



Toshiba Mdl. BP-150.P45 CNC Table-Type Horizontal Boring Mill



Waldrich-Coburg Mdl. 30-10-S-2525-X Way Grinder

Complete Plant Closure!
LARGE PRECISION MACHINING & FABRICATION FACILITY



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- FEATURING:** CNC Table-Type Horizontal Boring Mills • CNC Horizontal Machining Centers • CNC Traveling Column Machining Center • CNC Horizontal Surface Grinder • S-Way Grinder • Coordinate Measuring Machine • Planer Mill • Plus Much More!



DEA Epsilon 2304 3-Axis Coordinate Measuring Machine

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AUCTION DATE: Tuesday, July 12th, 2016 at 10:00 a.m.

ONSITE INSPECTION DATE: Monday, July 11th from 9:00 a.m. to 4:00 p.m.

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Toshiba Mdl. BP-150.P45 CNC Table-Type Horizontal Boring Mill



Toshiba Mdl. BP-130.R22 CNC Table-Type Horizontal Boring Mill



Toshiba Mdl. BP-130-P40 CNC Table-Type Horizontal Boring Mill



< Lucas Mdl. 441B72 Table-Type Horizontal Boring Mill

CNC HORIZONTAL BORING MILLS

Toshiba Mdl. BP-150.P45 CNC Table-Type Horizontal Boring Mill, with 70" x 180" table size, 60-position automatic tool changer, travels: X-180", Y-96", Z-60", W-28", chip conveyor, Tosnuc 888 CNC control, thru spindle coolant, 5.9" spindle dia., #50 taper spindle, 55,000-lb. table loading capacity, spindle speeds 5–2,500 RPM, S/N: 150367 (2008)

Toshiba Mdl. BP-130.R22 CNC Table-Type Horizontal Boring Mill, with 71" x 86.6" full B-axis table size, 60-position automatic tool changer, travels: X-137.79", Y-100", Z-27.55", W-62.99", Tosnuc 888 CNC control, thru spindle coolant, 5.12" spindle dia., #50 taper spindle, 44,000-lb. table loading capacity, spindle speeds 5–2,500 RPM, S/N: 130333 (New 2004; Installed 2007)

Toshiba Mdl. BP-130-P40 CNC Table-Type Horizontal Boring Mill, with 70" x 155" table size, 38-position automatic tool changer, travels: X-160", Y-90", Z-28", W-60", Tosnuc 888 CNC control, thru spindle coolant, 5.12" spindle dia., #50 taper spindle, 55,000-lb. table loading capacity, spindle speeds 10–2,500 RPM, S/N: 130250 (1997; Installed 2007)

Also Available: Shibaura Right-Angle Head Attachment

HORIZONTAL BORING MILL

Lucas Mdl. 441B72 Table-Type Horizontal Boring Mill, with 42" x 74" table size, travels: X-72", Y-60", Z-24", W-50", Sony 3-axis digital readouts, #50 taper spindle, 4-way bed, spindle speeds 13–1,500 RPM, 4" spindle dia., power draw bar, full pendant controls, 20HP spindle motor, (1968)

WAY GRINDER

Waldrich-Coburg Mdl. 30-10-S Way Grinder, with 150" x 177" table size, 68.8" between columns, 177" max. grinder length, 58" max. grinding width, 51.8" max. grinding height, LH vertical grinding wheel, RH horizontal grinding wheel, Torit Downflo collector, S/N: 2.4215-03



> Waldrich-Coburg Mdl. 30-10-S Way Grinder

ROTARY TABLES/ANGLE PLATES & RELATED

ROTARY TABLES:

- (2) 60" x 50" Air Lift Rotary Tables
- 50" x 50" Cincinnati Gilbert Air Lift Rotary Table
- 42" x 42" Cincinnati Gilbert Air Lift Rotary Table
- 30" x 30" A&A Gage Inc. Air Lift Rotary Table
- 26" x 26" Rotary Table

ANGLE PLATES:

- (6) 72"H X 26.5"W X 29"D T-Slotted Angle Plates
- 72"H X 8"W X 48"D Angle Plate
- (4) 72.5"H X 25.75"W X 29"D Angle Plates
- (2) 60"H X 20.25"W X 24"D Angle Plates
- (3) 59"H X 8"W X 36"D Angle Plates
- (4) 48"H X 6"W X 18"D Angle Plates
- (2) 29.5"H X 12"W X 19.5"D T-Slotted Angle Plates
- (2) 60u Rectangle Angle Plates



TOMBSTONES:

- 31.5" x 38"
- 20" x 28" x 34"
- 10" x 21.5" x 34"
- 20" x 28" x 41.5"

SUB TABLES:

- (2) 50" x 120" T-Slotted Sub Tables
- 48" x 72" T-Slotted Sub Table
- 54" x 65" T-Slotted Sub Table



24" x 96" Mattison Mdl. Medium CNC Grinder



Cincinnati Milacron Mdl. 30HC-1800 CNC Horizontal Machining Center

CNC & MANUAL GRINDERS

24" x 96" Mattison Mdl. Medium CNC Grinder, with 24" table cross travel, 96" table longitudinal travel, 36" height under new wheel, 24" x 96" vacuum chuck, 30HP spindle drive motor, Fanuc O-GS CNC controls, 24" x 72" electromagnetic chuck, Barnes paper filtration system, coolant system, (1974; Rebuilt and Retrofit by Mattison 1993)

8" x 24" Thompson Power Feed Surface Grinder, with 8" x 24" electromagnetic chuck, S/N: 2F642592

6" x 18" Parker Majestic No. 2 Hand Feed Surface Grinder, with 6" x 18" magnetic chuck

6" x 18" Hammond Hand Feed Surface Grinder, with 6" x 18" Walker magnetic chuck

MISCELLANEOUS:

18" Lewis Double End Disc Grinder

Franklin Mdl. 0 Drill Point Grinder

Christen Drill Point Grinder

Also Available: Large Quantity of Magnetic Chucks, incl. (18) 6" x 12" Suburban Tool MCB612's

CNC HORIZONTAL MACHINING CENTERS

Cincinnati Milacron Mdl. 30HC-1800 CNC Horizontal Machining Center, traveling column, Fanuc 16M controls, 60-position automatic tool changer, 60" x 72" infeed rotary table, 68" table infeed, 36" head travel (in and out), 60" Y-travel, 40" X-travel, Heidenhain scale, S/N: 432580-0001 (Retrofit by ReMachine and Retrofit 1994)

Cincinnati Milacron Mdl. 25HC CNC Horizontal Machining Center, with Fanuc O-M controls, 30-position automatic tool changer, (2) 48" x 48" rotary tables, 64" square box table between rotary tables, 60" X-travel, 30" W-travel (in and out column), 18" X-travel, Cat 50 taper, chip conveyor, S/N: 72M444141-1 (Retrofit by ReMachine and Retrofit 1992)

Cincinnati Milacron Mdl. T-40 4-Axis CNC Horizontal Machining Center, with (6) 39.5" x 39.5" pallets, 210-position automatic tool changer, 3,000 RPM, Acramatic 950 controls, Jorgensen chip conveyor, S/N: 3124Y0191-0001

Cincinnati Milacron Mdl. T-30 CNC Horizontal Machining Center, with dual 31.5" x 31.5" pallets, 90-position automatic tool changer, Acramatic 950 controls, S/N: 3626A2190-0012

ALSO AVAILABLE: Large Quantity of Spare Pallets in Various Sizes, incl. (23) 31.5" x 31.5" pallets

CNC VERTICAL MACHINING CENTER

Okuma Mdl. MC4VA CNC Vertical Machining Center, with 16" x 38.5" table size, 20-position automatic tool changer, OSP500M-G controls, Cat 40 taper, S/N: 6303.9120

PLANER

Gray Planer, with 80" x 34" table size (table splits in middle @ 17"), 52" Y-axis, (2) swivel ram heads, (2) side heads, (2) Trak 2-axis digital readouts, 85" between columns, V-type ways

WHEEL PRESS & OTHER MISC.

Vertical Wheel Press, approximately 300-ton capacity, hydraulic, 6' between uprights, mounted on table, approximately 100" travel

Dake Mdl. 19-175 Elec-Draulic Press, approximately 50-ton capacity, 34.5" between uprights, traveling rail type, S/N: 148506

Hydraulic Table Mounted Vertical Press, approximately 30-ton capacity, 7'W x 10'L table

Atlas No. 4 Arbor Press

LARGE QUANTITY OF STEEL LAYOUT TABLES



More than (20) in total, sizes include:

- 8' x 40'
- 4' x 32'
- 76" x 168"
- 36" x 73"

MILLING MACHINES

Heller Vertical Milling Machine, with 20" x 80" table, spindle speeds 24–1,080 RPM, 3-axis digital readout, S/N: 32318

(4) Bridgeport Series I Vertical Milling Machines, with 9" x 42" power feed, spindle speeds 60–4,200 RPM, (3) with 2-axis digital readout, S/N's: 12BR226507; 12BR215713; 12BR215707; 12BR239604

SAWS

Marvel Series 81 Vertical Bandsaw, with 20" throat, feed and exit conveyor, S/N: D-1320

DoAll Mdl. C916M Horizontal Bandsaw, S/N: 470-90906

16" DoAll Vertical Bandsaw, with 24" x 24" table, butt welding and grinding attachment

DoAll Horizontal Bandsaw, with 12" x 16" capacity, power clamping, infeed conveyor



Marvel Series 81 Vertical Bandsaw



WELDERS

(6) Miller Deltaweld 652 CV DC Welding Power Supplies, 650-AMP, 100% duty cycle, some with booms and single or double wire feeds

Miller Deltaweld 651 Welding Power Supply, with Miller XRW wire feed

(10) Miller Deltaweld 452 Welding Power Supplies, most with Miller Series 60 wire feed

(2) Miller Deltaweld 450 Welding Power Supplies, with Miller XRW wire feed

(3) Miller Syncrowave 351 CC AC/DC Welding Power Supplies

Thermal Dynamics Cutmaster 102 Plasma Cutter

Hypertherm Max 100 Plasma Cutter

MANY MORE WELDERS: Too Numerous to Mention

TOOL SETTER

Gildemeister Microbore TSD Type EGS2550-002 Tool Setter, with Heidenhain 2-axis digital readout, 50 taper, S/N: 71-11-257

WELDING POSITIONER

Pandjiris Mdl. 30-6MV Welding Positioner, with 36" x 36" table size, S/N: 25-2826-3

IRONWORKERS

Piranha Mdl. P90 Ironworker, with 1-1/8" dia. punch, thru 1" plate, 1" x 12" flat, coper notcher 4" x 6" x 3/8", 6" x 6" x 5/8" angle, S/N: P90-882

Scotchman Mdl. 5014TM Ironworker, 50-ton capacity, with 4" throat, 4" x 4" x 3/8" angle, 14" flat, S/N: 1659K1107

LATHES

Lodge & Shipley AVS Mdl. 2013 20" x 78" Geared Head Engine Lathe, with Scan-O-Matic tracer, 3 and 4-jaw chucks, spindle speeds 24–2,000 RPM, S/N: 46811

Monarch Mdl. K 10" x 54" Quick Change Gear Lathe, with spindle speeds 28–1,200 RPM, 3-jaw chuck

DRILLS

3'9" Cincinnati Bickford Radial Drill, with power elevation, box table

30" Edlund Floor Type Drill Press

20" Powermatic Floor Type Drill Press

FLOOR PLATES

8' x 24' T-Slotted Floor Plate

(2) 60" x 240" x 14" Thick T-Slotted Floor Plates

97" x 237" T-Slotted Floor Plate

97" x 144" T-Slotted Floor Plate



Gray Planer



< Piranha Mdl. P90 Ironworker



> Scotchman Mdl. 5014TM Ironworker



Lodge & Shipley AVS Mdl. 2013 20" x 78" Geared Head Engine Lathe

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DEA Epsilon 2304 3-Axis
Coordinate Measuring Machine

COORDINATE MEASURING MACHINE & INSPECTION ITEMS

DEA Epsilon 2304 3-Axis Coordinate Measuring Machine, with 60" distance between uprights, 82" x 122" long overall table size, travels: X-72", Y-54", Z-38", approximately 36" under probe, Renishaw PH10T probe, PUTOR controls, PC DMIS software, complete with 122" x 76" granite surface plate, 72" x 54" x 38" working envelope, S/N: EP139 (1996; Retrofit 2003)

Granite Surface Plates, up to 72" x 140"



MISCELLANEOUS INSPECTION ITEMS.

INCL.: Sunnen Gage Setting Fixtures, Sunnen Bore Gauges, 14" Tumico Optical Comparator, Height Gages, Thread and Ring Gages, ID and OD Gages, Sine Plates, V-Blocks, Digital Vernier Calipers, Setup Blocks, Renishaw Rotary Axis Calibrator, Renishaw Tri-Pods, Renishaw EC10 Laser System, Pratt & Whitney Mdl. C Super Micrometer, and More!



OVERHEAD BRIDGE CRANES

15-Ton Overhead Bridge Crane, radio controlled, approximately 42' span, double girder, top running, with Acco-Wright hoist

(2) 10-Ton Overhead Bridge Cranes, approximately 42' span, pendant controls, double girder, top running, with Acco-Wright 10-ton hoists

10-Ton Overhead Bridge Crane, approximately 40' span, pendant controls, single girder, top running, with Load Lifter 10-ton hoist

(5) 5-Ton Overhead Bridge Cranes, approximately 50' and 40' spans, pendant controls, Shaw Box, Coffing and load lift hoists

ALSO AVAILABLE: LARGE QUANTITY OF ROTARY JIBS AND WALL-MOUNTED JIBS WITH HOISTS

ALSO AVAILABLE: Quantity of Assorted Spreader Beams

CompAir Mdl. L55 75HP Screw
Type Air Compressor



FORKLIFT TRUCKS

Clark Mdl. C120 12,000-Lb. Capacity Propane Operated Forklift Truck, with solid tires, S/N: C120-18-2073

Caterpillar Mdl. C5000 4,250-Lb. Capacity Propane Operated Forklift Truck, with triple-mast, side shift, solid tires, S/N: AT9010517

Clark 3,000-Lb. Capacity Propane Operated Forklift Truck, with solid tires, triple-mast (Note: needs brakes)

Caterpillar Mdl. GC25S 2,500-Lb. Capacity Propane Operated Forklift Truck, with solid tires, triple-mast, side shift

TRUCKS

International 4700 Series Stake Body Truck, with 8' x 22' bed, 6-speed, Mdl. 4700 DT 466E, VIN: 1HTSCAAP3XH217252 (1999)

International Mdl. 4900 4X2 Stake Body Truck, with 20' bed, VIN: 1HTSDN2MXNH439437



LARGE QUANTITY 600-AMP ITE BD BUSWAY (approximately 400')

AIR COMPRESSOR

CompAir Mdl. L55 75HP Rotary Screw Type Air Compressor, 346-CFM, S/N: 476X18

LeRoi Mdl. 365SS Air Compressor, with air dryer

OVEN

Grieve Mdl. B2-450 Oven, 450°F max. temperature, 40kw, 6'D x 5'H x 54"W, S/N: 14524

TREMENDOUS QUANTITIES OF SHOP SUPPORT

Incl.: CNC Tool Holders, Torch Carts, Large Quantity Cat 50 Tooling, Hydraulic Pallet Jacks, Grinding Wheels, Shop Vacs, Vidmar Tool Cabinets, C-Clamps, Pneumatic and Electric Hand Tools, Shop Table, Shop Cabinets, Self-Dumping Hoppers, Hand Trucks, Tombstones, Paint Shaker, Lifting Chains and Straps, Vacuum Tanks, Pedestal Fans, Inspection Items, Heavy Duty Adjustable Pallet Racks, Milling Vises, Transformers, Magnetic Base Drills, Rotary Tables, Electrical Pumps, Saws, Double End Pedestal Grinders, Pneumatic Oil Pumps, Plate Dogs, Heaters, 4' Pan Brakes, Reach-In Blast Cabinets, Vises, Steel Work Horses, Steel Tables, Welding Manipulators, Crane Magnets, CNC Tool Racks, Right Angle CNC Tools, Cat 40 Tool Holders, Sunnen Hone, Hydraulic Lift Tables, High Speed Drills, (3) Micro Air Portable Air Cleaners, Cantilever Racks, and Much More!





Toshiba Mdl. BP-130.R22 CNC
Table-Type Horizontal Boring Mill

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