM** S/N 800808, Travels: X- 27.55", Y- 39.37", Z-19.68", 59.84" X 51.18" Granite Table, RENISHAW PH10 Probe

**MITUTOYO BHN710 BRIDGE TYPE CMM** S/N 0623708, 59.84" X 51.18" Granite Table, Travels: X-27.55", Y-39.37", Z-23.62", RENISHAW PH10 Probe

# Complete Turnkey Anodizing Line



## COMPLETE TURNKEY ANODIZING LINE:

**10-TANK ANODIZING LINE:** 14'6" L x 3' W x 5' D Stainless Steel Tank, 1/2/6/9 Heated Tanks, 1-2-3-4-5-6-8-9 Circulation Tanks, Rectifier Tank 6, P & H Manual Pendant Controlled 3-Ton Single Girder Underslung Bridge Crane, RPE DC Rectifier & Filter System #354

**10-TANK MANUAL TEST ANODIZING LINE:** 40" L x 12" W x 16" D, Stainless Steel Tank, 1/2/5/8/9 Stainless Steel Tanks, Circulation All Tanks



# Miscellaneous Machinery & Shop Support



**2007**

**PUCKMASTER LT500 HYDRAULIC BRIQUETTE MACHINE**

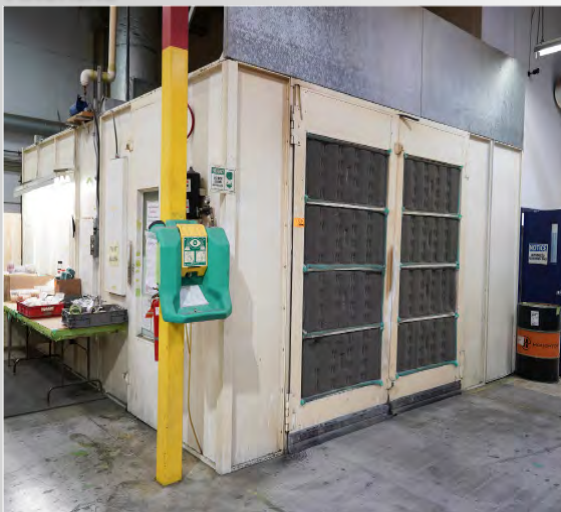


**BARBER COLEMAN 10 VGS GEAR SHAPER**



**2014**

**DEVIN LP 500 HYDRAULIC ARBOR PRESS**



**ENGINEERED AIR 2 DOOR DRY FILTER PAINT BOOTH**



**2005**

**1 OF 7**

**KING KC-122FC 22" FLOOR STYLE DRILL PRESS**



**2004**

**ZOLLER SMILE 600 TOOL PRESETTER**



**1 OF 13**

**GORBEL / YALE YJLET2016-6 1000 LBS. CAPACITY JIB CRANE**



**2003**

**KING KC-45 GEAR HEAD DRILLING MACHINE**



**2008**

**ETM ISSNT INDCL 110 SHRINKER**



**1 OF 19**

**QUICK CHANGE TOMBSTONE**



# Tooling, Tombstones, Visas, Shelving, Shop Support and More!



NUMEROUS QTY OF TOOLING & SHOP SUPPORT



3-TON P & H MODEL 3 TRAVELLING BRIDGE CRANE



PNEUMATIC RIVETING/DIMPLING MACHINE



PRECISION DRYING OVEN



HITACHI DS 120VF3 SGX CORDLESS DRILL & LIGHT SET



T-JAW 360 VERTICAL BAND SAW



WILSON 3QR ROCKWELL HARDNESS TESTER



NUMEROUS QTY OF CAT 50 & HSK TOOL HOLDERS



MASTERCRAFT/INTL ROLLER TOOL BOX



DISPATCH TAD3-10-E ELECTRIC OVEN



PROCECO PARTS WASHER



SOLID STATE SYSTEMS MAGNETIC PARTICLE INSPECTION SYSTEM



LARGE QTY KURT VISES

## THOUSANDS OF ITEMS INCLUDING:

Inspection, Drill Presses, Finishing Machines, Arbor Presses, Riveting/Dimpling Machines, CAT & HSK Tool Holders, Chucks, Kurt Vises, Tool Carts, Hand Tools, Tool Cabinets, Perishable Tooling, Carbide, Testing Equipment, Double End Grinders, Paint Booth, Lift Stackers, Pallet Trucks, Ladders, Shop Support, and Much, Much More!