

PERFECTION ONLINE AUCTION

Surplus to the Ongoing Operations of

PRISTINE, LATE-MODEL STEEL FABRICATING ASSETS

NORTHERN MANUFACTURING CO.

Featuring: Tube Laser, Combination Punch/Laser, CNC Lasers, CNC Press Brakes, Waterjet, Plate Roll, Welding Cells, Deburrer, Ironworkers, Shears, Welders, Forklifts & Factory Support

Pre-Auction Purchase Opportunities on Major Assets



TRUMPF TRUMATIC 6000 COMBINATION CNC PUNCH/LASER



TRUMPF TRULASER 7000 CNC TUBE LASER SYSTEM



2008 FINN-POWER E SERIES 200-4100 TS-3 SERVO-ELECTRIC 7-AXIS CNC PRESS BRAKE

Sale Closing From: Wednesday, June 22, 2016 at 1:00 PM EDT Sale Location: 132 N Railroad, Oak Harbor, Ohio 43449

Inspection: Tuesday, June 21, 2016 from 8:00 AM-4:00 PM EDT



ph 847-545-6374 • fax 847-427-8884 www.perfectionindustrial.com

Perfection Industrial Sales, Ohio License #2013000074 & #2013000075

Sale is Being Held in Conjunction With:



CNC PUNCH/LASER, CNC LASERS

CNC PUNCH/LASER

2007 TRUMPF TRUMATIC 6000 COMBINATION CNC PUNCH/LASER, s/n A0100A062, 25 Ton, 60" x 120" Travels, 18-Station Tool Changer, (3) Hydraulic Work Clamps, Programmable Rotary Ram, Trumpf TruFlow 3,200 Watt Laser, (3) Cutting Heads, Brush Tables, Siemens Sinumerik 840D Control, Wheel Technology, Chip Conveyor w/Slug Box, Trumpf Sheet-Master, (2) Material Storage Cartridges, (4) Bin Parts Sorter, Loader w/Gripmaster Skeleton Unloader, Riedel Chiller, Trumpf/Handte Dust Collector, Also Large Quantity of Punches, Dies, Cartridges, "Wilson Wheel" Tool, Quick Set Tool Pre-setter

CNC LASERS

2010 TRUMPF TRULASER 7000 CNC TUBE LASER SYSTEM, s/n A0441A0053, w/TruFlow 3,600 Watt Resonator, 10" Maximum Workpiece Diameter, 362.2" Maximum Material Length, Part Removal System, Riedel Chiller, Loadmaster w/Bundle Support w/(3) Grippers

2009 PRIMA PLATINO 2040 CO2 CNC LASER, s/n 430E201, w/15-Shelf Blank and Process Sheet Tower Server Loading/Unloading Device and 15-Shelf Store Tower, Convergent CY5000 5,000 Watt Resonator, 78.7" x 157.5" Capacity Dual Pallet Shuttle Table, Primach 20L CNC Control, (1) Cutting Head, Holds (3) Lens, Thermal Care Chiller

2001 MAZAK SUPER TURBO X510 MKII CNC LASER, s/n 155236, w/Mazatrol L32-B Control, 127.4" X-Axis, 60.8" Y-Axis, 3.9" Z-Axis, Maximum Work Piece Size – 120" x 60" x 87", YB-L250A-8M 2,500 Watt CO2, Volt 230/460, Orion Chiller, Dust Collector **1999 MAZAK FMS-A 510-12**



TRUMPF TRUMATIC 6000 COMBINATION CNC PUNCH/LASER



PRIMA PLATINO 2040 CO2 CNC LASER





MAZAK FMS-A 510-12 TOWER LOADING SYSTEM W/UNLOADER

MAZAK SUPER TURBO X510 MKII CNC LASER

WATERJET, PRESS BRAKES, FABRICATING



OMAX 80160 BRIDGE-TYPE CNC WATERJET CUTTING SYSTEM

FINI-POWER @

FINN-POWER E SERIES 200-4100 TS-3 SERVO-ELECTRIC 7-AXIS CNC PRESS BRAKE



PULLMAX/URSVIKEN OPTIMA 130 4.1 3.15 8-AXIS CNC PRESS BRAKE

WATERJET

2007 OMAX 80160 BRIDGE-TYPE CNC WATERJET CUTTING SYSTEM, s/n E511720, w/174" x 89" Table, 168" x 80" Travels, Equipped w/Tilt-A-Jet Head, Motor: Mdl. P4055V, s/n P722480, 40 HP, 55K PSI, Omax Control (PC Based/Windows XP Professional) w/Solids Removal System, 6 Cubic Feet Abrasive Hopper, Koolant Kooler Cooling System

PRESS BRAKES

2008 FINN-POWER E SERIES 200-4100 TS-3 SERVO-ELECTRIC 7-AXIS CNC PRESS BRAKE, s/n M1658, 250 Ton Capacity, 161" Bending Length, 11.8" Stroke, TS3 7-Axis CNC Control, 5-Axis Back Gauge, Wila New Standard Pro Ram Clamping System, Moveable Electric Foot Switch Control, 29.5 HP Motor

1998 PULLMAX/URSVIKEN OPTIMA 130 4.1 3.15 8-AXIS CNC PRESS BRAKE, s/n 4706, 143 Ton Capacity, 161" OA Bending Length, 124" Between Housings, 9.8" Stroke, 17.7" Open Height, 7.8" Throat, Cybelec DNC 900 8-Axis CNC Control, 6-Axis Back Gauge, CNC Crowning, Hydraulic Upper Tool Clamping, Flush Floor

FABRICATING

2010 MG/HELLER EH 210B 4-ROLL PLATE BENDING ROLL, s/n 00319, 6.67' x 3/8" Capacity, w/Pendant Control, Side Sheet Support

ACCURSHEAR 837512 HYDRAULIC SHEAR, s/n 1424, 36" Front Operated Swing Up Back Gauge w/Digital Readout, Flush Floor, 460 Volt

2007 ERNST EM5N/L 1400 DEBURRER, s/n 740074, 54" Wide Vacuum Belt, (3) Heads, Station One Deburring Drum, Station Two 2-Counter Rotating Wire Brushed, Station Three Wash and Drying-Station, Variable Speed Conveyor, Recirculating Coolant

PIRANHA P3 HYDRAULIC IRONWORKER, s/n P3-1478, Plate Shear, Angle Shear, Coper and Notcher

KYSOR JOHNSON KVH-24 VERTICAL BANDSAW, s/n 70129



MG/HELLER EH 210B 4-ROLL PLATE BENDING ROLL

Online Bidding at www.perfectionindustrial.com

Sale Closing From: Wednesday, June 22, 2016 at 1:00 PM EDT Sale Location: 132 N Railroad, Oak Harbor, Ohio 43449

Pre-Auction Purchase Opportunities on Major Assets

FABRICATING, WELDING



ACCURSHEAR 837512 HYDRAULIC SHEAR



ERNST EM5N/L 1400 DEBURRER



KYSOR JOHNSON KVH-24 VERTICAL BANDSAW



PIRANHA P3 HYDRAULIC IRONWORKER



LINCOLN INVERTEC STT II ADVANCED PROCESS WELDER



MILLER XMT 304 CC/CV MULTIPROCESS WELDER

WELDING

2009 LINCOLN ROBOTIC WELDING CELL, w/Fanuc M710IA 6-Axis Robot, Fanuc R-30IA Control, (2) 10,000 Lb Vizient 30' Centers Head/Tail Stock Positioners, Lincoln Power Wave 455M/STT Welder, Lincoln Cool Arc 40 Chiller, Equipped With: Servo Torch (Aluminum Welding), Search and Track Laser Sensor, Elevator

FANUC ARCMATE 100I ROBOTIC WELDING CELL, w/(2) Koike Aronson RHS.75SD Headstocks/Tailstocks

2000 RANSOME 40P WELDING POSITIONER, s/n 000538, 4,000 Lb Capacity on 12" CG, 42" Diameter Table, .031–1.24 RPM Variable Speed Rotation, Adjustable Base, Pendant Controls

LARGE ASSORTMENT OF LINCOLN, MILLER, ESAB & HOBART WELDERS, WELDING TABLES, WELDING WIRE AND ADDITIONAL CONSUMABLES

Inspection: Tuesday, June 21, 2016 from 8:00 AM-4:00 PM EDT



LINCOLN ROBOTIC WELDING CELL



FANUC ARCMATE 1001 ROBOTIC WELDING CELL



LINCOLN, MILLER, ESAB AND HOBART WELDERS



RANSOME 40P WELDING POSITIONER

To discuss your requirements for an auction, please call Perfection Industrial 847-545-6374



ASSORTED WELDING TABLES



HUNDREDS OF SPOOLS OF WELDING WIRE

FACTORY SUPPORT & MORE



HYSTER H225E DIESEL FORKLIFT

FACTORY SUPPORT

HYSTER H225E 22,500 LB DIESEL FORKLIFT, s/n B7D 1608N CATERPILLAR T150D 15,000 LB LP FORKLIFT, s/n 5MB03032 KOMATSU FG25ST-12 5,000 LB LP FORKLIFT

KAESER SIGMA PROFILE DS140 ROTARY SCREW AIR COMPRESSOR, 100 HP

INGERSOLL-RAND SSR-EP50SE ROTARY SCREW AIR COMPRESSOR, s/n G3907U95220, 50 HP

SULLAIR V-120-50L/A ROTARY SCREW AIR COMPRESSOR, s/n 003-136171

ALMCO OR-23VEE VIBRATORY BOWL FINISHING SYSTEM, s/n 010207



CATERPILLAR T150D LP FORKLIFT



KAESER DS140 ROTARY SCREW AIR COMPRESSOR



INGERSOLL-RAND SSR-EP50SE ROTARY SCREW AIR COMPRESSOR



ALMCO OR-23VEE VIBRATORY BOWL FINISHING SYSTEM



FARO G8 PORTABLE 3D MEASUREMENT ARM



FORD F-250 SUPER DUTY PICKUP TRUCK

ALSO

2008 FORD F-250 SUPER DUTY PICKUP TRUCK, 2009 8-STAGE POLYURE-THANE PARTS CLEANING SYSTEM, FARO PORTABLE 3D MEASUREMENT ARMS, PRESS BRAKE TOOLING, FREE STANDING CRANE SYSTEMS, ELECTRIC HOISTS, BOX TRAILERS, AIR DRYERS, VALVES, PUMPS, CLAMPS, FASTENERS, ROLLING CARTS, ASSORTED TUBE STOCK, PALLET RACKING, SCISSOR LIFT TABLES, AND MUCH MORE





Perfection Industrial Sales – 2550 Arthur Ave., Elk Grove Village, IL 60007 PHONE: +1 (847) 545-6374 – FAX: +1 (847) 427-8884

www.perfectionindustrial.com

Perfection Industrial Sales, Ohio License #2013000074 & #2013000075



First Class Mail U.S. Postage PAID Eugene, Oregon Permit No. 17

Presorted

ONLINE ONLY AUCTION

Featuring: Tube Laser, Combination Punch/Laser, CNC Lasers, CNC Press Brakes, Waterjet, Plate Roll, Welding Cells, Deburrer, Ironworkers, Shears, Welders, Forklifts & Factory Support

Sale Closing From: Wednesday, June 22, 2016 at 1:00 PM EDT Inspection: Tuesday, June 21, 2016 from 8:00 AM—4:00 PM EDT

Surplus to the Ongoing Operations of



PRISTINE, LATE-MODEL STEEL FABRICATING ASSETS



TRUMPF TRUMATIC 6000 COMBINATION CNC PUNCH/LASER



ONLINE AUCTION

Surplus to the Ongoing Operations of



Featuring: Tube Laser, Combination Punch/Laser, CNC Lasers, CNC Press Brakes, Waterjet, Plate Roll, Welding Cells, Deburrer, Ironworkers, Shears, Welders, Forklifts & Factory Support

PRISTINE, LATE-MODEL STEEL FABRICATING ASSETS

Pre-Auction Purchase Opportunities on Major Assets

TERMS OF SALI

An 18% buyer's premium will be charged on all assets. The buyer's premium will be reduced to 15% for payments made by means of cash, cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of sale close. Credit card payments are limited to a maximum of \$2,000. All items are sold "As is, Where is" without any warranties expressed or implied.

REMOVAL

Small lots must be removed by Friday, July 1. Major assets must be removed no later than Friday, July 8. Removal times are 8:00 AM—4:00 PM EDT, Monday through Friday.

FOR FURTHER INFORMATION

For further information contact Jennifer Reiner at 847-545-6374 or jennifer@perfectionindustrial.com. For accounting and invoicing questions, contact Inesa Dicpetris at 847-427-3333 or inesa@perfectionindustrial.com.

View our current auction schedule at

www.perfectionindustrial.com

Sale Closing From: Wednesday, June 22, 2016 at 1:00 PM EDT Sale Location: 132 N Railroad, Oak Harbor, Ohio 43449

Inspection: Tuesday, June 21, 2016 from 8:00 AM-4:00 PM EDT



ph 847-545-6374 • fax 847-427-8884 www.perfectionindustrial.com

Perfection Industrial Sales, Ohio License #2013000074 & #2013000075

Sale is Being Held in Conjunction With:



Online Bidding at www.perfectionindustrial.com