

MARLAND MOLD

12 Betnr Industrial Drive
Pittsfield, Massachusetts 01201

**SPECTACULAR OFFERING OF A
MULTI-MILLION DOLLAR MOLD SHOP**



Mitsui Seiki Vertex 550-5X 5-Axis
CNC Vertical Machining Center



Jones & Shipman 1000 CNC Ultragrind ID/OD Grinder



Okuma Multus B300-W Multi-Axis CNC Lathe

- FEATURING:**
- Late-Model CNC Grinding
 - Multi-Axis CNC Turning & Machining
 - CNC EDM's
 - CNC Plastic Injection Molders – Up to 800-Ton
 - Inspection
 - Plus More!



Mitsubishi EA12V CNC Ram Type EDM

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AUCTION DATE: Tuesday, May 23rd, 2017 at 10:00 a.m. EDT

INSPECTION DATES: Monday, May 22nd from 8:00 a.m. to 4:00 p.m. & Morning of Sale

CNC VERTICAL MACHINING CENTERS

Deckel Maho DMG DMU-70 eVolution 5-Axis CNC Vertical Machining Center, with Heidenhain iTNC-530 CNC control, travels: X-29.52", Y-20.47", Z-20.47", NC-controlled 27.55" x 19.69" rotary table with swivel axis, B-axis 180°, C-axis ±360°, 1,760-lb. work weight capacity, 18,000 RPM, 32-position automatic tool changer, HSK taper, with Erowa Robot Easy Automation 10-station parts loader/unloader, 12" x 12" pallets with 6" dia. chucks, chip conveyor, S/N: (2005)

Kitamura BridgeCenter 8F Bridge-Type CNC Vertical Machining Center, with Fanuc Series 16i-MB control, travels: X-80", Y-42.7", Z-28", with 35.5" x 98.5" working surface table, 9.9"-37.9" distance of table to spindle nose, 40-position automatic tool changer, 50 taper, up to 10,000 RPM, chip conveyor, Cool Jet high pressure coolant unit, S/N: 55179 (2006)

Makino V33 CNC 4-Axis Vertical Machining Center, with Professional 3 CNC control, travels: X-23.62", Y-15.75", Z-13.78", with 29.5" x 16" table, 200-20,000 RPM, 20HP, 24-position automatic tool changer, 4-axis rotary table, Oilmatic automatic oil temp regulator, air dryer, S/N: 320

Mitsui Seiki Vertex 550-5X 5-Axis CNC Vertical Machining Center, Fanuc Series 31i-A5 CNC control, travels: X-21.65", Y-23.62", Z-19.68", with 15.7" dia. swivel Trunnion table, BT40 taper, 40-position automatic tool changer, S/N: J989850-1 (2007); with Knoll Model S coolant filtration, chip conveyor, S/N: 200827915 (2008)

Makino SNC64 4-Axis CNC High-Speed Vertical Machining Center, travels: X-23.6", Y-15.7", Z-15.7", 30" x 16" table, spindle speeds to 20,000 RPM, 16-position automatic tool changer, Professional A CNC control, 6" 4-axis rotary table, dust collector, Dakin inverter, S/N: 543 (2000)

Makino SNC64 4-Axis CNC Vertical Machining Center

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Deckel Maho DMG DMU-70 eVolution CNC Vertical Machining Center, with Erowa Pallet Changer



Makino V33 CNC Vertical Machining Center



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CNC & MANUAL SURFACE GRINDERS

Jones & Shipman ProGrind 1267 Easy CNC Surface Grinder, with Fanuc CNC control, 47" x 23.6" electromagnetic chuck, 31.5" max. vertical movement, 3,731-lb. work weight, 18" x 3.93" grinding wheel, 8" bore, travels: X-63.38", Y-29.52", Z-31.5", S/N: SO-21410 (2010)

42" x 80" Mattison Horizontal Surface Grinder, with (2) 42" x 37" electromagnetic chucks, approximately 30" vertical capacity, 16" x 6" grinding wheel, Red Lion programmable control, Neutral II, (Rebuilt and Retrofit by Cavco Machine Tool Rebuilding in 2010), S/N: 22225

Okamoto ACC20-24DX Grind-X Precision Surface Grinder, with 20" x 24" Walker electromagnetic chuck, down feed control, paper filtration system, S/N: 67201

8" x 20" Okamoto 8.20DX Type ACC8-20DX Power Feed Surface Grinder, with down feed adjustment, Sony LH31A digital readout, 8" x 20" Kanetsu electromagnetic chuck, magnetic separator, S/N: 62447

(3) 6" x 12" Mitsui Seiki MSG-200MH Precision Surface Grinders, S/N's: 81123097; 82063282; N/A

6" x 12" Mitsui 200MH Precision Surface Grinder, with 6" x 12" permanent magnetic chuck, S/N: 84035060



Mazak Integrex 200Y CNC Lathe



Okuma LB300 Space Turn CNC Lathe

CNC LATHES

Okuma Multus B300-W Multi-Axis CNC Lathe, with OSP-P200L CNC control, 10" 3-jaw main spindle chuck, 8" 3-jaw sub-spindle chuck, B-axis milling spindle, 24.80" swing over bed, 35.43" between spindles, spindle speeds to 5,000 RPM, B-axis milling spindle speeds to 10,000 RPM, 40-position automatic tool changer, Capto C6 tooling, 3" spindle hole, parts catcher, chip conveyor, S/N: 122398 (2006); with Chip Blaster FV-13 High Pressure High Volume Coolant System (2006)

Mazak Integrex 200Y Multi-Axis CNC Lathe, with Mazatrol PC-Fusion CNC 640MT control, 10" 3-jaw chuck, 21.26" machining dia., 40.08" machining length, spindle speeds to 5,000 RPM, 40-position automatic tool changer, hydraulic tailstock, tool presetter, chip conveyor, high pressure coolant, paper filtration system, S/N: 138775 (1999)

Okuma LB300 Space Turn CNC Lathe, with OSP-U100L CNC controls, 8" 3-jaw chuck, 14.57" max. turning dia., 19.68" max. turning length, 4,500 max. RPM, 15HP motor, hydraulic tailstock, 12-position turret, chip conveyor, S/N: 1007.0010

Okuma Captain L370 CNC Lathe, with OSP-P200L CNC controls, 16.54" swing, 14.56" max. turning dia., 20.47" max. turning length, 10" 3-jaw chuck, hydraulic tailstock, 12-position turret, 4,500 max. RPM spindle speeds, 20HP motor, parts catcher, Hennig chip conveyor, S/N: 526295 (2010); with Type RF-5469 high pressure coolant pump, Absolent ODF1000C Dust Collector (2010)



Okuma Captain L370 CNC Lathe

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42" x 80" Mattison Programmable Surface Grinder



20" x 24" Okamoto ACC20-24DX Grind-X Programmable Surface Grinder



8" x 20" Okamoto 8.20DX Type ACC8-20DX Programmable Surface Grinder



Studer S31 CNC ID/OD Grinder



Studer S21 Lean CNC ID/OD Grinder

CNC CYLINDRICAL & CNC I.D. GRINDERS

Jones & Shipman UltraGrind CNC 1000, CNC Universal ID/OD Grinder, with GE Fanuc Series 320i-A CNC control, 13.38" X-axis infeed, 45.66" Z-axis table traverse, 39.37" max. distance between centers, 4-station grinding turret with (3) Fischer internal grinding heads; 90,000/60,000/42,000 RPM, 16" dia. angle head wheel, tailstock, 440-lb. max. weight between centers, 220-lb. max. weight at workhead, 0-1,000 RPM speed range, Renishaw LP-2 Probe, Filtres-Monnet paper type filtration system, S/N: S021409 (2009)

Studer S31 CNC Universal ID/OD Grinder, with Fanuc CNC control, 6.9" center height, 25.6" center distance, 31.5" longitudinal travel, 14" swing, 18" dia. straight wheel, ID grinding spindle, tailstock, 6" magnetic chuck, paper filtration system, S/N: 030.0039.70010 (New 2000)

Studer S30 CNC ID/OD Lean Pro CNC Universal OD/ID Grinder, with Fanuc/Studer CNC control, 39.4" between centers, 6.9" center height, 41.4" longitudinal slide, 20" x 1" straight wheel, 12" dia. angle head wheel, ID grinding spindle, tailstock, 6" magnetic chuck, paper filtration system, S/N: 022.0131.90.022 (1998)

Studer S21 Lean CNC ID/OD Grinder, with GE Fanuc Series 21i-T CNC control, 4.9" center height, 15.7" distance between centers, 10" X-axis travel, 19" Z-axis travel, swivel wheelhead, 14" x 1" straight wheel, 14" angle head wheel, 5" magnetic chuck, paper filtration system, S/N: 028.0005.A0.001 (1998)

MISCELLANEOUS GRINDERS

Tru-Tech Systems Precision Centerless Grinder, with control station and computer, S/N: TTS-10107

Dedtru 188-000 Centerless Grinder, with Newall digital readout, Factstor Opti-Dress control, S/N: 19653

Agathon Type 175-DIA 6" Double End Precision Tool Grinder, S/N: 8021332

OK Tool and Cutter Grinder, S/N: R78112

S.O. Kobold Tool and Cutter Grinder, S/N: SOE/69-1299

Harig Tool and Cutter Grinder, with 5-1/4" x 26" working surface table

Sellers Drill Point Grinder

Darex Mdl. M1 Drill Sharpener

(2) Black Diamond Drill Point Grinders

Pratt & Whitney Drill Point Grinder

12" Disc/6" Combination Belt Sander

CNC JIG GRINDERS

Moore G18 Series 1000 CNC Jig Grinder, with 11" x 24" working surface table, S/N: G-3597

Moore #3 CNC Jig Grinder, with 11" x 24" working surface table, S/N: G-112

(2) Moore Tool Cabinets

11" Moore Rotary Table, S/N: SRT-417



Studer S30 Lean Pro CNC ID/OD Grinder



Tru-Tech Systems Centerless Grinder

Moore
G18 Series
1000 CNC
Jig Grinder



100-Ton Netstal 1000 Synergy Type S-1000-460 CNC Plastic Injection Molder



Charmilles Type FO-550-S CNC EDM

CNC EDMs

Mitsubishi EA12V CNC Ram Type EDM, with Advance FP80V CNC control, max. part size 31.4" x 21.6" x 9.8", work tank size 33.4" x 23.6" x 13.8", table size 37.5" x 19.6" x 27.5", programmable axes X-15.7", Y-11.81", Z-11.81", C-360.000 degrees, 40-position automatic tool changer, hydraulic unit, S/N: 05E1A597 (New 2015) (Subject to Confirmation)

Charmilles Type FO-550-S CNC EDM, with Agie Charmilles CNC control, 23.75" x 29.5" working surface table, max. part size 47.2" x 33.46" x 15.7", X-23.6", Y-15.7", Z-17.71", 3,520-lb. work weight, System 3R tooling, Temptek chilling unit, 8-position 12.5" x 12.5" Erowa pallet system with 77-station tool holder, S/N: 667-427 (2007)

Charmilles CNC Ram Type EDM, with 31.5" x 26.5" working surface table, Erowa tooling, 40-station carousel type pick and feed attachment, S/N: 176052

Sodick Premium AQ537L CNC Wire EDM, Type LQW537, with Sodick LQ33W CNC control, 32" x 20" table, 41.3" x 28.3" tank, 30.3" x 20.5" x 11.02" submerged part size, travels: X-22.44", Y-14.57", Z-13.77", U/V-4.72", 2,200-lb. work weight, 3-cartridge filtration system, S/N: 0366

Mitsubishi VX20 CNC Ram Type EDM, with System 3R tooling, 24-position automatic tool changer, 29" x 23.5" working surface table, 38" wide x 29" x 17" tank size, FP100 CNC control, S/N: 08V20201 (1998)

ALSO AVAILABLE: Quantity of 3R Tooling



Sodick "Premium" AQ537L CNC Wire EDM

PLASTIC INJECTION MOLDERS

Netstal SynErgy 8000 800-Ton CNC Plastic Injection Molder,

Type S8000-5500E, with 8,000kN clamping unit, 5500E injection unit, 45.27"/64.96" mold height, 21.65"/41.33" mold height with false plate, 0-39.37" opening stroke, 1,920kN opening force, 48.03" x 48.03" distance between tie bars, 7.28" tie bar dia., 2.5 sec. dry cycle, 160kw drive power, 14.17" screw stroke, 3.54" screw dia., 2,290cm max. cylinder volume, 2,196g shot weight, 2410 bar injection pressure, L/D ratio 27, 4,453cm max. injection rate, 74kw heating capacity, 119kN nozzle contact force, 680 oil tank capacity, max. screw revs./max. torque: min. -1/Nm speed: 300/4,662 master: 300/7677, 73,100kg approximate net weight (without oil), 12mm injection unit nozzle dia., Machine 2007003801, Series 6.002.008 (Installed 2011)

Netstal SynErgy 1000 100-Ton CNC Plastic Injection Molder,

Type S-1000-460, line pressure 210 bar, injection force 28-tons, clamping force 100-tons, opening stroke 0-15.74", mold space 9.8"-21.6", Series 124010, S/N: 9N-98762 (1999)

DUST COLLECTORS

(2) **Donaldson Torit SDF40D 5HP Dust Collectors**, 4-bag, with Torit checker board control, S/N's: TG527834-003; N/A

Donaldson Torit SDF4 Dust Collector, 4-bag, with Torit checker board control, S/N: IG527834-001

CNC GUN DRILL

Unisig-Kansai KSG-1000NC CNC Knee-Type Gun Drill, with Fanuc 0M CNC control, 1" hole dia. x 40" stroke, 59" x 39" table, 28" X-axis table travel, 11.8" Y-axis vertical travel, 6,000 max. RPM, S/N 4244



Unisig-Kansai KSG 1000NC CNC Gun Drill

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Wilton
5216001
Radial Arm Drill

DRILLS

4' x 17" Wilton Mdl. 5216001 Radial Drill, with 40–1,920 RPM spindle speeds, power elevation, power clamping, box table, S/N: 13066

Westhoff High-Speed Bench Drill, with 8-1/2" x 8-1/2" working surface table, S/N: 77-683



Hardinge HLV-H/TFB Precision Toolroom Turning, Facing and Boring Lathe



View of Lucifer Furnaces



Enerpac H-Frame Hydraulic Straightening Press

HYDRAULIC PRESSES

Approximately 75-Ton Capacity Enerpac Garage Type Hydraulic Press, with 35" between uprights

Approximately 20-Ton Capacity Enerpac Garage Type Hydraulic Press, with 27" between uprights



DeVlieg 43K-48 CNC Jig Mill

CNC JIG MILL

DeVlieg Mdl. 43K-48 CNC Jig Mill, with 35" x 48" working surface table, CNC Engineering control, S/N: 9876

LATHES

Hardinge HLV-H/TFB Precision Toolroom Turning, Facing and Boring Lathe, S/N: HLV-H-14775

Mori Seiki MS-350 18" x 36" Geared Head Engine Lathe, with 10" 6-jaw chuck, 32–1,800 RPM spindle speeds, Anilam Wizard 411 digital readout, S/N: 14379

VERTICAL MILLING MACHINES

Bridgeport Series I Vertical Milling Machine, with 9" x 48" working surface table, 60–4,200 RPM spindle speeds, Acu-Rite 2-axis digital readout, S/N: 274275

(2) Bridgeport Series 2J Vertical Milling Machines, with 9" x 42" working surface table, 60–4,200 RPM spindle speeds, (1) with Bausch & Lomb Acu-Rite II digital readout, (1) with Anilam Wizard digital readout, S/N's: 209727; 174710

FURNACES & OVENS

Lucifer 85AM-J18 Furnace, with top and bottom drawers, 2150°F max. temperature, 58-amps, (2) Honeywell chart recorders, (4) Honeywell digital readouts, S/N: 6443

Lucifer 82AM-024 Furnace, with 2150°F max. temperature, (2) Honeywell chart recorders, (5) Honeywell digital readouts, S/N: 5546

Hupperts KH5700 Oven, ID 118" D. x 19" W. x 14" H.

MISCELLANEOUS SHOP & CRIB

Incl.: Vidmar and Lista Tool Cabinets, Material Handling Carts, Perishable Tooling, C-Clamps, Work Benches and Vises, Burning Gage and Torch Sets, Chain, CNC Tooling, Hydraulic Pallet Jacks, 2-Door Steel Storage Cabinets, Grinding Wheels, Assorted Miscellaneous Hardware, Electrical Supplies, Socket Sets, Banding Carts, Tape Shooters, CNC Tool Carts, Kurt Machinist Vises, Drill Cabinets, Chucks, Quantity of Pedestal Grinders, Cantilever Racking, Bearings, Adjustable Steel Shelving, Heavy-Duty Pallet Racks, Etc.

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18" Hem V-100LM-2 Vertical Bandsaw

SAWS

14" Vertical Bandsaw, with 14" x 14" working surface table, dust collector

Hem V-100LM-2 Vertical Bandsaw, S/N: 553397

Hem 1000A Horizontal Bandsaw, with 12" x 18" opening, dual clamps, S/N: 153881

Black & Decker Panel Saw



Vapor Master 1010 Reach-In Sand Blast Cabinet

SAND BLAST CABINETS

Vapor Master 1010 Reach-In Sand Blast Cabinet, S/N: M0201 (2002)

Airbrasive 6500 System 2 Reach-In Sand Blast Cabinet, with Comco micro blaster

Empire FF-2436 Reach-In Sand Blast Cabinet, S/N: C-21126

Clemco ACD Reach-In Sand Blast Cabinet, S/N: 109

Empire Reach-In Sand Blast Cabinet



2001
Brown & Sharpe
Mistral
07-10-05
Coordinate
Measuring
Machine



2000
Brown & Sharpe
MicroXcel
PFX4-5-4
Coordinate
Measuring
Machine

INSPECTION EQUIPMENT

Brown & Sharpe Mistral 07-10-05 3-Axis Coordinate Measuring Machine, with 62" long working surface table, 30" between uprights, Renishaw PH10M probe, 6-station Renishaw tool holder with computer and probe interface, S/N: 01610 (New 2001)

Brown & Sharpe MicroXcel PFX4-5-4 3-Axis Coordinate Measuring Machine, with 6-station tool changer, 22" x 29-1/2" working surface table, stand and computer, Renishaw PH10T control, S/N: 1100-1958 (New 2000)

(2) Mahr Type PST-MSE Perthometers, S/N's: 1990; 2157/96

Zoller Mdl. Venturion 600 Tool Setter, with computer, S/N: V660C3-00262

Parlec Series 975 Parsetter TMM Tool Pre-Setter, S/N: P190060-1105

Digimar CX2 24" Digital Height Gage

Optiflex Video System, with Quadra-Chek readout

Z-Mike 1200 Series Measuring System

Trimos 300T Height Gage

Assorted Inspection Equipment, Incl.: Lab Scale, Micrometers, Fowler Height Gages, Pin Gage Sets, Sine Plates, ID and OD Gages, Complete Micrometer Sets, Plug Gages, Microscopes, Angle Blocks, V-Blocks, Granite Surface Plates, Verniers, Calipers, Etc.

MISCELLANEOUS MACHINERY

Rice Lake Mdl. IQPLUS355 10,000-Lb. Platform Scale, with 4' x 6' platform, digital readout

Miller AC/DC Syncrowave Welder

National Standard Type NSP100 Filter Type Sludge Removal System, S/N: 21263 (1998)

Filtres-Monnet Filter Type Sludge Removal System, approximately 30" under wheel, 23-1/2" x 63" working surface of table

Gravograph 1S400 Programmable Engraver, with PC control, S/N: 95403-11 (2012)

Advance 265-HD Floor Scrubber, S/N: 1189123

Pro-Pen Type M3000 Marking System

How-Con PC-175 Portable Pump Sucker

(7) Speed Lathes, with Dayton speed control

Presto C62 1,000-Lb. Capacity Die Lift Truck, S/N: 150444

(2) Blackstone HT-2-1224 Ultrasonic Cleaners

Upright MX19 500-Lb. Capacity Manlift

Curtis Steel & Supply Co. Plate Flipper, 3' x 3' each side

Electro Arc Tap Disintegrator
10,000-Lb. Capacity Upender

Advantage PTS-500-2P-FP Pump Tank Station, 100 max. operating pressure, S/N: 15402 (New 1989)

Advantage NC-10A-21NEX Chiller, 100 max. operation pressure, S/N: 11233

AEC Pinnacle Series PINN2-30R-Q Chiller, with digital readout, S/N: 98M0266

6,000-Lb. Raymond 111TM-F80L Walk-Along Type Hydraulic Pallet Truck, battery operated, S/N: 111-94-11787



Zoller Venturion 600
Tool Pre-Setter



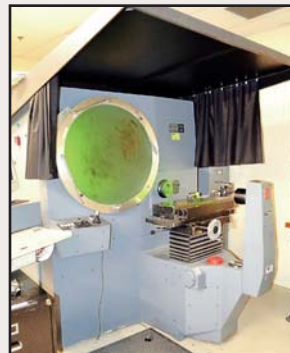
View of Height Gages



Optiflex Video System



View of Height Gages



30" Jones & Lamson "Epic 30E"
Optical Comparator



11,750-Lb. Hyster S120XL2S Propane
Forklift Truck

OPTICAL COMPARATORS

Jones & Lamson Epic 230 30" Optical Comparator, with 8.5" x 32" working surface table, Quadra-Chek 2000 controls

Jones & Lamson Epic 30E 30" Optical Comparator, with 8.5" x 32" working surface table, Lens 10x 20x 30x

MANUAL ROTARY TABLES

25" x 36" Rotary Table
Plus others, too much to mention

FORKLIFT TRUCKS

11,750-Lb. Hyster S120XL2S Propane Forklift Truck, 184" max. lift height, solid tires, 3,894 hours, S/N: D004V07042P

5,000-Lb. Hyster S50XL Propane Forklift Truck, 130" max. lift height, side shift, S/N: A87V11872J

3,000-Lb. Caterpillar GC15K Propane Forklift Truck, 171" max. lift height, solid tires, triple mast, side shift, S/N: AT81C-C-00343

RAW MATERIAL

Quantity of Assorted Raw Material, Incl.:

- **Rounds** – up to 3" dia. x 140" long
- **Cold Roll, Stainless Steel, Moldmax High-Hard Copper, Beryllium** – up to 2" dia. x 219" long
- **Squares, Remnants and Randoms**



Gravograph 1S400 Programmable Engraver



View of
Raw Material

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