

# **PUBLIC AUCTION**

LATE MODEL DOOSAN **VERTICAL BORING MILLS** 







## MARCH TDB, 2018

INSPECTION WILL BE APPOINTMENT ONLY. MORE DETAILS COMING SOON! Please call 416.962.9600 to arrange.

LIVE WEBCAST SALE BidSpotter.com







## (5) DOOSAN 2012 VTS 1214S WITH LOW HOURS!





**AUCTION CONDUCTED BY:** 

## CORPORA SSETS INC

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## VIDEOS OF THE MACHINES UNDER POWER AVAILABLE AT WWW.CORPASSETS.COM

- DOOSAN (2012) PUMA VTS1214 CNC vertical turning center with FANUC Series 31i-Model A CNC control; 55.11" swing over bed; 29.52" swing over cross rail; 53.14" max turning diameter; 32.04" max turning height; travels X-57.08", Z-31.49", W-23.62" (5.90" x 4 steps); rapid traverse X-472.44 inch/min, Z-472.44 inch/min; 8800 lbs max table capacity; speeds to 83-250 RPM low gear, 329-630 RPM high gear; 80/75/60 HP 10min/30min/continuous main spindle drive; 3.93" spindle bore; 15 station ATC; RUSACH (2012) 8-10 D1250 integrated twin pallet APC with (2) 49.21" diameter pallets, automatic doors, light curtain safety interlocks; RENISHAW probe system; shower and high pressure through spindle coolant; oil skimmer; mist collector; hinged belt type chip conveyor with rear discharge; transformer; 220V/60Hz/3PH; approx. 30217 power on hrs, 11455 run time hrs, 3407 cutting hrs recorded on hour meter at the time of listing; s/n VT125-0024 (VTS 1214 #1)
- DOOSAN (2012) PUMA VTS1214 CNC vertical turning center with FANUC Series 31i-Model A CNC control; 55.11" swing over bed; 29.52" swing over cross rail; 53.14" max turning diameter; 32.04" max turning height; travels X-57.08", Z-31.49", W-23.62" (5.90" x 4 steps); rapid traverse X-472.44 inch/min, Z-472.44 inch/min; 8800 lbs max table capacity; speeds to 83-250 RPM low gear, 329-630 RPM high gear; 80/75/60 HP 10min/30min/continuous main spindle drive; 3.93" spindle bore; 15 station ATC; RUSACH (2012) 8-10 D1250 integrated twin pallet APC with (2) 49.21" diameter pallets, automatic doors, light curtain safety interlocks; RENISHAW probe system; shower and high pressure through spindle coolant; oil skimmer; mist collector; hinged belt type chip conveyor with rear discharge; transformer; 220V/60Hz/3PH; approx. 27445 power on hrs, 10550 run time hrs, 3298 cutting hrs recorded on hour meter at the time of listing; s/n MT0039-000026 (VTS 1214 #3)
- DOOSAN (2012) PUMA VTS1214 CNC vertical turning center with FANUC Series 31i-Model A CNC control; 55.11" swing over bed; 29.52" swing over cross rail; 53.14" max turning diameter; 32.04" max turning height; travels X-57.08", Z-31.49", W-23.62" (5.90" x 4 steps); rapid traverse X-472.44 inch/min, Z-472.44 inch/min; 8800 lbs max table capacity; speeds to 83-250 RPM low gear, 329-630 RPM high gear; 80/75/60 HP 10min/30min/continuous main spindle drive; 3.93" spindle bore; 15 station ATC; RUSACH (2012) 8-10 D1250 integrated twin pallet APC with (2) 49.21" diameter pallets, automatic doors, light curtain safety interlocks; RENISHAW probe system; shower and high pressure through spindle coolant; oil skimmer; mist collector; hinged belt type chip conveyor with rear discharge; transformer; 220V/60Hz/3PH; approx. 27585 power on hrs, 7631 run time hrs, 2194 cutting hrs recorded on hour meter at the time of listing; s/n MT0039-000028 (VTS 1214 #5)
- DOOSAN (2012) PUMA VTS1214 CNC vertical turning center with FANUC Series 31i-Model A CNC control; 55.11" swing over bed; 29.52" swing over cross rail; 53.14" max turning diameter; 32.04" max turning height; travels X-57.08", Z-31.49", W-23.62" (5.90" x 4 steps); rapid traverse X-472.44 inch/min, Z-472.44 inch/min; 8800 lbs max table capacity; speeds to 83-250 RPM low gear, 329-630 RPM high gear; 80/75/60 HP 10min/30min/continuous main spindle drive; 3.93" spindle bore; 15 station ATC; RUSACH (2012) 8-10 D1250 integrated twin pallet APC with (2) 49.21" diameter pallets, automatic doors, light curtain safety interlocks; RENISHAW probe system; shower and high pressure through spindle coolant; oil skimmer; mist collector; hinged belt type chip conveyor with rear discharge; transformer; 220V/60Hz/3PH; approx. 28502 power on hrs, 11237 run time hrs, 4381 cutting hrs recorded on hour meter at the time of listing; s/n MT0039-000030 (VTS 1214 #7)
- DOOSAN (2012) PUMA VTS1214 CNC vertical turning center with FANUC Series 31i-Model A CNC control; 55.11" swing over bed; 29.52" swing over cross rail; 53.14" max turning diameter; 32.04" max turning height; travels X-57.08", Z-31.49", W-23.62" (5.90" x 4 steps); rapid traverse X-472.44 inch/min, Z-472.44 inch/min; 8800 lbs max table capacity; speeds to 83-250 RPM low gear, 329-630 RPM high gear; 80/75/60 HP 10min/30min/continuous main spindle drive; 3.93" spindle bore; 15 station ATC; RUSACH (2012) 8-10 D1250 integrated twin pallet APC with (2) 49.21" diameter pallets, automatic doors, light curtain safety interlocks; RENISHAW probe system; shower and high pressure through spindle coolant; oil skimmer; mist collector; hinged belt type chip conveyor with rear discharge; transformer; 220V/60Hz/3PH; approx. 28502 power on hrs, 11237 run time hrs, 4381 cutting hrs recorded on hour meter at the time of listing; s/n MT0039-000031 (VTS 1214 #8)

THIS IS A PARTIAL LISTING ONLY! FOR FURTHER INFORMATION, PLEASE VISIT WWW.CORPASSETS.COM

## **AUCTION DETAILS**

LIVE WEBCAST SALE

#### INSPECTION

BY APPOINTMENT ONLY. Details coming soon!

## REMOVAL

BY APPOINTMENT ONLY. coming soon!

#### **TERMS**

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

## **PAYMENT**

A Buyer's Premium will apply at this sale. International & online bidders may need a refundable deposit to bid.

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