

2 DAY MULTI-MILLION DOLLAR HEAVY MACHINE TOOL EVENT!

PUBLIC AUCTION

CORPORATE ASSETS INC



21' UNDER THE RAIL

FARREL 196"/243" vertical boring mill



TRAVELS 468.30"-X & 196.85"-Y

RETROFIT 2009

TOSHIBA/SHIBAURA BSF24/16 CNC 6.3" floor type horizontal boring mill



LIVE MILLING

MORI SEIKI SL75MC CNC turning center



50+ AVAILABLE

Huge assortment of late model MILLER dimension 1000 & 650 MIG welders

A LARGE OFFERING OF HEAVY MACHINING & FABRICATING ASSETS FROM A WORLD RENOWN MANUFACTURER

DATE

TIME

LOCATION

Wednesday, June 22, 2016
Thursday, June 23, 2016

10:30 A.M. EDT

240 Arch Street
York, PA, USA 17405-7043

This auction is

ONSITE & ONLINE

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REBUILT BY MTR RAVENSBURG

FARREL 196"/243" vertical boring mill



SWIVEL RAMS

CINCINNATI HYPRO 121"/127" vertical boring mill



132,000 LB. TABLE CAPACITY

O-M LTD. TMD50/70 196.85"/275.59" vertical boring mill

VERTICAL BORING MILLS

FARREL Heavy Duty vertical boring mill with 2-rams, 243" max swing, 238" height under tool holder, 252" max distance under rail, 196" table diameter, 96" ram travel, 35° swivel of rams toward center, 45° swivel of rams away from center, rams will fit into a 20" hole, table speeds: 5-35 RPM, feed rates: 0.005-1.5 IPR, 250,000 lb. table load capacity, MIMIK 180-A hydraulic tracer on right ram, 100 HP table motor, s/n 68R-5605 (RETROFIT with ALL NEW ELECTRICS in 1997 by MTR RAVENSBURG, with ALLEN BRADLEY SLC500 plc control, ALLEN BRADLEY 1395 digital dc drives for each head and an ALLEN BRADLEY 1395 digital dc drive for the table)

O-M LTD. TMD50/70 vertical boring mill with 2-rams, 275.59" max swing, 133.5" max under tool holder, 148" max distance under rail, 196.85" table diameter, 70.9" right ram travel, 62.99" left ram travel, ± 35° swivel of rams, table speeds (16) .34 - 45 RPM, feed rates (16) .003 - .590 IPR, 132,000 lb. table load capacity, MIMIK 180-A hydraulic tracer on left ram, threading & angular turning, 100 KW (135 HP) table motor, 4-axis DRO s/n 702106

CINCINNATI HYPRO 120" vertical boring mill with 2-rams, 127" max swing, 97" max under tool holder, 102" max distance under rail, 121" table diameter, 77" ram travel, ± 60° swivel of rams, table speeds variable: 0 - 21 RPM, 40,000 lb. table load capacity, 50 HP table motor, 6-axis NEWALL DP1200 DRO s/n 6983

This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE



110.32"/126" CAPACITY
 SCHIESS VERTIMASTER 32 DSC 280 CNC vertical turning, boring & live milling center



WEBSTER & BENNETT DH 36" vertical turret lathe



GIDDINGS & LEWIS HYPRO 54" vertical boring mill



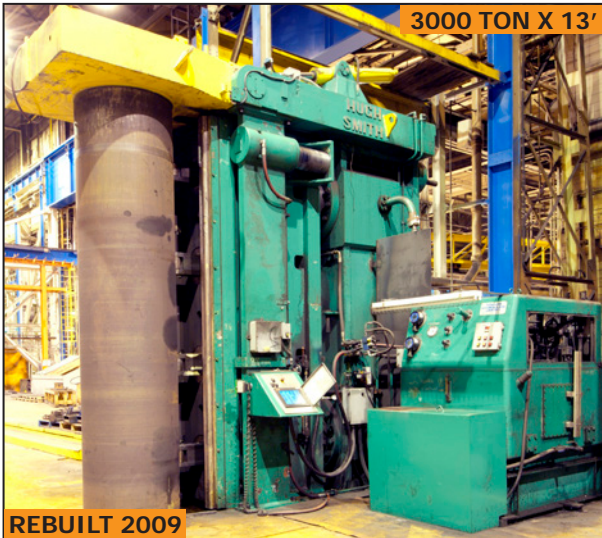
78.74"/90.55" CAPACITY
 TOS SKS 20 CNC vertical turning, boring & live milling center

VERTICAL TURNING, BORING & MILLING CENTERS

TOS SKS 20 CNC vertical turning, boring & milling center with SIEMENS SINUMERIK CNC control, (13) & (24) station ATC, 90.55" turning diameter, 86.286" max under tool holder, 78.74" table diameter, 39.37" vertical ram travel, 51.22" cross rail travel, table speeds: 2.5-315 RPM, live spindle speeds: 4 to 3000 RPM, right angle head speeds 4 to 1200 RPM, 44,000 lb. table load capacity 84 HP table drive motor, 20 HP live spindle motor, CAT 50 taper, chip conveyor, right angle milling head (may be sold separately) s/n 1266

SCHIESS VERTIMASTER 32 DSC 280 CNC vertical turning, boring & milling center with SIEMENS SINUMERIK 840D is/828D CNC control (RETROFIT 2014), 126" max swing, 98.42" max under tool holder, 110.32" table diameter, 63" vertical ram travel, 78.87" cross rail travel, ram hole clearance 14.2", table speeds: 2-ranges 1.6-160 RPM, 71 KW (95 HP) table motor 55,000 lb. table load capacity, live spindle speeds: 2-ranges 50-4500 RPM, 22.5 KW (30 HP) live spindle motor, 32,000 lb. table load capacity, CAT 50 taper, 6-position tool head magazine, 20-station ATC, chip conveyor, s/n 11710690

HORIZONTAL BORING MILLS & HEAVY PLATE FABRICATING ASSETS AVAILABLE!



3000 TON X 13'

REBUILT 2009

HUGH SMITH vertical plate bending roll (Located in Lester, PA)



500 TON X 224" CAPACITY

SMT PULLMAX KPD450 51/437+600HV hydraulic press brake



12' X 3/4" CAPACITY

CHICAGO 229PB power apron brake



13 1/2' X 1/2" CAPACITY

SMT PULLMAX GSA 740 hydraulic shear

2009 RETROFIT



X TRAVEL EXPANDABLE TO 826" W/ AVAILABLE OEM 30' BED EXTENSION

TOSHIBA/SHIBAURA BSF24/16 CNC 6.3" floor type horizontal boring mill

FABRICATING EQUIPMENT

CHICAGO 229PB power apron brake with 12' X 3/4" cap, power clamp, hand top adjustment, s/n 119491

SMT PULLMAX KPD450 51/437+600HV 500 ton hydraulic press brake with 224" bed including 24" horn on RH side, 172" between housings, 18 3/4" throat, 12" stroke s/n 2813

SMT PULLMAX GSA 740 13 1/2' X 1/2" hydraulic shear with 10' squaring arm, power rake adj, power gap adj, 17" throat, 60" front operated power back gauge s/n 2987

CNC FLOOR TYPE HORIZONTAL BORING MILL

TOSHIBA/SHIBAURA (1976, rebuilt 1994 & retrofitted 2009) BSF24/16 CNC floor type horizontal boring mill with HEIDENHAIN TNC 415 CNC control, 6.3" dia spindle, CAT 50 taper, 17.7" X 20" ram cross section, travels: 468.30"- X, 196.85" - Y, 43.78"- Z, 42.83" - W, spindles speed variable 0 - 800 RPM, chip conveyor, 63 KW (85 HP) spindle motor s/n 37261; FRORIEP 142" X 142" in-feeding power rotary table with 50 ton weight capacity, (3) angle milling heads, universal milling head, facing head, additional 30' bed section, (4) 118" X 180" X 12" T slotted floor plates, (5) 118" X 177" X 16" floor plates (may be sold separately)

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

HEAVY CAPACITY POSITIONERS, BENDING ROLLS, TURNING ROLLS & MORE!



78,500 LBS CAPACITY

ESAB/PEMA 35000F tilt & rotate welding positioner



50,000 LBS CAPACITY

ARONSON GE500CS tilt & rotate positioner w/ geared elevation



40,000 LBS CAPACITY

WORTHINGTON 160P tilt & rotate welding positioner



6,000 LBS CAPACITY

ARONSON HD60A tilt & rotate welding positioner



4,500 LBS CAPACITY

PANDJIRIS 45-R tilt & rotate welding positioner



21' X 12' TRAVEL

GOURAN welding manipulator



PANDJIRIS D68-20' X 14' welding manipulator



Huge assortment of late model MILLER dimension 1000 & 650 MIG welders

MANY WITH WELDING BOOMS!



Partial view of tank turning rolls available

UP TO 30 TON CAPACITY



50+ AVAILABLE

Partial view of acorn welding tables available

5' X 5' X 6"

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

ALL ASSETS HAVE BEEN EXCEPTIONALLY MAINTAINED BY THE CORPORATION!



MORI SEIKI SL75MC CNC turning and live milling center



HAAS VF5 CNC vertical machining center



GIDDING & LEWIS 140 U CNC portable universal drilling, tapping and boring machine



KAUKAUNA portable universal drilling, tapping & boring machine



PRATT & WHITNEY VIKING 96 A30 CNC bed type horizontal machining center



ALLTRA PG30-20S gantry type CNC shape cutting machine

CNC SHAPE CUTTING MACHINE

ALLTRA (2011) PG30-20S gantry type CNC shape cutting machine with BURNY10 LCD PLUS CNC control, 20' effective cutting width, 70' overall rail length, HYPERTHERM HPR400XD HYPERFORMANCE plasma system with "Tru-Hole" Cutting Technology, (1) programmable plasma bevel station, (3) oxyfuel straight cutting heads, (4) head oxyfuel torch bevel station, 44.5' X 21.3' water table, 12" max plate thickness with oxyfuel, s/n 5974

This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

LRG QTY OF MACHINING & FABRICATING SUPPORT ASSETS AVAILABLE!



GIDDINGS & LEWIS 350-T table type horizontal boring mill



RETROFIT 2012

WARNER & SWAYSEY SC-25 4500 CNC turning center



44"/70" X 216" CAPACITY

LEBLOND TAPETURN 6640 CNC lathe



14' X 1-3/8" CAPACITY

BERTSCH #20 initial pinch bending rolls



125 TON CAPACITY

KINGSLAND 125P625 hydraulic punch



AMERICAN 6' radial arm drill



METALMIZER vertical band saw



TANNEWITZ vertical band saw



OLIVER tool grinder



25" X 20" CAPACITY

DOALL TF-2025 tilt frame vertical band saw



LANDIS 2L 2" lead screw threader



POWERMATIC 225 24" planer

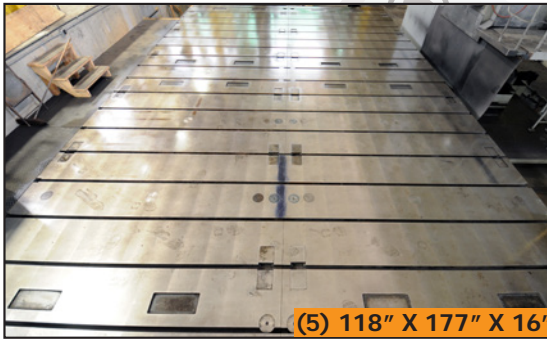
FOR MORE DETAILED LISTINGS AND PHOTOS. www.corpassets.com



216.53" X 216.53"

250 TON CAPACITY

INNOCENTI infeding rotary table (Located in Lester, PA)



(5) 118" X 177" X 16"

Partial view of T slotted floor plates available



INGERSOLL 120" power rotary table



LUCAS 120 W 5' X 3' power rotary index table



10,000 LB CAPACITY

GROVE IND-1012 material handling hydraulic crane



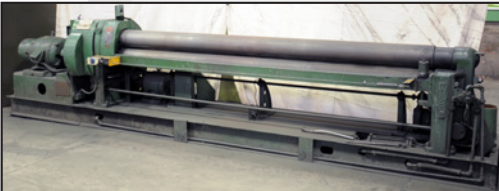
Digital crane scale



NEW YORK BLOWER 272 dust collector



Partial view of welding supplies & consumables available



WEBB R3L initial pinch power bending rolls



STE-CO IP 2 initial pinch bending rolls



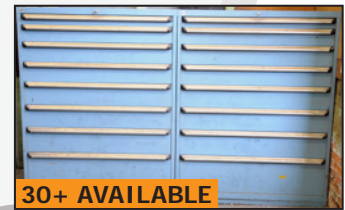
RIDGID 1224 6" pipe threader



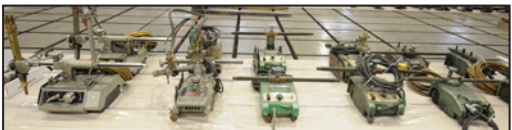
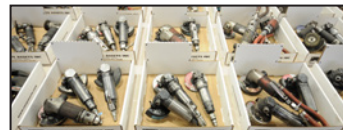
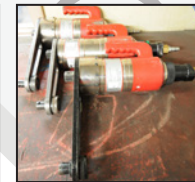
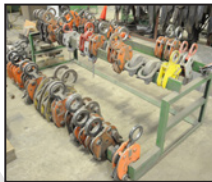
14 1/2' X 7' X 6 1/2' H



100+ SECTIONS AVAILABLE

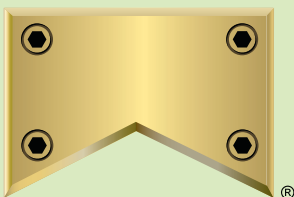


30+ AVAILABLE



MEMBER IN GOOD STANDING





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- Bid by Proxy

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AUCTION DETAILS

INSPECTION

Tuesday, June 21 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction.

REMOVAL

Small items: Friday, June 24 by 5:00 P.M.

Remaining items: Thursday, July 14 by 5:00 P.M.

PAYMENT

Please visit our website for details at

www.corpassets.com

A Buyer's Premium will apply at this sale.



We

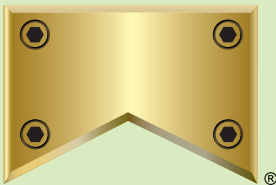
Accept

Please visit our website as specific terms and conditions may apply.

TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

AUCTION CONDUCTED BY:



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