

COMPLETE STAMPING & MACHINING FACILITY

**UNITED TOOL
& MANUFACTURING, INC.**

34 Howe Avenue, Millbury, Massachusetts 01527



2013

Hwacheon Vesta Mdl. 1050B6K CNC Vertical Machining Center



2014

Maxiem Mdl. 1530 Waterjet System

- FEATURING:** Late-Type Punch Presses (up to 200-ton) • Hydraulic Presses (up to 600-ton – new as 1997) • 400-Ton Straight Side Press • 2014 Waterjet System • Vertical & Horizontal Machining Centers (new as 2013) • CNC Lathes • Fabricating Machinery (new as 2008) • Blanchard Rotary Grinder & Cylindrical Grinders • CNC Knee-Type Mills • Toolroom Machinery • Hundreds of Lots of Crib & Shop Items • Large Quantity of Raw Material & Steel



1997

600-Ton Beckwood Mdl. 600-4850 6-Post Downacting Hydraulic Press



1997

200-Ton Stamtec Mdl. G1-200 Gap Frame Power Press

To Register For This Auction, Please Visit www.kosterindustries.com

AUCTION DATE: Thursday, December 3rd, 2015 at 9:30 a.m.

INSPECTION DATES: Wednesday, December 2nd from 8:00 a.m. to 4:00 p.m. & Morning of Sale



120-Ton Stamtec Mdl. G1-110 Gap Frame Power Press



165-Ton Komatsu Mdl. OBS150-2 Gap Frame Power Press



45-Ton Komatsu Mdl. OBS45-3 Gap Frame Punch Press

PRESSES

200-Ton Stamtec Mdl. G1-200 Gap Frame Power Press, with 7.88" stroke, 17.73" die height, 20–50 SPM, 4.33" ram adjustment, 33.43" x 24.82" slide face, 55.16" x 32.31" T-slotted bolster, 25HP, die cushion, air counterbalance, pedestal palm control, S/N: S70599 (1997)

- Dallas Mdl. D32518X18RHPTS359 Feeder/Straightener, .171" x 18" capacity, S/N: 18844

165-Ton Komatsu Mdl. OBS150-2 Gap Frame Power Press, 150-ton metric/165 US, with 27–55 SPM, 7.87" stroke, 17.72" die height, 3.94" ram adjustment, 27.56" x 21.65" ram face, 49.21" x 31.50" x 6.30" thick T-slotted bolster, die cushion, pedestal palm control, S/N: 10859 (1986)

120-Ton Stamtec Mdl. G1-110 Gap Frame Power Press, 110-ton metric/120-ton US, with 3.152" stroke, 30–60 SPM, 13.79" die height, 15HP, Wintriss System 1,100-tonnage monitor, switch, light curtain, 23.5" x 45" x 4.5" thick T-slotted bolster, 25.5" x 18.5" ram face, air counterbalance, S/N: 0408 (1995)

- 16" JM Engineering Mdl. FR320MA Programmable Servo Feed, with Quartech 2800 PLC
 - 16" Waddington Straightener, 3-over-4 roll, vari-speed, with (2) pinch rolls, 3/4HP, S/N: 14813
 - 6,000-Lb. Jaco Vari-Speed Uncoiler, 24" wide
- 100-Ton L&J Mdl. 100 OBI Flywheel Type Punch Press**, with 4" stroke, 4" adjustment, 19" shut height, 28" x 38" bed area, air clutch, S/N: 100192A

- 12" x 12" Coil-Matic Mdl. XCFA-1212 Vari-Speed Feeder/Straightener, S/N: 77-52-30-193
- 6,000-Lb. Regal Mdl. 6000-24-SRP Uncoiler, S/N: 2741356

60-Ton Bliss Back Geared OBI Punch Press, with 4" stroke, 3" slide adjustment, 21" shut height, air clutch, air cushion, 4" x 32" x 24" bolster, pedestal palm control, S/N: H57595; HP449985 (1967)

45-Ton Komatsu Mdl. OBS45-2 Gap Frame Punch Press, 49.6-ton US, with 50–100 SPM, 3.94" stroke, 9.84" die height, 2.36" slide adjustment, 15.75" x 11.81" ram face, 31.50" x 17.72" x 3.35" thick T-slotted bolster plate, palm buttons, S/N: 12653 (1986)

45-Ton Komatsu Mdl. OBS45-3 Gap Frame Punch Press, with 50,100 SPM, 3.94" stroke, 9.84" die height, 2.36" slide adjustment, 15.75" x 13.78" ram face, 31.5" x 17.72" x 4.33" thick bolster plate, S/N: D009 (1992)

35-Ton (Approximately) PPP Back Geared OBI Mechanical Punch Press, with 19" x 28" bed

- Coil-Matic Mdl. RF1818RH Feeder, 5-over-7 roll, 18" wide, S/N: 745230-109

ALSO AVAILABLE:

- Dickerman Mdl. 10W7 Stock Straightener, 1.5HP, S/N: 745
- PA Industries 48" Dia. Uncoiler Turn Table

HYDRAULIC PRESSES

600-Ton Beckwood Mdl. 600-4850 6-Post Downacting Hydraulic Press, with (6) hydraulic cylinders, 48" x 48" x 6" T-slotted bed, 48" x 48" x 4.5" ram, 24" stroke, 40" open height, 16" shut height, 10-ton hydraulic knockouts, 2" stroke for knockouts, 50-ton x 26" x 26" bed cushion with 12" stroke, 83 IPM fast approach, 88 IPM return, 16 IPM pressing, 60HP hydraulic unit, oil cooler, S/N: 21001 (1997)

375-Ton Pacific Mdl. 375M48-42 Hydraulic Straight Side Press, with 24" stroke, 39" open height, 15" shut height, 48" x 42" T-slotted bolster and ram, 53.5" between uprights, tonnage control, 3-speed hydraulics, central lube, palm button controls, 40HP main hydraulic pump, S/N: 8307



Hurco Mdl. VM-1 CNC Vertical Machining Center



Haas Mdl. VF-2 CNC Vertical Machining Centers



375-Ton Pacific Mdl. 375M48-42 Hydraulic Straight Side Press

STRAIGHT SIDE PRESS

400-Ton Clearing Mdl. F1400-42 Straight Side Single-Crank Press, with 18" stroke, 8" slide adjustment, 31" shut height, 20 SPM, 36" x 42" bed, air clutch, S/N: 42-6797

WATERJET SYSTEM

2014 Maxiém Mdl. 1530 Waterjet System, with Intelli-Max CNC control, 5'2" x 10'2" cutting area, 7" motorized z-axis travel, 30HP direct drive pump, 50,000 PSI, 6 cu. ft. garnite hopper, Koolant Koolers chiller, water softener (S/N: P132465), water purifier, S/N: M15305328

CNC VERTICAL MACHINING CENTERS

Hwacheon Vesta Mdl. 1050B6K CNC Vertical Machining Center, travels: X-41.3", Y-23.6", Z-23.6", with 23.6" x 45.3" table size, 6,000 RPM spindle, #50 taper, 24-position tool changer, chip conveyor, auger, Nanocol automatic liquid temperature control, Fanuc Series Oi-MP control, S/N: M243360A4MA (2013)

Hurco Mdl. VM-1 CNC Vertical Machining Center, travels: X-26", Y-14", Z-18", with 14" x 30" table, #40 taper, 8,000 RPM, 24-position tool changer, S/N: 05031034BEA (2005)

(2) Haas Mdl. VF-2 CNC Vertical Machining Centers, travels: X-30", Y-16", Z-20", with 14" x 36" table, 20-position tool changer, programmable coolant nozzle, 4th axis ready, rigid tapping, S/N's: 878 (1996); 3665 (1994)

OKK Mdl. MCV-520 CNC Vertical Machining Center, travels: X-40-1/8", Y-20-1/2" Z-22", with 21-5/8" x 51-1/8" table, 25-3,500 RPM, 15HP/11HP motor, #50 taper spindle, 24-position tool changer, CNC-Matic-G/Meldas M2 control, S/N: 274



400-Ton Clearing Mdl. F1400-42 Straight Side Single-Crank Press

OKK Mdl. PCV-40 CNC Vertical Machining Center, travels: X-22-1/16", Y-16-1/18", Z-16-1/8", with 28.375" x 16.125" table, #40 taper spindle, 18-position tool changer, OKK-PNC-Matic/Meldas 86M control, S/N: 153

CNC LATHES

Nakamura Tome/Methods Mdl. S-3B CNC Lathe, with 10" dia. chuck, 2.5" collet capacity, 22.17" swing over slide cover, 31.10" swing over bed, 18.90" swing over saddle, 21.26" max. turning length, 3,500 RPM, A1-8 spindle nose, 12-position turret, tailstock, turbo chip conveyor, Fanuc 11T control, S/N: 035404

Okuma "Cadet" Mdl. LNC-8 CNC Lathe, with 9.84" max. turning dia., 15" max. work length, 2.20" bore dia., A2-6 spindle nose, 12-position turret, tailstock, 10" chuck, OSP 5020M control, Econodyne bar feeder, chip conveyor, S/N: B320

Okuma "Cadet" Mdl. LNC-8 CNC Lathe, with 9.84" max. turning dia., 15" max. work length, 2.20" bore dia., A2-6 spindle nose, 12-position turret, tailstock, 10" chuck, OSP 5020M control, Econodyne bar feeder, chip conveyor, S/N: C943

Jones & Shipman Mdl. 4515 Combi CNC Lathe, with 16" extended bed, 6-position upper turret, 6-position lower turret, CNC Engineering Inc. control

CNC HORIZONTAL MACHINING CENTER

Matsuura Mdl. MC-700H-50PC2S CNC Horizontal Machining Center, travels: X-29.52", Y-23.62", Z-24.60", with (2) 19.68" x 19.68" pallets, 800kg. max. weight, 0.001 table indexing increment, 15-4,500 RPM, #50 taper, 15HP/11HP motor, 100-position tool changer, Daikin oil cooler, chip conveyor, Fanuc 15-M control (1989)



Nakamura Tome/Methods Mdl. S-3B CNC Lathe



Matsuura Mdl. MC-700H-50PC2S CNC Horizontal Machining Center



.47" X 126" Knuth Mdl. KHT3212C Hydraulic Shear with EView PLC



Okuma Mdl. MCV-520 Vertical Machining Center

CNC PRESS BRAKE

100-Ton X 10' Accurpress Mdl. 710010 CNC Press Brake, 102" between housing, ram clamps, AP2 2-axis back gauge, ETS control (1996) – NOT ON LOCATION

SHEAR

2008 Knuth Mdl. KHT3212C Hydraulic Shear, .47" x 126" (12mm x 3200mm), with 150" left squaring arm, (2) 33" front support arms, 31" back gauge, EView PLC control, S/N: J2008-178



16" x 40" Kent Mdl. KGS410-410AHD Automatic Feed Surface Grinders

PRESS BRAKE

100-Ton x 10 Accurpress Mdl. 710010 CNC Hydraulic Press Brake, (1996)

(Note: not on location; located approximately 2 miles from facility)

SURFACE GRINDERS – Incl. Rotary Type

42" Blanchard Mdl. 22-42 Vertical Spindle Rotary Surface Grinder, 50HP, with wheel dresser, neutroflor, 6–33 RPM table, wet base, Trabon lube, approximately 25" under wheel, segmented grinding wheel, S/N: B27-10-388

(2) 16" x 40" Kent Mdl. KGS410-410AHD Automatic Feed Surface Grinders, with incremental downfeed, electromagnetic chucks, power chuck, variable holding control, downfeed counter, spark-out, coolant, S/N's: 860857-2 (1986); 850558-1 (1985)

12" x 24" Kent Mdl. KGS-306AHD Automatic Feed Surface Grinder, with electromagnetic chuck, digital counter, coolant, S/N: 880254-1 (1988)

8" x 18" Brown & Sharpe Mdl. 818 Micromaster Automatic Feed Surface Grinder, with over-the-wheel dresser, downfeed, permanent magnetic chuck, coolant, cycle-size control console, S/N: 523-81814-6934

6" x 18" Reid "Rollerway" Mdl. 618-HR Hand Feed Surface Grinder, with 6" x 12" Ceramax chuck, wheel dresser, S/N: 19832

6" x 18" Reid Hand Feed Surface Grinder, with wheel dresser, 6" x 12" Ceramax chuck

6" x 18" Reid "Rollerway" Mdl. 618HR Hand Feed Surface Grinder, with 5" x 10" Ceramax chuck, 1HP pope spindle, S/N: 19173

6" x 18" Reid/Faycott Mdl. HR Hand Feed Surface Grinder, with wheel dresser, 6" x 12" Ceramax chuck, S/N: 22100

6" x 18" Reid Mdl. 618H Hand Feed Surface Grinder, with 6" x 12" Ceramax chuck, S/N: 16423

6" x 18" Reid Mdl. 618HA Hand Feed Surface Grinder, with 5" x 10" Ceramax chuck, S/N: 14517

6" x 18" Acer Supra 618" Mdl. AGS-618 Hand Feed Surface Grinder, with direct drive

GRINDERS – Miscellaneous

Various Double-End and Carbide Grinders

Heald Mdl. 72-A ID Grinder, with 5" riser, 30" swing, 12" 4-jaw chuck, S/N: 17384

Brierly Mdl. ZB Bench-Type Drill Grinder, with 3" 6-jaw chuck, 1/4HP

K.O. Lee Mdl. A600 Tool and Cutter Grinder, with manual work head, S/N: 1907

CYLINDRICAL GRINDERS

14" x 30" Brown & Sharpe #2 Universal Cylindrical Grinder, 3HP, with motorized work head, 1HP ID spindle, 25–500 RPM on work head, S/N: 521-2-6

13" x 40" Mighty Mdl. MCG-1340AGC Universal Cylindrical Grinder, with ID spindle attachment, motorized work head, 5.5kw main spindle motor, 1.1kw ID motor, dwelling, S/N: 9018

10" x 16" Cincinnati Mdl. R-55 Cylindrical Grinder, with universal motorized work head, 2"–240" table traverse, S/N: 27235 (1974)

CENTER LAP

Excello Center Lap, 1.5HP, with 60" between centers, 10" swing

CNC KNEE-TYPE MILLS

Acer "Ultima" Mdl. 3VK 2-Axis CNC Knee-Type Mill, 3HP, with 10" x 50" table, #30 spindle taper, power draw bar, 60–4,200 RPM, Anilam 1100M control, S/N: 97091061

Kent Mdl. KTM-4KVF 3-Axis CNC Knee-Type Mill, 3HP, vari-speed, with 12" x 50" table, one shot lube, Acu-Rite control, S/N: 9510685

Acer "Ultima" Mdl. VS-3VK 2-Axis CNC Knee-Type Mill, with 10" x 50" table, 4" riser, R8 spindle, 3HP vari-speed, 5" Quill travel, Acu-Rite control, S/N: 93050544 (1992)

Acer "Ultima" Mdl. 3VK 2-Axis CNC Knee-Type Mill, with 10" x 50" table, 3HP vari-speed, R8 spindle, Acu-Rite control, S/N: 9404368 (1994)

MILLING MACHINES – Vertical & Horizontal

Bridgeport "Series I" Vertical Knee-Type Milling Machine, with 9" x 42" power feed table, 60–4,200 RPM, R8 spindle, Newall "Sapphire" digital readout, S/N: 12BR-240313

(2) Bridgeport "Series I" 2HP Vertical Knee-Type Milling Machines, with 9" x 42" table, R8 spindle, Newall C-80 digital readout, S/N's: 12BR-211398; 12BR-228881

Bridgeport "Series I" 2HP Vertical Knee-Type Milling Machine, with 9" x 42" power feed table, R8 spindle, S/N: 12BR-211416

Bridgeport "Series I" 2HP Vertical Knee-Type Milling Machine, with 9" x 42" power feed table, R8 spindle, Anilam "Mini-Wizard" digital readout, S/N: 12BR-168709

(3) Bridgeport 1-1/2HP Vari-Speed Vertical Knee-Type Milling Machines, with 9" x 42" power feed table, 60–4,200 RPM, R8 spindle, S/N's: 12BR-13697; 12BR-124272; 12BR-168246

Bridgeport "Series I" 2HP Vari-Speed Vertical Knee-Type Milling Machine, with 9" x 42" table, 60–4,200 RPM, R8 spindle, S/N: 12BR-159239

Bridgeport 1HP Vertical Knee-Type Milling Machine, with 80–2,720 RPM, 8-spindle speeds, 9" x 36" table, S/N: 12BR-92952



14" x 30" Brown & Sharpe #2 Universal Cylindrical Grinder

Kent Mdl. KTM-4KVF 3-Axis CNC Knee-Type Mill

Acer "Ultima" Mdl. 3VS 3HP Vari-Speed Vertical Knee-Type Milling Machine, with 9" x 42" power feed table, 60–4,200 RPM, S/N: 9529069

Alliant Mdl. 42VC Vertical Knee-Type Milling Machine, with R8 spindle, 60–4,500 RPM, 9" x 42" power feed table, Acu-Rite digital readout, S/N: 74086366

RBI Bed Mill, with 2HP vari-speed motor, sliding head, 9" x 42" power feed table, 60–4,500 RPM, R8 spindle, Acu-Rite III digital readout, S/N: 76110376

Wilton Mdl. VS203 Vertical Knee-Type Milling Machine, with 9" x 490" table, R8 spindle, 75–3,800 RPM, vari-speed, 3HP, Newall DP-700 digital readout, S/N: 507160

Milwaukee Mdl. H Horizontal Mill, with 20–1,000 RPM, 13-1/2" x 64" table, arbor support, S/N: 35-3748

Cincinnati #1 Plain Horizontal Mill, S/N: 2F1P1H-213

SHOP – Presses, Hydraulic

100-Ton K.R. Wilson Mdl. 37KMD3 H-Frame Hydraulic Shop Press, with 46" between uprights, adjustable bottom rail

50-Ton H-Frame Hydraulic Shop Press, manual

HAND SCREW

Brown & Sharpe #2 Hand Screw, S/N: 540-2-350



42" Blanchard Mdl. 22-42 Vertical Spindle Rotary Surface Grinder





24" x 120" Acer "Dynamic" Mdl. 120G Gap Bed Lathe



21" x 60" LeBlond "16" Heavy Duty" Lathe

LATHES – Incl. Turret Type

24" x 120" Acer "Dynamic" Mdl. 120G Gap Bed Lathe, with inch/mm threading, 25–1,200 RPM, Camloc spindle, approximately 36" thru gap, 4-1/8" spindle bore, 20" 4-jaw chuck, 16" roller bearing steady rest, S/N: N1020100 (2001)

21" x 60" LeBlond "16" Heavy Duty" Lathe, with 16–2,000 RPM, 27-spindle speeds, 2-speed motor, 3- and 4-jaw chucks, steady rest, face plate, S/N: 2NE-656

17" x 42" Howa-Sanyo Lathe, with 2" spindle, inch/mm threading, 60–1,500 RPM, S/N: 10287

16" x 39" Knuth Mdl. "V-Turn 410" Gap Bed Lathe, with inch/mm threading, 2" spindle, 3,000 RPM, D1-6 Camloc spindle, X-POS-3VC digital readout, 23" thru gap, (2009)

15" x 60" Nardini Mdl. ND-1560E Gap Bed Lathe, with approximately 24" thru gap, inch/mm threading, 25–2,000 RPM, quick acting draw bar, 3-jaw chuck, S/N: 1-1/249404

15" x 30" Logan Mdl. 6510H Lathe, with quick acting draw bar, taper lock spindle, vari-speed, S/N: 84348

14" x 30" Weiler Lathe, 24–2,800 RPM, (as is)

13" x 40" Acra-Turn Lathe, with 45–1,800 RPM, quick acting draw bar, inch/mm threading, Camloc spindle, S/N: 52323

Jones & Lamson Mdl. 7A Turret Lathe, with 3-jaw chuck

SHAPER

36" Cincinnati "Heavy Duty" Shaper, with 16" x 36" three-side T-slotted table



Rockford Open-Side Planer



36" Cincinnati "Heavy Duty" Shaper

VERTICAL TURRET LATHE

36" Bullard Man-Au-Trol Vertical Turret Lathe, with 36" dia. 4-jaw chuck, side head, approximately 48" under ram, 4-position sliding turret head, 30HP motor, 49–180 table RPM, pendant control, S/N: 24872

PLANER

Rockford Open-Side Planer, with 21-1/8" x 72" table, 15HP table drive motor, 0–200 FPM, approximately 32" under rail, vertical head, side head, S/N: 111UH59

SAWS – All Types

12" x 20" DoAll Mdl. C-70 Automatic Feed Horizontal Bandsaw, with 0–350 FPM, 1" blade, production counter, power clamping, 15" entry roller conveyor, S/N: 156-692295

16" DoAll Mdl. V16 Vertical Bandsaw, vari-speed, with welder/grinder attachment, S/N: 1650739

16" DoAll Mdl. 1612-0 Vertical Bandsaw, with 300–5,200 FPM, welder/grinder attachment, chip blower, S/N: 277-751698

James Smith & Son Mdl. BC Up-Cut Cut-Off Saw, S/N: 165

9" x 16" Kalamazoo Horizontal Bandsaw

HONES

Sunnen Mdl. MBC-1800 Hone, with power stroke, S/N: 81406; **Sunnen Mdl. MBB1650 Hone**, S/N: 56117; **ALSO AVAILABLE:** Large Quantity of Mandrels and Stones

VIBRATORY FINISHERS

60" Sweco Mdl. FMD-14LR Vibratory Finisher, rubber lined, S/N: 12K13016; **60" Sweco Mdl. FMD-20HA Vibratory Finisher**, rubber lined, 10HP, S/N: 20FM-670-4; **(2) 48" Dia. Vibratory Finisher**, rubber lined, with timers; **36" Rotofinisher Mdl. FM03L Vibratory Finisher**, rubber lined, with timer and controls, 2.5HP, S/N: FM03901416; **Ultramatic Tub-Type Vibratory Finisher**, 10" wide x 34" long x 17" deep, with side discharge; **Burr-King "Vibra King 25" Tub-Type DeBurrer**

WELDING EQUIPMENT

Miller Shopmaster 300" AC/DC Welder, with 22A Wire Feed; **Miller "Milleromatic 250" Welder**; **OTC Turbo Pulse 350DF Welder**, with Mdl. CMH-231 Wire Feeder; **100-Lb. Atlas Mdl. XT-100 Welding Positioner**, with 0-11 RPM, 9" dia. table; **Cobra-Turn Mdl. 127-006 Welding Positioner**, 10" dia. table, 6" 3-jaw chuck; **Assorted Welding Rod, Welding Clamps, Masks, Guns, Etc.**

TRUCK

1994 Ford F-350XL Flatbed Truck, tandem-axle, with automatic transmission, 12' wood deck, GVWR 11,000-lb., VIN: 1FDKF37H4SNA00234

JIG BORER

#3 Moore Jig Borer, with 11" x 24" table 250 RPM, Acu-Rite digital readout, S/N: B888; **10" Moore Rotary Table**, S/N: LRT-1431. **Assorted Moore Tooling, Moore Holddowns, Moore Cabinets, Moore Cabinet for rotary table, Etc.**

DRILL & TAPPERS

4' x 11" Fosdick Radial Arm Drill, with 20-1400 RPM, power elevation; **20" Powermatic Floor-Type Drill Press**; **17" Delta Floor-Type Drill Press**, S/N: 32-437; **17" Powermatic Mdl. 1150 Floor-Type Drill Press**, with 250–5,300 RPM, S/N: 9155485; **15" Walker Turner Floor-Type Drill Press**; **15" Rockwell #15-655 6-Spindle Gang Drill**, with 230–4,250 RPM, 1/8HP, 96" production table; **15" Delta Floor-Type Drill Press**; **6" Electro-Mechano Mdl. 105W High Speed Bench Drill**; **Brother Hi-Tap BT6-311 Bench-Type Taper**, S/N: 117616

QUALITY CONTROL

14" Jones & Lamson Mdl. FC14 Comparator, 6" x 30" work table, reflection attachment; **Trimos Vertical Height Gauge**, S/N: 1749; **36" x 48" Granite Table**; **50" x 55" Excellon Granite Table**; **Louis Small Mdl. 1255 B Rockwell Hardness Tester**, S/N: 30072; **Large Quantity of Mitutoyo Miscellaneous and Micrometer Sets, Calipers, Bone Gauges, Starret Height Gauges, Digital Calipers, Sunnen Dial Bone Gauges, Magnetic Bases, Sine Plates, Pin Gauge Sets, Plug Gauges, Jo-Blocks, Verniers, Plus Much More**

MATERIAL HANDLING

2000-Lb. Allis Chalmers Mdl. HWC-200 Walk-Behind Forklift Truck, electric, 12-volt, with 42" forks, 156" reach, S/N: DFH121881; **3000-Lb. Komatsu Mdl. FG15ST-18 Forklift Truck**, propane, with hard tires, 128" reach, S/N: 364311A; **Big Joe Mdl. 1056 Die Cart**



< 16" x 39" Knuth "V-Turn 410" Gap Bed Lathe with DRO

2009



< 1994 Ford F-350XL Flatbed Truck

> 3,000-Lb. Komatsu Mdl. FG15ST-18 Forklift Truck



< Sunnen Mdl. MBC-1800 Hone





Okuma "Cadet" Mdl. LNC-8 CNC Lathe

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OF 2

COMPLETE STAMPING & MACHINING FACILITY

UNITED TOOL & MANUFACTURING, INC. | 34 Howe Avenue, Millbury, MA 01527

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<
165-Ton Komatsu
Mdl. OBS150-2
Gap Frame
Power Press

1986

AIR COMPRESSORS & DRYER

40HP Gardner Denver Mdl. EDE99K Rotary Screw-Type Air Compressor, 125-PSIG, with Auto Sentry-S control, S/N: S052910 (1999); 30HP Ingersoll Rand Mdl. SSREP30 Rotary Screw-Type Air Compressor; MTA-Dry Energy Air Dryer Unit; Kargard Air Receiving Tank, shell .187, 125 -PSIG @ 650°, National Board #481001

MISCELLANEOUS MACHINERY

Producto Die Try-Out, with 24-1/2" x 36" bed area; Scissor Lift Table, 86" long x 54" wide, electric, with controls; 16Ga. x 50" Jet Mdl. SR-1650N Slip Roll, with ring rolling, S/N: 754050; Thermolyne Mdl. F-A1730 Bench-Type Furnace, 5,800-watts, 9-1/2" left to right x 13" deep x 8-1/2" high inside dimensions; Visual Mdl. RT34-2 Thermoformer, S/N: 2286; Ramco Parts Cleaner, 36" wide x 36" long x 24" deep, with digital thermostat, power lift; True-Trace Mdl. 2067-1 Mark 50 Series Hydraulic Tracer Attachment; Central Pneumatic Mdl. 93608 2-Hand Reach-In Type Shot Blast Cabinet; 12" Rockwell Disc Sander; Butterfly Mdl. EL Die Filer, motorized; Karry 1" Belt Grinder; 20" x 32" T-slotted Pedestal Table; Nicholson #3 Arbor Press; Command Corp. Mdl. PSFM-1224 Tool Presetter, S/N: 1278; Electro-Arc 15-KVA Metal Tap Disintegrator, S/N: 10014; Romicon Oil Separator Unit, with recirculation pump

RAW MATERIAL

Large Quantity of Heavy Stainless Steel Bar Stock, Assorted Coils, Flats, Angle, Tube, Sheet, Etc.



SHOP RELATED & TOOL CRIB

Hundreds of Miscellaneous Items, Incl.: Kurt Vises, #50 & #40 Taper Tooling, Morse Taper Tooling, Boring Bars, 14" Yuasa Rotary Table, 8" Hartford Spacer Chuck, 17" Heavy Duty Vise, Collet Indexers, C-Clamps, Rolling Tool Cabinets, Metal Work Benches, Bench Vises, Drills, Taps, Reamers, Milling Cutters, Tape Shooters, Geometric Die Heads, Electrical Parts, Tilting Vises, Lista Work Benches, Angle Plates, Power Tools, Hand Tools, Steel Racks, Pallet Racking, Heavy Die Shelves, Chairs, Corrugated Boxes, Wire Baskets, Hand Carts, Skids, Pedestal Fans, Lathe Tooling, Radius Dressers, Holddowns, R8 Collets, 5C Collets, Tool Posts, Hobs, Tapping Heads, Steel Surface Plates, V-Blocks, Grinding Wheels, Oxycetylene Carts, Antique Rolling Wood Carts, 12" ATA Rotary Table, Chucks, Miscellaneous Bridgeport Heads, Live Centers, Plus Much More!



To Register For This Auction, Please Visit www.kosterindustries.com

AUCTION DATE: Thursday, December 3rd, 2015 at 9:30 a.m.

INSPECTION DATES: Wednesday, December 2nd from 8:00 a.m. to 4:00 p.m. & Morning of Sale