

Asset #	Description	SERIAL NO.	AGE
601	TOYODA FH1250SX CNC HORIZONTAL MACHINING CENTER, Fanuc 310i, 120 Station ATC, Travels: X-86.6",Y-47.24", W-72.8", (2) 49.2" x 62.99" Pallets, CAT #50 Spindle Taper, High Pressure 1000 PSI Thru Spindle Coolant, Big Plus Spindle Nose Option, Speeds 50 to 6,000 RPM, Work Envelope 94.5" x 70.9", 1654 IPM Rapid Traverse, B-Axis Table Rotation, Renishaw OMP 60 Optical Spindle Probe, 11,000 lb. Weight Capacity, Dual Ball Screws on Y & Z Axes, Ball Screw Thermal Compensation on X,Y,Z Axis, Auger Type Turbo Chip Conveyor System, 60 HP Spindle Motor	S/N: NS2707	2008
602	6" GIDDINGS & LEWIS G60TX CNC TABLE TYPE HORIZONTAL BORING MILL, G & L 8000A , Travels: X-120", Y-72", Z-36" W-63", 72" x 120" Table, 60,000 LB Weight Capacity, CAT #50 Spindle Taper, Speeds 25-1120 RPM, 40 Station ATC, Chip Conveyor, 30 HP	S/N: 450-38-79	1979
603	6" GIDDINGS & LEWIS G60T CNC TABLE TYPE HORIZONTAL BORING MILL, G & L 800M , Travels: X-144", Y-72", Z-48" W-65", 72" x 144" Table, 70,000 LB Weight Capacity, #50 Spindle Taper, Speeds 6-1120 RPM, 40 HP	S/N: 450-1068-81	1981
604	6.3" VANGUARD CNC TABLE TYPE HORIZONTAL BORING MILL, Fanuc 18i, Travels: X-137.7", Y-118.11", Z- 39.37", W-78.74", 78" x 98" 360,000 Position B-Axis Rotary Table, 44,000 LB Weight Capacity, CAT #50 ANSI Spindle Taper, Heidenhain Scales, Probe, Speeds To 1500 RPM, 40 Station ATC, Chip Conveyor, 60/50 HP	S/N: 07001	2008
606	5" GIDDINGS & LEWIS PC-50 CNC TABLE TYPE HORIZONTAL BORING MILL, Fanuc 31i, Travels: X-144", Y-72", Z-36" W-78", 60" x 144" Table, CAT #50 Spindle Taper, Power Draw Bar, Speeds 25-1120 RPM, Thru Spindle Coolant, 30 HP	S/N: 445-111-81	Rebuilt/Retrofit 2012
607	6.1" GIDDINGS & LEWIS RT 1600 CNC TABLE TYPE HORIZONTAL BORING MILL, Fanuc 31i A, Travels: X-188.9", Y-121", Z-49.21", W-78.74", 70.86" x 98.4" B-Axis Rotary Table, 55,000 LB Weight Capacity, CAT #50 ANSI Spindle Taper, Big Plus Spindle Option, 4-Speed Ranges to 3500 RPM, 120 Station ATC, Chip Enclosure, Chip Blaster, Thru-Spindle Coolant, Chip Conveyor, Part Probe, 984 IPM Rapid Traverse, 37/56 KW (75 HP)	S/N: 480-0173	2011
609	6.1" GIDDINGS & LEWIS RT 1600 CNC TABLE TYPE HORIZONTAL BORING MILL, Siemens 840D, 120 Station ATC, Travels: X-141.7", Y-102.36", Z-49.21", W-78.74", 63" x 98.4" B-Axis Rotary Table, 55,000 LB Weight Capacity, CAT #50 ANSI Spindle Taper, 4-Speed Ranges to 3500 RPM, Big Plus Spindle Option, Chip Enclosure, Chip Blaster, Thru-Spindle Coolant, Chip Conveyor, Part Probe, 984 IPM Rapid Traverse, 37/56 KW (75 HP)	S/N: 480-01-07	2008
611	6.1" GIDDINGS & LEWIS PT 1800 CNC TABLE TYPE HORIZONTAL BORING MILL, Siemens 840D, Travels: X-165", Y-82.67", Z-49.21", W-59.05", 71" x 165" Table, 88,000 LB Weight Capacity, CAT #50 ANSI Spindle Taper, 4-Speed Ranges to 3500 RPM, 120 Station ATC, Chip Blaster, Thru-Spindle Coolant, Chip Conveyor, Part Probe, 984 IPM Rapid Traverse, Wired For B-Axis, 37/56 KW (75 HP)	S/N: 480-00-98	2007
613	6.1" GIDDINGS & LEWIS RT 1600 CNC TABLE TYPE HORIZONTAL BORING MILL, Fanuc 31i A, Travels: X-141.7", Y-122", Z-49.21", W-78.74", 63" x 98.4" B-Axis Rotary Table, 55,000 LB Weight Capacity, CAT #50 ANSI Spindle Taper, Big Plus Spindle Option, 4-Speed Ranges to 3500 RPM, 120 Station ATC, Chip Enclosure, Chip Blaster, Thru-Spindle Coolant, Chip Conveyor, Part Probe, 984 IPM Rapid Traverse, 37/56 KW (75 HP)	S/N: 480-0168	2011

615	6.1" GIDDINGS & LEWIS PT 1800 CNC TABLE TYPE HORIZONTAL BORING MILL , Siemens 840D, Travels: X-165", Y-82.67", Z-49.21", W-59.05", 71" x 165" Table, 88,000 LB Weight Capacity, CAT #50 ANSI Spindle Taper, 4-Speed Ranges to 3500 RPM, 120 Station ATC, Chip Blaster, Thru-Spindle Coolant, Chip Conveyor, Part Probe, 984 IPM Rapid Traverse, Wired For B-Axis, 37/56 KW (75 HP)	S/N: 480-0024	2005
616	6" GIDDINGS & LEWIS 70-H6-T CNC TABLE TYPE HORIZONTAL BORING MILL , G & L 8000B, Travels: X-132", Y-72", Z-36" W-68", 60" x 144" Table, 48" x 60" Giddings & Lewis B-Axis Rotary Table (May Be Sold Separately), #50 Spindle Taper, Power Draw Bar, Hardened Ways, Speeds 5.6-1020 RPM, Wired For B-Axis, 40 HP	SN 420-309-77/91	Rebuilt/Retrofit 1991 (By G&L)
617	6.1" GIDDINGS & LEWIS RT 1600 CNC TABLE TYPE HORIZONTAL BORING MILL , Fanuc 31i A, Travels: X-188", Y-82.67", Z-49.21", W-78.74", 63" x 98.4" B-Axis Rotary Table, 55,000 LB Weight Capacity, CAT #50 ANSI Spindle Taper, Big Plus Spindle Option, 4-Speed Ranges to 3500 RPM, 120 Station ATC, Chip Enclosure, Chip Blaster, Thru-Spindle Coolant, Chip Conveyor, Part Probe, 984 IPM Rapid Traverse, 37/56 KW (75 HP)	S/N: 480-0170	2011
618	6" GIDDINGS & LEWIS 70-H6-T CNC TABLE TYPE HORIZONTAL BORING MILL , G & L 8000B, Travels: X-132", Y-122", Z-48" W-78", 60" x 144" Table,) 60" x 60" B-Axis Rotary Table (May be Sold Separately)#50 Spindle Taper, Power Draw Bar, Hardened Ways, Speeds 5.6-1020 RPM, Wired For B-Axis, 40 HP	S/N: 420-308-74-95	Re-Mfg/Retrofit 1995 By G&L
619	6.1" GIDDINGS & LEWIS RT 1600 CNC TABLE TYPE HORIZONTAL BORING MILL , Fanuc 31i A, Travels: X-141.7", Y-122", Z-49.21", W-78.74", 63" x 98.4" B-Axis Rotary Table, 55,000 LB Weight Capacity, CAT #50 ANSI Spindle Taper, Big Plus Spindle Option, 4-Speed Ranges to 3500 RPM, 120 Station ATC, Chip Enclosure, Chip Blaster, Thru-Spindle Coolant, Chip Conveyor, Part Probe, 984 IPM Rapid Traverse, 37/56 KW (75 HP)	S/N: 480-0171	2011
620	6" GIDDINGS & LEWIS 70-H6-T CNC TABLE TYPE HORIZONTAL BORING MILL , G & L 8000B (New 1992), Travels: X-132", Y-91", Z-48" W-89", 72" x 156" Table, #50 Spindle Taper, Power Draw Bar, Probe, Hardened Ways, Speeds 5.6-1020 RPM, Wired For B-Axis, 40 HP	S/N: 420-284-74/92	Re-Mfg/Retrofit 1992 By G & L
621	7" GIDDINGS & LEWIS H70-T CNC TABLE TYPE HORIZONTAL BORING MILL , G & L 800M, Travels: X-168", Y-120", Z-60" W-123", 72" x 168" Table, 80,000 LB Weight Capacity, #50 Spindle Taper, Power Draw Bar, Speeds 5-800 RPM, 75 HP	S/N: 460-14-82	1982
622	6" GIDDINGS & LEWIS 70-H6-T CNC TABLE TYPE HORIZONTAL BORING MILL , G & L 8000B (New 1994), Travels: X-156", Y-84", Z-48" W-93", 72" x 168" Table, CAT #50 Spindle Taper, Power Draw Bar, Speeds 5.6-1020 RPM, Wired For B-Axis, 40 HP	S/N: 420-285 -74/94	Rebuilt/Retrofit 1994 By G&L
623	6" GIDDINGS & LEWIS G60T CNC TABLE TYPE HORIZONTAL BORING MILL , G & L 800M , Travels: X-144", Y-96", Z-48" W-99", 72" x 144" Table, 70,000 LB Weight Capacity, #50 Spindle Taper, Speeds 6-1120 RPM, 40 HP	S/N 450-1072-81	1981
624	6.1" GIDDINGS & LEWIS RT 1600 CNC TABLE TYPE HORIZONTAL BORING MILL , Fanuc 31i A, Travels: X-188", Y-82.67", Z-49.21", W-78.74", 63" x 98.4" B-Axis Rotary Table, 55,000 LB Weight Capacity, CAT #50 ANSI Spindle Taper, Big Plus Spindle Option, 4-Speed Ranges to 3500 RPM, 120 Station ATC, Chip Enclosure, Chip Blaster, Thru-Spindle Coolant, Chip Conveyor, Part Probe, 984 IPM Rapid Traverse, 37/56 KW (75 HP)	S/N: 480-0172	2011

625	6" GIDDINGS & LEWIS G60T CNC TABLE TYPE HORIZONTAL BORING MILL , Fanuc 31i (New 2011), Travels: X-144", Y-84", Z-48" W-78", 60" x 144" Table, 70,000 LB Weight Capacity, CAT #50 Spindle Taper, Speeds 6-1120 RPM, Thru Spindle Coolant, 40 HP	S/N: 450-1071-81	Rebuilt/Retrofit 2011 (By Machine Tool Solutions)
	5" GIDDINGS & LEWIS PC-50 CNC TABLE TYPE HORIZONTAL BORING MILL , Travels: X-144", Y-72", Z-36" W-78", 60" x 120" Table, #50 Spindle Taper, Power Draw Bar, Hardened Ways, Speeds 25-1120 RPM, 30 HP [Not Under Power, Missing Parts]	SN 445-112-82	1982
INSPECTION:			
	GIDDINGS & LEWIS SHEFFIELD BS.30.45.20 GANTRY STYLE COORDINATE MEASURING MACHINE , Travels: X-Axis 177.16", Y-Axis 118.11", Z-Axis 78.74", Renishaw Probe PHC-10, 72" x 120" Granite Table	SN F-0001-0995	Software Updated In 2013 By Hexagon
	PORTAGE LAYOUT SYSTEM , 100" X 220" Capacity, Anilam Digital Readout		
	EIMELDINGEN 63" x 63" CNC B-Axis Rotary Table, Model 2-16-1600, 45,000 lb weight capacity, +/- 3 arc seconds	S/N: W16-486	2010
	LARGE ASSORTMENT OF GIDDINGS & LEWIS Hydrostatic Index Tables up to 60" x 96", Right Angle Heads, Facing Heads, Spindle Supports, Angle Plates, Tooling Systems, Vidmar Cabinets, Devlieg & Parset Tool Setters, Winslowmatic & CINCINNATI Tool Grinders, Angle Plates, Henry Coolant System, Fork Trucks, MAS VR-84A Radial Drill, Welders & More		
HUGE TOOLING SALE - \$5,000,000 REPLACEMENT VALUE			
	FEATURING: KAISER BORING BAR SYSTEMS, BIG KAISER MILLING CHUCKS, ISCAR MILLING CUTTERS, SECCO MILLING CUTTERS, ACME TA & STANDARD SPADE DRILLS, NMTB & CAT 50 TOOL HOLDERS and More!		

GEAR PLANT

	PFAUTER P400G CNC Gear Profile Grinding Machine, 15.7" Max. Workpiece Diameter, 1.37" Max. Workpiece Depth, 17.32" Distance Between Wheel & Workpiece, 15.7" Max. Axial Slide Travel, 17.87" Max. Tangential Slide Travel, 14" x 2" Grinding Wheel, +/- 45 Degree Swivel, 394 IPM Rapid Traverse Rate, Tailstock, Onboard Measuring, Handheld Pendant, SIEMENS 840D CNC Control	S/N 28553	1998
	NILES ZP-12 CNC Gear Profile Grinding Machine, Travel Ranges: X-29.5", Y-24", Z-7", W-7", A-Unlimited, B-90 Degrees, U-49.2", 49.2" Max. Tip Diameter, 7.87"-31.88" Center Distance Range, 29.52" Max. Stroke, 2.2" Max. Profile Height (Extended), 9.84"-13.77" Grinding Wheel Dia. Range, 3130 Max. Grinding Spindle Speed, With 36" Dia. Rotary Table, 17.32" Dia. X 9.25" Depth Table Bore, 6000 Lb. Table Weight Capacity, Tailstock, Onboard Measuring System with Renishaw Probe, KAPP D200 CNC Control, Handheld Pendant, Adaptive Feed Rate, Warmup Program, Modem Connection, Remote Diagnosis, Capable Of External Dressable & CBN Grinding	S/N 16203	2001

JOY GLOBAL

<p>MAZAK Quick Turn 30M CNC Turning Center With Live Milling, 22.05" Max. Swing, 16.14" Max. Turning Diameter, 47.24" Spindle End To Turret Face, 3.46" Spindle Bore, 3.03" Bar Work Diameter, 441 Lb. Max. Chucking Work Weight, 2205 Lb. Max. Shaft Work Weight, 35-3500 RPM, 12" Kitagawa 3-Jaw Chuck, 12-Position Turret, C-Axis & Live Milling, 34.5 HP Motor, Tailstock, Tool Presetter, Chip Conveyor, MAZATROL M-Plus CNC Control (ROHM Chuck Shown on Machine is Not Included)</p>	S/N 120964	2002
<p>OKUMA LB-35II 15C-2000 CNC Turning Center, 28.38" Swing Over Bed, 19.29" Max. Turning Diameter, 81.50" Distance Between Centers, 78.74" Max. Work Length, 4.33" Spindle Bore, 14-3200 RPM, 40 HP Motor, 12" 3-Jaw Chuck, 12-Position Turret, A2-8 Spindle Nose, LNS Double Steady Rest, Programmable Tow-Along Tailstock, Chip Conveyor, OSP-7000L CNC Control</p>	S/N 0311	1995
<p>WARNER & SWASEY SC-28 CNC Turning Center, 28" Max. Turning Diameter, 28" 3-Jaw Scroll Chuck with Power Wrench, 6.25" Spindle Bore, 6-Station Turret, 60 HP Motor, 12-850 RPM, Chip Conveyor, GE FANUC 18iT CNC Control</p>	S/N 2694263	Rebuilt/Retrofit 2009
<p>NIHON KIKAI NDH-1200 Universal Gear Hobber, 32" Diameter Table, 47.24" Capacity, Tailstock, Change Gears</p>	S/N 50441	
<p>BRINELL A-4 Hardness Tester, Double Column, Certified 3-26-15</p>	S/N 12673	