

2 AUCTIONS

Live Onsite & Webcast Auction
4 June 2019 12:00 PM ET

Online Only Auction
3 - 6 June 2019

201 Forrester Dr, Greenville, SC 29607

Complete Multi-Axis CNC Turning & Machining Facility



2009



Complete
Catalogs
Available
Online

Preview: 3 June 2019, 8:00 am - 4:00 pm or earlier by appointment

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CNC Turning & Milling Centers

1 - Mori Seiki NT4250 DCG/1500SZ Multi-Axis CNC Turning & Milling Center, S/N NT425110703 (New 2011), 28.74" Max Swing, 25.98" Max Turn Diameter, 73.3" Max Between Spindles, 60.71" Max Turn Length, 3.15" Bar Capacity, CAPTO C6 Tooling, 12,000-RPM B-Axis Milling Spindle, 4000-RPM Left & Right Spindles, with C & Y-Axes, 40-Position ATC, 12-Position Lower Turret w/ Live Milling, 10" 3-Jaw Chucks, Renishaw Tool Eyes, High-Pressure Coolant, Chip Conveyor, Fanuc 31i-A5 CNC Control Photo: 2-A



1 - Mori Seiki NT4250 DCG/1500 Multi-Axis CNC Turning & Milling Center, S/N NT4251K0420 (New 2009), 28.74" Max Swing, 25.98" Max Turn Diameter, 69.3" Max Between Centers, 61.5" Max Turn Length, 3.15" Bar Capacity, KM63 Tooling, 12,000-RPM B-Axis Milling Spindle, 4000-RPM Main Spindle, with C & Y-Axes, 100-Position ATC, Programmable Tailstock, 10" 3-Jaw Chuck, Renishaw Probes & Tool Eye, High-Pressure Coolant, Chip Conveyor, MSX-701IV CNC Control Photo: 2-B, 2-C and Front Cover

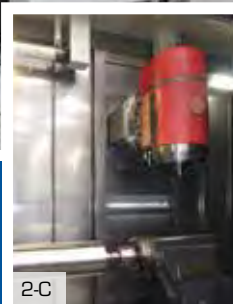
1 - Mori Seiki NT4250 DCG/1000SZ Multi-Axis CNC Turning & Milling Center, S/N NT425J00436 (New 2010), 28.74" Max Swing, 25.98" Max Turn Diameter, 53" Max Between Spindles, 40.43" Max Turn Length, 3.15" Bar Capacity, CAPTO C6 Tooling, 12,000-RPM B-Axis Milling Spindle, 4000-RPM Left & Right Spindles, with C & Y-Axes, 40-Position ATC, 12-Position Lower Turret, 10" 3-Jaw Chucks, Renishaw Tool Eyes, High-Pressure Coolant, Chip Conveyor, MSX-701IV CNC Control Photo: 3-A

1 - Mazak Integrex 300-III ST Multi-Axis CNC Turning & Milling Center, S/N 166105 (New 2003), Max Swing: 33.5", Max Machining Diameter: 30" (Milling Spindle); 16.5" (Lower Turret), Max Machining Length: 60", Speeds: 35 to 4000-RPM (Left & Right Spindles); 12,000-RPM (B-Axis Milling Spindle), KM63 Tooling, with C & Y-Axes, 40-Position ATC, 9-Position Lower Turret, 10" 3-Jaw Chucks, (2) Probes, Tool Eye, Chip Conveyor, High-Pressure Coolant, 40-HP, Mazatrol 640MT Pro CNC Control Photo: 3-B

1 - Mazak Integrex 200SY Multi-Axis CNC Turning & Milling Center, S/N 148269 (New 2000), Max Swing: 21.25", Max Machining Length: 40", Max Bar Diameter: 2", CAPTO C6 Tooling, Speeds: 35 to 4500-RPM (Main & Sub-Spindles); 12,000-RPM (B-Axis Milling Spindle), with Sub Spindle, C & Y-Axes, 40-Position ATC, 8" & 6" 3-Jaw Chucks, Tool Eye, Chip Conveyor, 25-HP, Robotic Loader, Mazatrol 640MT PC-Fusion CNC Control

1 - Mori Seiki NLX2500SY/700 CNC Turning & Milling Center, S/N NL254KE0096 (New 2011), 23.58" Max Swing, 14.41" Max Turn Diameter, 27.76" Max Turn Length, 37.83" Max Between Spindles, 3.15" Bar Capacity, Speeds: to 4000-RPM (Main); 6000-RPM (Sub-Spindle), with Live Milling, C & Y-Axes, 12-Position Turret, Tool Eye, Parts Catcher & Conveyor, High-Pressure Coolant, LNS QLS-80 Bar Feed, Chip Conveyor, 25-HP, MSX-853IV CNC Control Photo: 3-C

1 - Mori Seiki NL2500SY/700 CNC Turning & Milling Center, S/N NL251GL3748 (New 2009), 36.22" Max Swing, 14.41" Max Turn Diameter, 37.83" Max Between Spindles, 3.15" Bar Capacity, Speeds: to 4000-RPM (Main); 6000-RPM (Sub-Spindle), with Live Milling, C & Y-Axes, 10" 3-Jaw Chuck, 12-Position Turret, Tool Eye, Parts Catcher & Conveyor, High-Pressure Coolant, LNS QLS-80 Bar Feed, Chip Conveyor, MSX-850III CNC Control Photo: 3-D



Preview Information:
3 June 2019, 8:00 AM - 4:00 PM
or earlier by appointment

2 - Mori Seiki NLX2500Y/700 CNC Turning & Milling Centers, S/Ns NL254KF0193 & NL254KD0073 (New 2011), 36.22" Max Swing, 14.41" Max Turn Diameter, 27.76" Max Turn Length, 3.15" Bar Capacity, to 4000-RPM, with Live Milling, C & Y-Axes, 10" 3-Jaw Chuck, 12-Position Turret, Tailstock, Tool Eye, High-Pressure Coolant, Chip Conveyor, 25-HP, MSX-853IV CNC Control Photo: 4-A and Back Cover

1 - Mori Seiki NL2500Y/700 CNC Turning & Milling Center, S/N NL251IL5209 (New 2009), 36.37" Max Swing, 14.41" Max Turn Diameter, 27.76" Max Turn Length, 3.15" Bar Capacity, to 4000-RPM, with Live Milling, C & Y-Axes, 10" 3-Jaw Chuck, 12-Position Turret, Tailstock, Tool Eye, High-Pressure Coolant, Chip Conveyor, 35-HP, MSX-850III CNC Control Photo: 4-B

1 - Mazak SGT-250M CNC Turning & Milling Center, S/N 140560 (New 1999), 20.67" Max Swing, 11.81" Max Turn Diameter, 19.01" Max Turn Length, 2.56" Bar Capacity, to 4000-RPM, with 10" 3-Jaw Chuck, 12-Position Turret, 30-HP, Part Catcher, Chip Conveyor, Coolant System, Mazatrol 640T PC-Fusion CNC Control, No Tailstock Photo: 4-C

1 - Mazak SGT-15M Mark II CNC Turning & Milling Center, S/N 132925 (New 1997), 20.9" Max Swing, 11.75" Max Turn Diameter, 20.18" Max Turn Length, to 5000-RPM, with Live Milling, C-Axis, 12-Position Turret, Tailstock, Tool Eye, Chip Conveyor, Coolant System, 20-HP, Mazatrol T-Plus CNC Control



Also Available from Trust Technologies

Online Only Auction: 3 - 6 June 2019

Featuring 450 Lots of Tooling, Test/Measurement and Support Equipment



4-A



4-B



4-C

Preview
Information:
3 June 2019,
8:00 AM -
4:00 PM
or earlier by
appointment

CNC Turning Centers

1 - Doosan Puma GT2600L CNC Turning Center, S/N MLO260-000079 (New 2015), 24.8" Max Swing, 18.11" Max Turn Diameter, 42.44" Max Turn Length, 3.18" Bar Capacity, to 3500-RPM, with Extended Bed, 10" 3-Jaw Chuck, 12-Position Turret, Tailstock, Tool Eye, High-Pressure Coolant, Chip Conveyor, 30-HP, Fanuc Oi-TD CNC Control Photo: 4-D

2 - Doosan Puma GT2600 CNC Turning Centers, S/Ns MLO258-000150 & MLO258-000215 (New 2015), 24.8" Max Swing, 18.11" Max Turn Diameter, 25.9" Max Turn Length, 3.18" Bar Capacity, to 3500-RPM, with 10" 3-Jaw Chuck, 12-Position Turret, Tailstock, Tool Eye, High-Pressure Coolant, Chip Conveyor, 30-HP, Fanuc Oi-TD CNC Control Photo: 5-A

1 - Mori Seiki NL2500/700 CNC Turning Center, S/N NL251K5160 (New 2009), 36.37" Max Swing, 14.41" Max Turn Diameter, 27.76" Max Turn Length, 3.15" Bar Capacity, to 4000-RPM, with 10" Chuck, 12-Position Turret, Tailstock, Tool Eye, High-Pressure Coolant, Chip Conveyor, 25-HP, MSX-850III CNC Control Photo: 5-B

1 - Mazak QT-200 CNC Turning Center, S/N 142195 (New 1999), 18.5" Max Swing, 12" Max Turn Length (Approx.), 2.44" Spindle Bore, with 8" Chuck, 12-Position Turret, Tool Presetter, Coolant System, Chip Conveyor, Mazatrol 640T PC-Fusion CNC Control

3 - Mazak QT-300S CNC Chuckers, S/Ns 154296, 155965 & 154489 (New 2001), 23.6" Max Swing, 16.14" Max Turn Diameter, 22.8" Max Turn Length, 2.76" Bar Capacity, to 4000-RPM, with 10" 3-Jaw Chuck, 12-Position Turret, Tool Eye, Chip Conveyor, Coolant System, 30-HP, Mazatrol 640T PC-Fusion CNC Control Photo: 5-C

CNC Horizontal Machining Centers

2 - Doosan HP-4000II 4-Axis CNC Horizontal Machining Centers, S/N MH0004-000553 (New 2016); MH0004-000511 (2015), 15.75" x 15.75" Pallets, X-23.62", Y-22.05", Z-23.62", Table Index: 0.001°, to 14,000-RPM, CAT 40, with 60-Position ATC, High-Pressure Coolant, Through Spindle Coolant, Chip Conveyor, Temperature Regulator, Fanuc 31i-B CNC Control Photo: 5-D and Back Cover



4-D

2015
Extended Bed



5-A

2015 / 2 Available



5-B

2009



5-C

3 Available



5-E

4 Axis

CNC Vertical Machining Centers

1 - Mori Seiki NV-5000a1A/ 40 4-Axis CNC Vertical Machining Center, S/N NV501HL5998 (New 2009), 23.62" x 43.30" Table, X-31.49", Y-20.07", Z-20.07", to 12,000-RPM, Wired for 4th Axis, CAT 40, with 30-Position ATC, High-Pressure Coolant, Through Spindle Coolant, Chip Conveyor, 30-HP, MSG-501-III CNC Control Photo: 5-E

1 - Mori Seiki NV-5000B/50 3-Axis CNC Vertical Machining Center, S/N NV501CC1002 (New 2003), 23.62" x 51.96" Table, X-40.15", Y-20.07", Z-20.07", to 8000-RPM, CAT 50, with 30-Position ATC, High-Pressure Coolant, Chip Conveyor, 30-HP, MSG-501 CNC Control Photo: 5-F

1 - Mazak VTC-200B 4-Axis CNC Vertical Machining Center, S/N 139878 (New 1999), 20.8" x 57.4" Table, X-44.09", Y-20.08", Z-20.08", to 10,000-RPM, Wired for 4th Axis, CAT 40, with 24-Position ATC, Chip Conveyor; Mazatrol 640M PC-Fusion CNC Control

CNC Swiss-Type Lathes

1 - Citizen Cincom L16 CNC Swiss-Type Lathe, S/N X9054 (New 1995), w/ LNS Mini-Sprint S2 Bar Feed

1 - Citizen Cincom E16J CNC Swiss-Type Lathe, S/N W3073 (New 1990), w/ LNS Hydrobar Bar Feed



5-D

2015 / 2 Available



5-F



Test & Measurement

1 - Zeiss Contura G2 HTG 10/12/6 RDS Coordinate Measuring Machine, S/N 201108502965 (New 2011), Measuring Range: 39.37" x 47.25" x 23.63", with RDS Probe Head, Vast-XXT Probe, MSR mini 9-Position Multi Sensor Rack, Calypso 6.6 Software, Operator Pendant Control w/ Joysticks Photo: 6-A

1 - R&R Fixtures CMM Modular Fixturing System, with 40" x 52" Base Plate, Assorted Fixture Kits

1 - Helmel Checkmaster 112-104 12" x 12" x 10" Coordinate Measuring Machine, S/N 89-10R, Renishaw TP-ES Probe

1 - Mahr MarSurf CD 120 Contour Measuring Machine, S/N 2339, ST 500 Stand, 8" x 8" Table Photo: 6-B

1 - Scherr Tumico 22-2601 30" Optical Comparator, S/N T903603, Quadra-Chek 2000 DRO Photo: 6-C

1 - Sigma HB-400 16" Optical Comparator, S/N 3297, Quadra-Chek 2000 DRO

1 - Suburban Tool Master View 14" Optical Comparator, S/N 1440-9708M, Mitutoyo 2-Axis DRO

1 - Goko Seiki Burton 3R Rockwell Hardness Tester, S/N 33118

Over (120) Lots of Manual Inspection Equipment to be Sold in Online Auction – See Page 7 for More Info



Machine Tools

1 - Chevalier FSG-1224AD 12" x 24" Hydraulic Surface Grinder, S/N 56585M, Electro-Magnetic Chuck, 2-Axis DRO

1 - Harig 612 Surface Grinder, S/N NA, Magnetic Chuck

1 - Bridgeport Series I 2-HP Vertical Milling Machine, S/N 235277, 9" x 42" Table, 60 to 4200-RPM

1 - Mori Seiki MS-850 17" x 33" Engine Lathe, S/N 7411, 32 to 1800-RPM, 10" 3-Jaw Chuck, Steady Rest

1 - Propen P3000 Marking Machine, S/N 03126, w/ DP3000 4th Axis

1 - Crozier 60DC Speed Lathe, S/N 69937

1 - Twister 1B Speed Lathe, S/N 1851

5 - Baldor 8107W 8" Double End Grinders Photo: 6-D

2 - Porter Cable PCB660DP 15" Drill Presses

3 - Ridgid DP15000 15" Drill Presses

Bid online only with



Terms and Conditions

- An 18% buyer's premium will be charged on all assets. Onsite cash payments will not be accepted for online only auctions.
- 6% sales tax will be applied as required. Sales tax rate, rules and exemption information is provided on our website.
- All items will be sold "as is, where-is" without any warranties, expressed or implied.
- Although obtained from sources deemed reliable, the Auctioneer makes no warranty or guarantee to the accuracy of the information herein contained.

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Plant & Production Support Equipment

3 - Airflow Systems DTH-1700 24" x 48" Downdraft Tables, S/N 1053571 (as New as 2015)
Photo: 7-A

7 - Airflow Systems DTH-800 24" x 31" Downdraft Tables, (as New as 2011)

1 - Sullair 3709/AC/S-energy 50-HP Rotary Screw Air Compressor, S/N 201403190058 (New 2014), 125-PSIG, 222-CFM, w/ WS Controller Photo: 7-B

1 - Sullair 3709/A/S-energy 50-HP Rotary Screw Air Compressor, S/N 200808220015 (New 2008), 125-PSIG, w/ WS Controller

1 - Sullair ES-8-30H 30-HP Air Compressor, S/N 003-113062, 125-PSIG

2 - Sullair Refrigerated Air Dryers, M/N RN-250 (S/N 4413SA01618); M/N SRL-250 (S/N 3664160002)

1 - Gorbel 250-Lb. Free-Standing Workstation Crane, 20' Span x 24' Length x 10' Under Hook (Approx), w/Electric Hoist

Miscellaneous Support Equipment, Including: Spare Mori Seiki Spindles & Sub-Spindle, Oil Separators, Jib Cranes, Pallet Racking, Shelving, Work Benches & Tables, Storage Cabinets, Pallet Jacks, Dump Hoppers, Shop Fans, Hand & Power Tools, Machine Tool Accessories, Lifting Equipment, (100+) Plastic & Steel Shop Carts, Office Furniture & Equipment, and More



10 Available

7-A



to 2014
2 Available

7-B

Online Only Auction

3 - 6 June 2019 | First lot closes 6 June, 11:00 AM ET



Over (300) Lots of Tooling & Tool Holders, Including: Mori Seiki & Mazak Live/Right Angle Live/Turret Tool Holders, Doosan Turret Tool Holders, CAT 40 & 50 Tool Holders, KM63 Tool Holders, Capto C6 Tool Holders, (9) Samchully & Kitagawa Power Chucks - to 12", Collets, Perishable Tooling



Over (120) Lots of Manual Inspection Equipment, Including: Fowler/Sylvac Hi-Cal 3000 Digital Height Gauges, Microscopes, Leak Testers, Manual Height Gauges, Roughness Testers, Vernier Calipers, Digital/Dial/Bore Indicators, Digital Bore Gages, Shallow Diameter Gages, Depth Gages, Digital Micrometers, V-Blocks, Gage Blocks, Gage Pin Sets, Go/No Go Gages, Ring Gages and More

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450
Lots