

PUBLIC AUCTION

CORPORATE ASSETS INC













LARGE TUBE PROCESSING & CNC MACHINING FACILITY

DATE TIME LOCATION

Thursday, February 16, 2017

10:30 A.M. CST

1515 DeSoto Avenue, Route 49 S, Clarksdale, Mississippi, USA, 38614

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CORPORATE ASSETS INC

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proudly in conjunction with:



ASSORTMENT OF LATE MODEL CNC TURNING & LIVE MILLING CENTERS AVAILABLE



NAKAMURA TOME WT-250 CNC twin spindle milling & turning center



LNS BLAZE AIR unloader



View of FANUC 18i-TB control



LNS SPRINT S3 bar feeder



HAAS SL20L CNC long bed turning center

CNC TURNING CENTERS

NAKAMURA TOME (2010) WT-2500 CNC twin spindle turning and milling center, twin opposed spindles, twin opposed 12-station turrets, with FANUC series 18i-TB CNC control, c-axis, live milling, y-axis, 9.84" max. turning diameter, 21.85" max turning length, travels X1 - 7.68", X2 - 7.68, Z1 - 23.62", Z2 - 23.62", Y \pm 1.61", speeds to 4500 RPM, LNS SPRINT S3 automatic bar feeder, LNS BLAZE AIR automatic un-loader, HAKUSAN chip conveyor, MCLEAN chiller, s/n: M241502

DAEWOO (2008) PUMA TT2500SY CNC twin spindle turning and milling center, twin opposed spindles, twin opposed 12-station turrets, with FANUC series 18I-TB CNC control, c-axis, live milling, y-axis, 31.5" swing, 29.13" max turning length, travels X1 – 10.04", X2 – 7.48", Z1 – 31.5", Z2 – 35.43", Y – 4.72", speeds to 3500 RPM, LNS SERVO8052 automatic bar feeder, LNS BLAZE AIR automatic un-loader, MASTER CONVEYORS chip conveyor, MCLEAN chiller, s/n: PT25SY0031

HAAS (2008) SL20LB long bed big bore CNC turning center with HAAS CNC control, 23" swing, 42" max turning length, 3" spindle bore, 2.5" bar capacity, travels X-16", Y-9.8", Z-22.75", KITAGAWA 10" 3-jaw hydraulic chuck, 10 station turret, 30 HP motor, tailstock, tool presetter, chip auger, s/n: 3081261

WARNER SWASEY 3SC M5240 CNC chucker with FANUC SERIES 0i-td CNC control, 24" 3-jaw hydraulic chuck, 39.87" swing over turret bar, 15" longitudinal stroke, 60 HP, 12 station turret, chip conveyor s/n: 2882633

CINCINNATI TC-150 CNC lathe with SIEMENS ACRAMATIC 2100 CNC control, 15.75" swing, 10.63" max turning diameter, travels X-8.45", Y-17.32", speeds to 5500 RPM, 10 HP drive, 12 station turret, s/n: n/a

CNC VERTICAL MACHINING CENTERS

 $\bf OKK$ (1998) MCV860 4-axis CNC vertical machining center with OKK NEOMATIC 635 CNC control, 90" x 34" T-slot table, travels X- 80.31" , Y - 33.86" , Z - 28.35", speeds to 6000 RPM, CAT 50, 40 station ATC, TSUDAKOMA 20" diameter CNC 4th axis table with tail stock, turbo conveyor chip conveyor s/n: 250

CNC VERTICAL MACHINING, HORIZONTAL TURNING & TUBE EQUIPMENT AVAILABLE!



OKK MCV860 CNC vertical machining center



DAEWOO PUMA TT2500SY CNC twin spindle milling & turning center



LNS SERVO8052 bar feeder



LNS BLAZE AIR unloader

TUBE CUT OFF EQUIPMENT, STAMPING PRESSES, KEY SEATERS & MORE!



MODERN 8LD cut off machine, ALLEN BRADLEY PLC control, 8" cutting diameter



BARDONS & OLIVER NO. 36 cut off machine



BARDONS & OLIVER NO. 34 cut off machine



MITTS & MERRILL K2024 key seater



CLEARING S2-250-84-48 press



ROUSELLE MOD # 10 hydraulic punch press



BLISS NO. 23 hydraulic punch press

AUTOMATIC TUBE AND PIPE CUTOFF MACHINES

MODERN MACHINE TOOL 8LD tube cut off machine with ALLEN BRADLEY (2) BARDONS & OLIVER NO. 36 tube cut off BARDONS & OLIVER NO. 34 tube cut off PLC control, 8" max cutting diameter, 90' per minute feed rate, 7.5hp electric machine with 6 5/8" collet capacity, spindle speeds 79 machine with 4" collet capacity, speeds 85 to motor, 912 RPM MODERN MACHINE TOOL 8LDS bar feeder, s/n: 8ld831955 to 1013 RPM, 30hp electric motor, s/n: 18126/19378 1200 RPM, 10hp electric motor, s/n: 18836

LATE MODEL WELDING CELLS & FABRICATING EQUIPMENT AVAILABLE!



PIRANHA P4 90 ton iron worker



PIRANHA P3 50 ton iron worker



PIRANHA punch press



PANASONIC PERFORM ARC 6 axis automated welding cell with VR-006 robot



PANASONIC PAR61R1 6 axis welding robot



View of robot controls & pendant



ABB 6 axis automated welding cell



ABB IRB2400 6 axis welding robot

ROBOTIC WELDING CELLS

PANASONIC (2005) PERFORM ARC 6 axis robotic welding cell with PANASONIC VR-006 6 axis welding robot s/n: N0010M PANASONIC YA-1PAR61 robot controller w/Teach Pendant, PANASONIC welding unit w/wire feeder, PANASONIC welding jig, Dual 31" x 36" Work s/n: n0010m

ABB (2008) 6 axis robotic welding cell with ABB IRB2400 6 axis welding robot, ABB IRL5 PLC automated drive system teach pendant control, MILLER AXCESS 450 welding unit with MILLER wire feeder, SHANNON PRECISION 220 automated welding jig, dual 24" x 94" Work Stations s/n: 24-54506

METSO automatic double end cylinder welding machine with (1) MILLER DELTAFAB power source, (2) MILLER 24A wire feeders, (1) AIRFLOW fume extractor, PLC control, s/n: n/a

PRESS

CLEARING S2-250-84-48 250 ton press with 14" stroke, 24.5" shut height, 12 – 24 strokes per minute, 7' X 4' bed, s/n: 51-1060

LRG ASSORTMENT OF MACHINING, FABRICATING & FACTORY EQUIPMENT AVAILABLE



ALABAMA WASHER COMPANY 3 stage overhead conveyor type wash system



ASQUITH ARCHDALE POWER THRUST radial arm drill



JOHNSON WAFER radial arm drill



BRIDGEPORT SERIES 2
vertical turret milling machine



GIDDINGS & LEWIS ENDOMATIC HDB facing and centering machine



AMERICAN STYLE D engine lathe



BOEHRINGER COPPINGEN VDF gap bed engine lathe



CLAUSING COLCHESTER engine lathe



BAXTER VERTICUT 360-HFA automatic hydraulic band saw



WELL MAINTAINED FORKLIFTS & MATERIAL HANDLING EQUIPMENT AVAILABLE!



TOYOTA 8FG45U lpg forklift



CLARK C3DL lpg forklift



TOYOTA 8FBCU25 electric forklifts



HYSTER S50XM lpg forklift



HYSTER S40XM lpg forklift



TOYOTA 8BRU18 electric reach truck



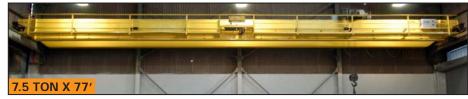
INGERSOLL RAND A125 screw type air compressor



Partial view of **LISTA** cabinets available



Partial view of free standing jib cranes



MANNING MAXWELL & MOORE double girder, top running overhead bridge crane



Partial view of jib arm cranes



Partial view of raw material available



Partial view of raw material available



Partial view of raw material available

INSPECTION

Wednesday, February 15 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction.

Small items: Friday, February 17 by 5:00 P.M Remaining items: Thursday, March 2 by 5:00 P.M.

Please visit our website for details at www.corpassets.com A Buyer's Premium will apply at this sale.





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