

KOSTER INDUSTRIES AUCTION SALE

AUCTIONEERS • APPRAISERS • LIQUIDATORS

2-DAY MULTI-MILLION DOLLAR AUCTION EVENT • Over 1,500 Lots!

Surplus to the Ongoing Needs of



LATE-MODEL CNC MACHINING FACILITY

200 Tech Park Drive
Rochester, New York 14623

FEATURING: (25) CNC Horizontal Machining Centers

- (15) CNC Vertical Machining Centers
- (3) CNC Turning Centers • CNC Screw Machines
- CNC Lathes • Coordinate Measuring Machines
- Toolroom • Thousands of Lots!



Haas VF3SSYT CNC Vertical Machining Centers



Makino A81
CNC Horizontal
Machining
Centers



Doosan Puma
V550-2SP
Twin Spindle CNC
Vertical Turning
Centers

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DAY 1 – ONSITE & LIVE WEBCAST: Tuesday, November 5th, 2019 at 10:30 a.m.

DAY 2 – ONLINE ONLY: Thurs., Nov. 7th, 2019 – Lots Start Closing at 10:00 a.m.

INSPECTION DAYS: Monday, November 4th – Wednesday, November 6th, from 8:00 a.m. to 4:00 p.m.

Sale Under Management of:

KOSTER INDUSTRIES
AUCTIONEERS • APPRAISERS • LIQUIDATORS

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In Conjunction With:



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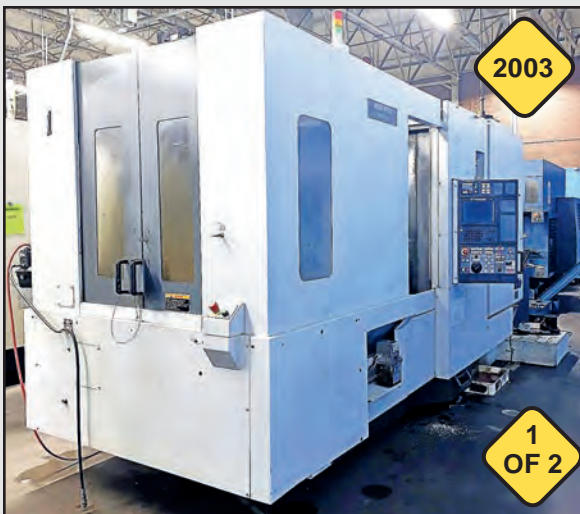
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Makino A61NX CNC Horizontal Machining Centers



Makino A51 CNC Horizontal Machining Center



Mori Seiki NH5000/40 CNC Twin Pallet Horizontal Machining Center



Makino A71 CNC Horizontal Machining Center



Mori Seiki NHX4000 CNC Horizontal Machining Centers

CNC HORIZONTAL MACHINING CENTERS

(2) Makino A61NX CNC Horizontal Machining Centers, with Makino Pro 5 controls, travels: X-28.74", Y-25.6", Z-28.7", 14,000 RPM spindle speeds, (2) 19.68" x 19.68" pallets, full B-axis rotation, 1,100-lb. capacity work load, CAT #40 taper, 60-position automatic tool changer, coolant system, S/N's: 10 (2011); 15 (2007)

Makino A51 CNC Horizontal Machining Center, with Makino Pro 3 controls, travels: X-22", Y-22", Z-23.6", Z-28.7", 12,000 RPM spindle speeds, (2) 15.75" x 15.75" pallets, 1" indexing, 880-lb. capacity work load, CAT #40 taper, 60-position automatic tool changer, coolant system, S/N: 531 (2005)

(2) Makino A71 CNC Horizontal Machining Centers, travels: X-28.74", Y-25.6", Z-28.7", 10,000 RPM spindle speeds, (2) 19.68" x 19.68" pallets, full B-axis rotation, 1,540-lb. capacity work load, CAT #50 taper, 134-position automatic tool changer, coolant system, S/N's: 300 w/ Makino Pro-5 CNC, 137 ATC (2005); 113 w/Makino Pro-3 CNC, 60 ATC (2004).

(2) Makino A81 CNC Horizontal Machining Centers, with Pro 3 controls, travels: X-34.4", Y-31.5", Z-40.1", 10,000 RPM spindle speeds, (2) 24.8" x 24.8" pallets, 1" indexing, 2,650-lb. capacity work load, CAT #50 taper, 60-position automatic tool changer, coolant system, S/N's: 112 (2004); 113 (2004)

(2) Mori Seiki NHX4000 CNC Horizontal Machining Centers, with M730BM controls, travels: X-22", Y-22", Z-26", 12,000 RPM spindle speeds, (2) 15.7" x 15.7" pallets, CAT #40 taper, 40-position automatic tool changer, chip blaster coolant system, chip conveyor, S/N's: NHX40111108 (2011); NHX40111110 (2011)



Mori Seiki NH4000DCG CNC Horizontal Machining Center



OKK HM-80S CNC Horizontal Machining Centers



Toyota FA1050 Twin Pallet CNC Horizontal Machining Center

Mori Seiki NH5000/40 CNC Twin Pallet Horizontal Machining Center, with (2) 20" pallets, CAT #40 taper, Fanuc 18M controls, 60-position automatic tool changer, high pressure coolant, through spindle coolant system, chip conveyor, S/N: NH501CB-0260 (2003)

Mori Seiki NH4000DCG CNC Horizontal Machining Center, with MSX7011 controls, travels: X-22", Y-22", Z-24.8", 14,000 RPM spindle speeds, (2) 15.75" x 15.75" pallets, 60-position automatic tool changer, chip blaster coolant system, chip conveyor, mist collector, S/N: NH401GB1629 (2007)

(2) OKK HM-80S Horizontal Machining Centers, with Fanuc 161-M controls, travels: X-39.37", Y-33.46", Z-32.28", 8,000 RPM spindle speeds, (2) 31.5" x 31.5" pallets, .001" indexing, 1,100-lb. capacity work load, CAT #50 taper, 60-position automatic tool changer, S/N's, 158 (1999), 121 (1999)

Toyota FA1050 Twin Pallet CNC Horizontal Machining Center, with Fanuc 16iM controls, travels: X-59.1", Y= 55.1", X=45.2", 6,000 RPM spindle speeds, (2) 41" x 41" pallets, 1 indexing, 60-Position automatic tool changer, Renishaw RMP600 AMS probe system S/N NM9399 (2001)

(3) Mori Seiki SH-500 CNC Twin Pallet Horizontal Machining Centers, with MSC-516 controls, travels: X-24.8", Y-23.6", Z-25.6", 12,000 RPM spindle speeds, (2) 19.7" x 19.7" pallets, 1" indexing, 1,100-lb. capacity work load, CAT #40 taper, 40-position automatic tool changer, coolant system, S/N's: 722 (2003); 663 (1998); N/A (1998)

(3) Mori Seiki SH-633 CNC Horizontal Machining Centers, with Fanuc 18-MA controls, travels: X-33.1", Y-29.9", Z-33.1", 15,000 RPM spindle speeds, (2) 24.8" x 24.8" pallets, 1" indexing, 2,640-lb. capacity work load, CAT #50 taper, 60-position automatic tool changer, Cooljet 70-30 coolant system, S/N's: 585 (2000); 575 (2000); 578 (1998)

(2) Mori Seiki SH-630 CNC Horizontal Machining Centers, with MSC-516 controls, travels: X-39.37", Y-33.46", Z-32.22", 6,000 RPM spindle speeds, (2) 24.8" x 24.8" pallets, 1" indexing, 3,300-lb. capacity work load, CAT #50 taper, 60-position automatic tool changer, coolant system, S/N: 440 (1999); 237 (1998)

(2) Mori Seiki SH-403 CNC Horizontal Machining Centers, with MSG501 controls, travels: X-22", Y-20", Z-20", 12,000 RPM spindle speeds, (2) 15.75" x 15.75" pallets, 1" indexing, 1,100-lb. capacity work load, CAT #40 taper, 60-position automatic tool changer, chip blaster coolant system, chip conveyor, through spindle coolant, S/N's: 1072 (2000); 1106 (2000)

Mori Seiki SH-400 CNC Horizontal Machining Center, with Fanuc 18-MA controls, travels: X-22", Y-20", Z-20", 12,000 RPM spindle speeds, (2) 15.75" x 15.75" pallets, 1" indexing, 1,100-lb. capacity work load, CAT #40 taper, 60-position automatic tool changer, coolant system, S/N: 361 (1998)

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Doosan Puma V550-2SP Twin Spindle CNC Vertical Turning Centers



Hwacheon VT-550-2SP Twin Spindle CNC Vertical Turret Lathe



Haas VF3SSYT CNC Vertical Machining Centers

CNC VERTICAL TURNING CENTERS

(2) Doosan Puma V550-2SP Twin Spindle CNC Vertical Turning Centers, with Fanuc 18iTB controls, 31.5" swing, 28.74" max. turning dia., 29.5" max. turning length, 2,000 RPM spindle speeds, (2) 24" chucks, (2) 10-position turrets, coolant system, dual chip conveyors, S/N's: 2V150135 (2008); 2V150124 (2006)

Hwacheon VT-550-2SP Twin Spindle CNC Vertical Turret Lathe, with Fanuc 18iTB controls, 32" swing, 25.6" max. turning dia., 27.5" max. turning height, 1,500 RPM spindle speeds, (2) 24" chucks, 10-position turret, coolant system, Jorgenson dual chip conveyor, S/N: M088354C4G-C (2006)

CNC VERTICAL MACHINING CENTERS

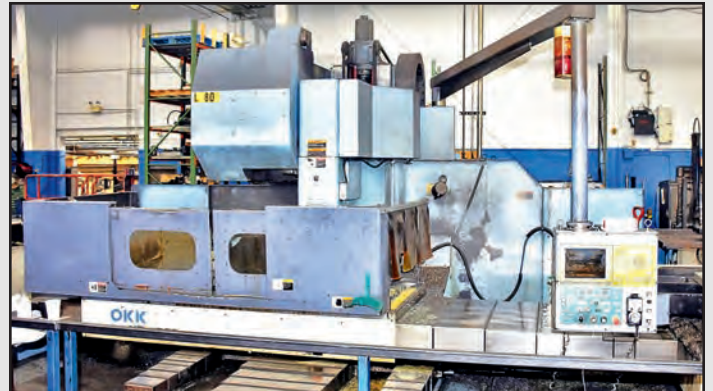
(2) Haas VF3SSYT CNC Vertical Machining Centers, with Haas high speed CNC control, travels: X-40", Y-26", Z-25", 12,000 RPM spindle speeds, 24-position automatic tool changer, 40-taper spindle, 30 HP spindle drive, ridged tapping, with Haas TR160-2 CNC trunnion-style rotary table, S/N's: 1103912 (2013), 1103934 (2013)

Haas VF-3SSAPC CNC Vertical Machining Center, with Haas controls, travels: X-40", Y-20", Z-25", 12,000 RPM spindle speed, 2APC pallet changer with 40" x 18" table, 3,000-lb. capacity work load, #40 taper, 40-position ATC, chip auger, coolant system, S/N: 1060773 (2007)

Haas VF540XT CNC Vertical Machining Center, with Haas high speed CNC control, travels: X-60" x Y-26", Z=25", 7,500 RPM, 62" x 23" table, 40-position side mounted ATC, 40-taper spindle, 30 HP main spindle, chip auger, S/N: 26092 (2001)

Haas VF-2 CNC Vertical Machining Center, with Haas controls, travels: X-30", Y-16", Z-20", 7,500 RPM spindle speeds, 36" x 14" table, #40 taper, 20-position automatic tool changer, coolant system, S/N: 6724 (1995)

OKK MCV-1060 CNC Vertical Machining Center, with Neomatic 635 controls, travels: X-84", Y-41", Z-31", 6,000 RPM spindle speeds, 41" x 98" table size, 880-lb. capacity work load, 40-position automatic tool changer, coolant system, Midaco Series 80SD pallet changer, S/N: 128 (1998)



OKK MCV-1060 CNC Vertical Machining Center



Mori Seiki SV-503B/50 CNC Vertical Machining Centers

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(3) Mori Seiki SV-503B/50 CNC Vertical Machining Centers, with MSG-501 controls, travels: X-40.2", Y-20.1", Z-20.1", 6,000 RPM spindle speeds, (2) 43.3" x 23.6" table size, pallet changer, 2,640-lb. capacity work load, 30-position automatic tool changer, dual turbo magnetic chip conveyor, S/N's: 2357 (2000); 2399 (2000); 2356 (2000)

Mazak VQC 20/40B Bridge Type CNC Vertical Machining Center, with Mazatrol CAM-M2 controls, travels: X-39.4", Y-20", Z-18", 6,000 RPM spindle speeds, 21.6" x 48.8" table size, 1,764-lb. capacity work load, CAT #40 taper, 30-position automatic tool changer, through spindle coolant system, S/N: 67649 (1987)

Kitamura MyCenter 3Xi CNC Vertical Machining Center, with Fanuc Series 16i-M controls, 10,000 RPM spindle speeds, 80mm max. dia. of tools, 30-position automatic tool changer, S/N: 12190

Matsuura ES-800V PC2 CNC Vertical Machining Center, with Matsuura G-Tech 840DI controls, pallet changer, 40-position automatic tool changer, chip conveyor, S/N: 17279 (2007)

Matsuura MC-600-DC CNC Twin Spindle Vertical Machining Center, with Yasnac 180-MB controls, travels: X-24", Y-16", Z-19", 12,000 RPM spindle speeds, 16" x 35" table size, 660-lb. capacity work load, 30-position automatic tool changer, coolant system, S/N: 980113217 (1998)

Matsuura MC-510VF CNC Vertical Machining Center, with Yasnac 180-MB controls, travels: X-20", Y-14", Z-18", 8,000 RPM spindle speeds, 15" x 30" table size, 880-lb. capacity work load, 20-position automatic tool changer, coolant system, S/N: 930710554 (1995)

CNC LATHES

Hardinge Conquest T-65L CNC Turning Center, with Fanuc 18T controls, travels: X-13", Z-10.4", 10.5" max. turning dia., 40" max. turning length, 3,250 RPM spindle speeds, 10" chuck, 12-position turret, coolant system, chip conveyor, programmable tailstock, S/N: CL829-B65 (1998)

(2) Southwestern TRAK TRL1745P 17" x 45" CNC Flatbed CNC Lathes, with Proto Trak LX2 control, 9" turning dia., 2" bar capacity, 40-2,200 RPM spindle speeds, 7.5HP spindle, 12" 3-jaw chuck, coolant system, S/N's: 32944 (1994), 29230

CNC SCREW MACHINES

(3) Star SV-32JII CNC Screw Machines, Fanuc Series 18i-T controls, 1.25" dia., backworking, IEMCA Boss 432/37 bar feed, parts catcher, S/N's: 0242, 0235, 0245S

(2) Schutte SG-18 CNC 6-Spindle Screw Machines, with Series 5 No. 2 Siemens Simatic OP27 controls, Aercology mist collector, lemca Type SIR 2SP magazine type bar feed (S/N's: 9802024; 98022307), S/N's: PE-SG18-0502 (1998), PE-SG18-0410 (1997)



View of Star SV-32JII CNC Screw Machines



Schutte SG-18 CNC 6-Spindle Screw Machine



Southwestern TRAK TRL1745P 17" x 45" CNC Flatbed CNC Lathe



Hardinge Conquest T-65L CNC Turning Center

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*Brown & Sharpe 12-20-10-SP
Coordinate Measuring Machine*



*Brown & Sharpe XCEL 9-15-9 DCC
Coordinate Measuring Machine*



Okamoto ACC-2860EX CNC Surface Grinder

CNC EDM DRILL

Sodick K1C Small Hole Drilling CNC EDM, with X-ACT SDS2 control, S/N: 1769 (2010)

CNC ROUTERS

(2) Vision 2550 CNC Bridge Type Routers/Engravers, with teach pad control, Dell Precision 390 microprocessor, (2013)

LATHES

LeBlond Regal 24" x 60" Engine Lathe, with 20" 3-jaw chuck, 2-axis digital readout, 5" hole, steady rest, taper spindle, threading attachment, S/N: 6HS231

PHL-1860 18" x 60" Gap Lathe, with inch/metric threading, 3-jaw chuck, digital readout, S/N: 18699010260 (1999)

Hardinge HLV-EM Super Precision Secondary Operation Dovetail Bed Lathe, with 3,000 RPM spindle speed, 5C collet attachment, taper attachment, inch/metric threading, S/N: HLV-8839-7 (1980)

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COORDINATE MEASURING MACHINES

(2) Brown & Sharpe 12-20-10-SP Coordinate Measuring Machines, with 112" x 63" granite table, travels: X-47.2", Y-78.7", Z-39.4", Renishaw PH10MQ touch probe with control, joystick control, PC, 2014 software, S/N's: 0199-2500 (1999), 0599-2520 (1999)

Brown & Sharpe XCEL 9-15-9 DCC Coordinate Measuring Machine, with 51" x 86" granite table, Renishaw PH-10MQ touch probe with control, joystick control, travels: X-60", Y-35", Z-35" microprocessor and printer, 2014 software, S/N: 0300-2417

Brown & Sharpe Global Image Coordinate Measuring Machine, with 97" x 55" granite table, PC, 2014 software, S/N: 1200-6401 (2000)

Brown & Sharpe MICRO-XCEL 7-10-5 PFX Coordinate Measuring Machine, with 33" x 53" granite table, microprocessor and printer, PH10M probe, 2014 software, S/N: 0698-3929 (1998)

Brown & Sharpe MICRO-XCEL PFX-4-5-4 Coordinate Measuring Machine, with travels: X-18", Y-20", Z-16", 22" x 30" granite table, PC, printer, Renishaw PH10T probe, S/N: 0500-1869 (2000)

Sheffield Cordax 1808-M Coordinate Measuring Machine, with 27" x 64" granite table, 3-axis digital readout, microprocessor and printer, S/N: C-5237

GRINDERS

SURFACE

Okamoto ACC-2860EX CNC Surface Grinder, with Okamoto precision control, 28" x 60" electric chuck, coolant system, magnetic separator, S/N: 37173 (1999)

Chevalier FSG-618M 6" x 18" Hand Feed Surface Grinder, with 6" x 18" permanent magnetic chuck, S/N: A3884020

Chevalier FSG-618SP 6" x 18" Hand Feed Surface Grinder, with permanent magnetic chuck, fine feed, S/N: A4947005

Chevalier ACCUGRIND 612SP 6" x 12" Hand Feed Surface Grinder, with permanent chuck, Newall 2-axis digital readout, S/N: A587C002

Brown & Sharpe 818 Techmaster Grinder, with 8" x 18" magnetic chuck and rectifier, S/N: 523-1818-1647

Boyar Schultz 6" x 12" Hand Feed Surface Grinder

OD

Jones & Shipman 1300 10" x 27" OD Grinder Unit, with ID spindle



LeBlond Regal 24" x 60" Engine Lathe



(3) Sharp Ram Type CNC Vertical Milling Machines

VERTICAL MILLS (Incl. CNC)

(3) Sharp 3HP Ram Type Variable Speed CNC Vertical Milling Machines, with Trak A.G.E.-3 controller, travels: X-31.5", Y-15", Z-14", R-8 spindle taper, 60–4,200 RPM spindle speeds, 3HP spindle drive motor, 10" x 50" table, power draw bar, S/N's: 70201027 (1998); 70201033 (1998); 60300898 (1997)

Acer Ultima 3HP Ram Type Variable Speed Vertical Milling Machine, with 9" x 48" power feed table, Newall Sapphire 2-axis digital readout, S/N: 97121330 (1997)

Bridgeport 2J Vertical Milling Machine, with 9" x 42" table, 60–4,200 RPM spindle speeds, S/N: 147952

WELDING

POSITIONER

Rapol P-1000 1,000-Lb. Rotary Welding Positioner, with 26" dia. table, 30" table height, 0–90° tilt, 0.1–5 RPM rotation speed, 1/2HP tilt and rotation drive motors, dynamic braking, foot pedal control, S/N: 33111 (2013)

Pandjiris 30-6 3,000-Lb. Capacity Welding Positioner, S/N: 400-8096

WELDERS

Miller XMT350 CC/CV Arc Welder, with Miller 70 Series wire feed, Coolmate 3

Lincoln Precision Tig 375 375-Amp Tig Welder, S/N: U1060500281 (2006)

Miller Syncrowave 351 Digital Welder, S/N: KH358021 (1997)

ESAB Migmaster 250 Tig Welder, S/N: MBHJ705029

Miller Dynasty 200 Digital Welder, S/N: MB480074L

INSPECTION

Incl.: ID and OD Gages, V-Blocks, Pin Gage Sets, Micrometers, Granite Surface Plates, Steel Layout Tables, Gage Blocks, Digital Height Gages, Height Gages, Bore Gages, Plug Gages, Intramikes, MUCH MORE!



Hyd-Mech VW-18 Vertical Tilting Bandsaw

SAWS

Hyd-Mech V-18 Series II Semi-Automatic Hydraulic Vertical Bandsaw, with 45° tilting, 18" round capacity, 18" x 20" rectangular capacity @ 90°S, 13" round capacity @ 45°S, 5HP, S/N: J0500791 (2000)

Hyd-Mech VW-18 Vertical Tilting Bandsaw, S/N: JWA0908261

Acra KV-50 Vertical Bandsaw, with blade welding, S/N: V50829 (2000)

Wilton 7040 Horizontal Bandsaw, S/N: 0411099

Dayton YYG31 9" x 16" Horizontal Bandsaw



Rosler R1300S Type D1-2/100 Vibratory Finishing Mill

VIBRATORY FINISHING MILLS

Rosler R1300S Type D1-2/100 Vibratory Finishing Mill, S/N: 9000012518 (2018)

VFM UA100-A Vibratory Finishing Mill, with metering, Graymills sludge removal, S/N: 13005

Sweco 48" Vibratory Parts Finisher, with Graymills coolant system, automated finishing system

Sweco FMD-10-7 Vibratory Finishing Mill, S/N: 10FM-168-34

Giant Vibratory Finishing Machine, 2-pan, 3' and 2' long, with timer

LIFTS/FLOOR SCRUBBER

Raymond EASI 2,500-Lb. Capacity Stand-Up Electric Forklift Truck, S/N: ET-B-95-02071 (1995)

JLG 2032-E2 Electric Scissor Platform Lift

Tennant T16 Electric Rider Type Floor Scrubber, S/N: T16-24240 (2013)

PALLET RACKING

Approximately (150) Sections 4-Tier Pallet Racking

CRANE SYSTEMS

Gorbel 2,000-Lb. x 30' Span x 70' Long Free Standing Bridge Crane, with (3) 2,000-lb. x 30' span single girder underhung bridges, electric chain hoists, pendant controls, all related crane rail and I-beam supports

MISCELLANEOUS MACHINERY

Assorted Parlec Parsetter Tool Setters, Incl. Parset 320, 240, 2000, 260, TMM-900, 2500

Fosdick 4' x 12" Column Radial Drill, with 24" x 36" elevating table, S/N: 220061

Clausing 2276 20" Drill Press, with 24" x 36" production table, S/N: 20532385

Sunnen MBB-1800 Honing Machine, with miscellaneous tooling, S/N: 73120

Keith EHSK-12-12-12-3100 1,700°C Electric Furnace, with 12" x 12" x 12" internal dimensions, S/N: 8015-0686

Moore Jig Borer, with 11" x 24" table, 12" vertical head travel, 0–2,500 RPM variable speed spindle, boring chucks, tool holders, drill chucks, S/N: B1202 (1967)

Dake 6275 75-Ton Hydraulic H-Frame Press, S/N: 197287

(2) Robovent DFP-800-1 Portable Fume Extractors, S/N: 23696

Clark/Coral SH-2000A Universal No-Smoke 1600 CFM Portable Fume Collector

MISCELLANEOUS SHOP SUPPORT

THOUSANDS OF ITEMS, INCL.: Tremendous Quantity of CNC Tool Holders, CAT 50/40/BT40, Tool Scoots, Assorted Collets, End Mills, Reamers, Drills, Vises, Wood Top Work Benches, Kurt Milling Vises, Vidmar Cabinets, Anglok and Parlec Vises, Tool Presetters, Machine Pallets

up to 31" x 31", Large Quantity of Tombstones – up to 23" x 14", Large Quantity of Assorted Fixtures, Height Gages, Plug Gages, Free Standing Jibs, Welders, Welding Positioners, Boring Heads, Carts, Ladders, Stock Ladders, Pallet Jacks, Hydraulic Pump Units, Magnetic Lifting Blocks, Vacuum Chuck, PLUS MUCH MORE!



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Brown & Sharpe
Micro-Xcel 7-10-5 PFX
Coordinate
Measuring Machine

1
OF 2

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View of Star SV-32JII CNC Screw Machines

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Machining
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2011

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Mori Seiki
NHX4000 CNC
Horizontal
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2011

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