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Surplus to the Continuing Operations of



125 Apple Valley Road
Winchester, Virginia

**World Class
State of the
Art Fabrication
Facility**

FEATURING: Prima Power Fabrication Equipment
Phenomenal Offering of Prima Punch/Lasers,
Shear Genius, Night Train Sheet Storage
& Delivery System, Express Bend Cell,
Electric Press Brakes & More

See Extensive Video & Photo Gallery Online



Prima Power Flexible Manufacturing Punch, Laser, Shearing & Bending Cell



Prima EBe4 Express Bending Cell



Prima Power LPe6F Combination Punch/Fiber Laser Fabrication Cell

Can't attend this auction? Bid online at BidSpotter.com
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or Telephone Bidding Available, Call prior to make
arrangements +1 (203) 488-7020

Entertaining Pre-Auction Offers on Major Machines and Large Packages of Equipment.
Some Assets Listed in This Brochure Subject to Prior Sale.

Wednesday, December 11th, 2019 at 11:30 a.m. (EST)

INSPECTION DAYS: Monday, December 9th – Tuesday, December 10th, from 9:00 a.m. to 4:00 p.m. each day



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Branford**
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Equipment Auctions Worldwide

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Quintus Deep Draw Hydroforming Press

Deep Draw Hydroforming Press

2016 Quintus Deep Draw Hydroforming Press Model Type QFM 1.1-800, Max. Operating Pressure 80 MPA/11,600 PSI, Press Force MM 80, Deep Draw Tray, Max. Blank Dia. 1095mm/43.1", Max. Draw Depth 9.8", Max. Punch Dia. 35.4", Flexform Tray, Max. Tray Depth 16.5", Max. Tray Dia. 40.9", (2) Tray-Station, Allen Bradley PLC, Hydroforming and Flexform Tooling, Approx. 43,000 Cycles, Serial Number: 102350

Punch/Fiber Laser Fabrication Cell

2016 Prima Power LPe6F Combination Punch/Fiber Laser Fabrication Cell, Siemens 840D Control, 60" x 120" travel, 31-Station Thick Turret, (2) Indexable Up-Forming Holders, (12) Auto-Index Holders, (1) Multi-Tool Holder, 33-Ton Punch, Brush Table, IPG 4,000 Watt Fiber Laser, Part Removal System 2 Pcs. Drop Doors 11.82" x 15.76" and 31.5" x 31.5", LSR6 Loading and Stacking Robot, Only 2,800 Hours, Serial Number: 13.37-Lpef0641

Crane Systems

Gorbel 20' Span x 7-Ton Stand Alone Crane System, 40' Long Runway, 7-Ton Cleveland Tramrail Underhung Crane and Trolley, Pendant Control, Complete Structure with Uprights and Crane Rail, Mfg. Date: 2016

4-Ton Mobile Gantry Crane System, 2-Ton Hoist, Pendant Control, Mfg. Date: 2016

Wednesday, December 11th, 2019 at 11:30 a.m. (EST)

To Register For This Auction, Please Visit
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7-Ton x 20' Span Crane System



2016



Prima Power LPe6F Combination Punch/Fiber Laser Fabrication Cell



2014



Prima Power SGe6 Combination Punch/Shear Genius Fabrication Cell

Prima Power Flexible Manufacturing Punch, Laser, Shearing and Bending Cell Consisting of the Following:

2014 Prima Power Night Train 300 Shelf Material Storage and Delivery System, 66.9" x 133.8" Cassette Size, 6,614 Lbs. Load Capacity, Twenty-Four (24) Shelving Modules H20, Capacity Up to H20 Shelves Per Module 186" Height, Connection to Express Bender, Shear Genius and LPe6 CO2 Punch Laser, Serial Number: NT6 5.48 H20 07314, Layout: L004165

2014 Prima Power LPe6 Combination Punch/CO2 Laser Fabrication Cell, Siemens 840D control, 60" x 120" Travel, 31-Station Thick Turret, (2) Indexable Up-Forming Holders, (12) Auto-Index Holders, (1) Multi-Tool Holder, 33-Ton Punch, Brush Table, Prima 4,000 Watt CP Laser Resonator, Part Removal System 2 Pcs. Drop Doors 11.82" x 15.76" and 31.5" x 31.5" , LSR6 Loading and Stacking Robot, (3) Cassettes (1 for Raw Material, 1 for Parts, 1 for Skeleton Frame) Serial Number 12.37-LPe-1450

2014 Prima Power SGe6 Combination Punch/Shear Genius Fabrication Cell, Siemens 840D Control, 60" x 120" Travel, 31-Station Thick Turret, (2) Indexable Up-Forming Holders, (12) Auto-Index Holders, (1) Multi-Tool Holder, 33-Ton Punch, Brush Table, Servo Electric Right Angle Shear RS-1500, Programmable Blade Clearance for Shear, LD6/1 Loading-Station, C1500/2 Sorting Conveyor, (2) Sorting Positions 31.5" x 60" Max. Part Size, Stacking System STS-6/S2 (Dual Wagon) 2A/2B, 60" x 120" Max. Part Size, Serial Number: SGe6 13.37

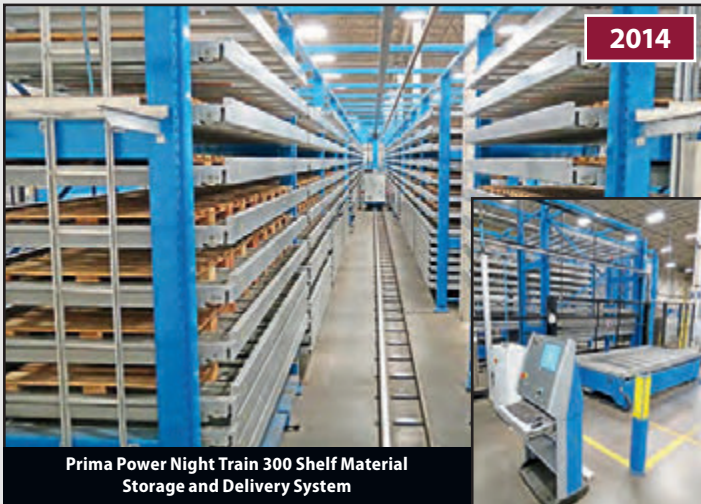
The above system will be offered as a complete cell and/or separate components, new cost was approximately \$6,800,000.00

Express Bend Cell

2014 Prima EBe4 Express Bending Cell, Siemens 840D CNC, 88" Max. Bending Length, 7.88 Max. Bending Height, Hydraulic Tool Clamping, Programmable Crowning, Automatic Tool Change, "ASP" Additional Short Blades, "AUT" Additional Upper Tool, "CLL" Reversed Bending Sequence, Suction Cup Loading Lift, Unloading Conveyor, Serial Number: PP03424.2.33/2014



Prima EBe4 Express Bending Cell



Prima Power Night Train 300 Shelf Material Storage and Delivery System



Prima Power LPe6 Combination Punch/CO2 Laser Fabrication Cell

2017

(2) Systems Available



Sideros Spaziomatic Material Storage and Delivery System

Electric Servo Press Brakes

2014 Prima EP1336 3.6 Meter Electric Servo Press Brake, (D) Day Light Enlargement to 27.55" (700 mm) (From Table to Top Beam Excluding Punch and die Clamping), 12.2" Stroke, Prima 7-Axis CNC with 17" Touch Screen, TMS-Thickness Measuring System, Wila Hydraulic Clamping, Built-In Flattening/Hemming Shelf, Bending Follower AQ1; Servo-Electric Bending Follower, Up to Angles of 30°, Serial Number: PB18207-3.18-2014

(2) 2014 Prima EP1030 3 Meter Electric Servo Press Brakes, (D) Day Light Enlargement to 27.55" (700 mm) (from Table to Top Beam Excluding Punch and Die Clamping), 12.2" Stroke, Prima 7-Axis CNC with 17" Touch Screen, TMS-Thickness Measuring System, Wila Hydraulic Clamping, Built-In Flattening/Hemming shelf

*Two Available, Serial Number: PB18204-3.18-2014 and PB18205-3.18-2014

2014 Prima EP0520 2 Meter Electric Servo Press Brake, (D) Day Light Enlargement to 27.55" (700 mm) (From Table to Top Beam Excluding Punch and Die Clamping), 12.2" Stroke, Prima 7-Axis CNC with 17" Touch Screen, TMS-Thickness Measuring System, Wila Hydraulic Clamping, Built-In Flattening/Hemming Shelf, Serial Number: PB18206-3.18-2014

Sheet Metal Storage & Delivery

2017 Sideros Spaziomatic Material Storage and Delivery System, Model 1530/30/2T/3000, 50 Shelf, 60" x 120" Capacity 3,000 KG (6,600 Lbs.) Per Cassette, (2) Systems Available

2014



Prima EP1336 3.6 Meter Electric Servo Press Brake

2014



Prima EP0520 2 Meter Electric Servo Press Brake

2014



Prima EP1030 3 Meter Electric Servo Press Brake

1 OF 2

2016



SweBend PB4B 4-Roll Precision Plate Bending Roll, "Seven" Bronze CNC

(6) CABINETS FULL!



Wilson Tool Press Brake Tooling

Can Rolling, Beading & Laser Seam Welding Machines

2014 Weil Technology NC Multi-Roller 600/1250C Bending Machine, 3"-24" Dia. Range, 4"-40" Tube Length, .0179"-.0478" Material Thickness, Destacker, Infeed Table, Serial Number:197 000/35

2014 Weil Technology Flexmaster 400/1250 Seam Welding Machine, 3"-24" Dia. Range, 4"-40" Tube Length, .0179"-.0478" Material Thickness, Diode Fiber Laser LDM 1000-40 with Chiller, OTC DT300PII Tig Source, Serial Number: 151 000/115

2015 Prinzing BEA-2 Bead Forming Machine, 39.37 x .059", Serial Number: 1006

2015 Prinzing BEA-2S Bead Forming Machine, 39.37 x .059", Serial Number: 1007

2015 Prinzing RBA 100/93 4-Roll Bead Forming Machine, .059" x 36.6" Capacity, Serial Number: 3800

2016 SweBend PB4B 4-Roll Precision Plate Bending Roll "Seven" Bronze CNC, 4.13" Top Roll Dia., 50" Roll Width, Pre-Bending to 12" Dia.- 48" x 12 Ga., Circular Bending to 20" Dia.- 48" x 8 Ga., Hardened Rolls, Overhead Support

2014 Lucas Model 6-1800 Shear and Beading Machine, 70" Max. Dia., .236" Maximum Material Thickness, 1.8" Max. Bead Height, Siemens Control, Options-Beading, Positioning and Centering Device, Serial Number: 2880

Corner Former

2014 ACF Engineering Multiflex MF-50-313 Corner Former and Shear

Spot Welders

TJ Snow Spot Welders 100 KVA, 480v/3-Phase, Various Throats and Configurations, Entron EN1807 Microprocessor Controls, (10) Available, Mfg. Date: 2014

Tecna 30320 150 KVA Portable Hanging Spot Welder, 440v/60Hz, 26.5 Max. Short Circuit Current, 620 daN at 8-Bar Max. Force, Serial Number: 976, Mfg. Date: 2016



Weil Technology NC Multi-Roller 600/1250C Bending Machine

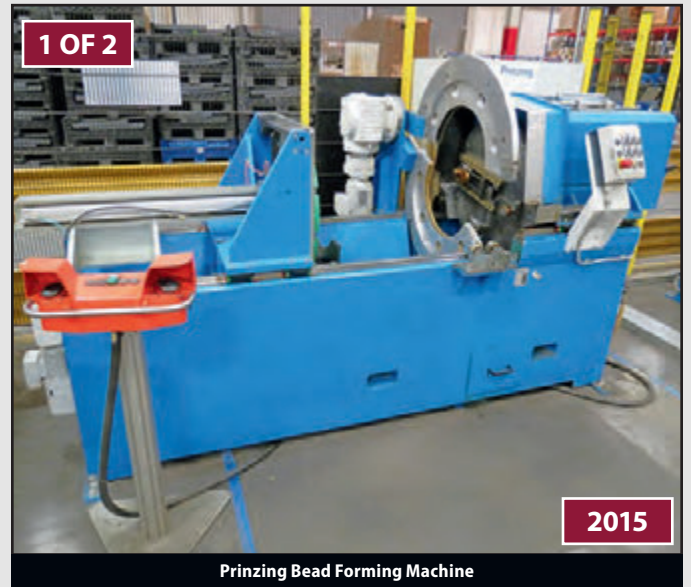


Weil Technology Flexmaster 400/1250 Seam Welding Machine



2014

Lucas Model 6-1800 Shear and Beading Machine



2015

Prinzing Bead Forming Machine



Nordson Color Max-Z (12) Gun Automatic Powder Paint Booth



View of Nordson Paint Line



OVER (50) POTS - 24-COLOR CAPACITY SYSTEM

Prodigy Color-On-Demand Instant Color Selector

Nordson Dual-Station Manual Booth with (3) Guns



Midwest Finishing Systems (5) Stage Wash System, Dry-Off and Cure Oven

State of the Art Powder Coat Paint Line

Installed New September 2014

*8 FPM Line Speed, 887' Conveyor, 36" x 60" Part Opening

Nordson Color Max-Z (12) Gun Automatic Powder Paint Booth, with Color Max-Z Color On-Demand Delivery System, Encore Powder Feed Center

Nordson Dual-Station Manual Booth with (3) Guns, Prodigy Color-On-Demand Instant Color Selector

Midwest Finishing Systems (5) Stage Wash System

GE E4 Reverse Osmosis Unit

Midwest Finishing Systems Dry-Off and Cure Oven

54' x 66' Environmental Room with AC and Dehumidification System

Pollution Control Systems PRC 390, 375,000 BTU Burn Off Oven, Serial Number: 6443

Plant Support Equipment

(2) 2014 Almig Rotary Screw Air Compressors, Model Variable 90/125, 125 HP

2009 Quincy Variable Speed Air Compressor, Model QGV-100, 100 HP/Air Dryers

2014 Dommick Hunter Refrigerated Air Dryer, Model DRD500

(2) 2014 Dimplex/Schreiber Chillers, Model 2000MC and SVI 15000

2014 Assorted Square D Switchgear and Transformers, 1,000± of Wiring Assorted Welders

Orbitform and Milford Rivet Machines

Scrap Hoppers, Tool Cabinets, Transformers

Tooling, Spare Parts

Large Quantity of Tooling for Turret Punches, Press Brakes, Wilson Tool (DCM) Punch and Die Grinder, Huge Inventory of Spare Parts for Major Machines



2014

ACF Engineering Multiflex MF-50-313 Corner Former and Shear



Pollution Control Systems PRC 390, 375,000 BTU Burn Off Oven



2015

Prinzing RBA 100/93 4-Roll Bead Forming Machine

Only (150) Lots – On-Site Bidders Should Plan on Being Prompt. 11:30 a.m. (EST)



Wilson Tool (DCM) Punch and Die Grinder



Bliss Model S2-100-60-38 Straight Side Press

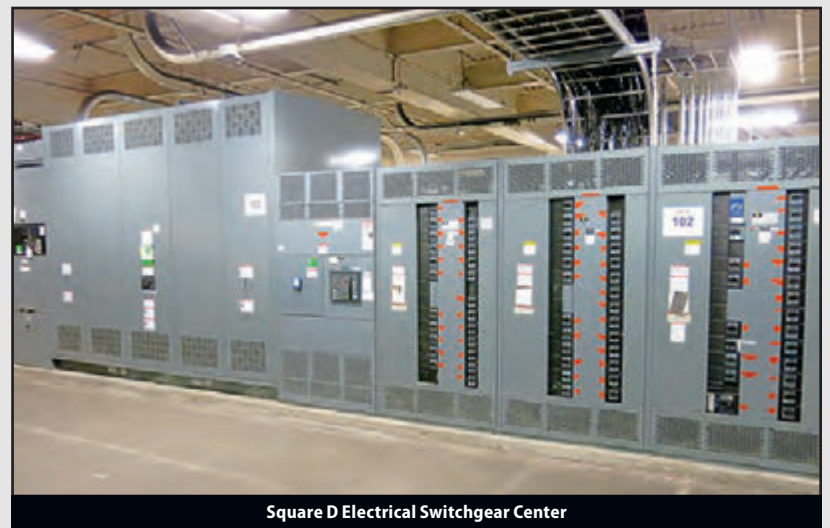
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2014

4 OF 10

(10) TJ Snow Spot Welders 100 KVA



Square D Electrical Switchgear Center

A Buyer's Premium will apply, visit thebranfordgroup.com for complete terms & conditions.



DECEMBER 11
World Class
State of the Art Fabrication Facility



AUCTION On-Site with Live Webcast

THINKING OF
SELLING YOUR
SURPLUS ASSETS?

**LET'S
TALK.**

The Branford Group is a worldwide leader in surplus industrial machinery and equipment auctions and valuations. Our certified and experienced auctioneers and appraisers value and sell business equipment, entire manufacturing plants, complete warehouses, real estate, across a wide variety of industries.



25 YEARS OF
TRUSTED SERVICE



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IN OVER 50
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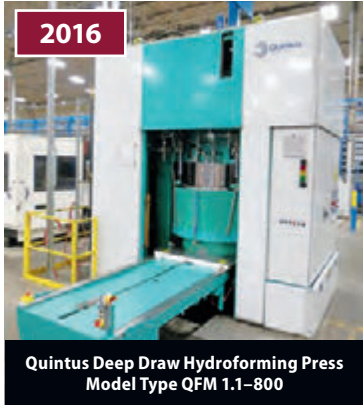
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