

KOSTER INDUSTRIES ONLINE ONLY AUCTION

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MANUFACTURING FACILITY

PREBOLA ENTERPRISES, INC.

206 West 6th Street
West Wyoming, Pennsylvania 18644

FEATURING: CNC Vertical Machining Centers
• CNC Lathes • Fabricating Equipment



Haas Mdl. VF-2D CNC Vertical Machining Center



Haas Mdl. VF-3 CNC Vertical Machining Center



Haas Mdl. SL-10 CNC Lathe,
with Haas Servo Bar 300
automatic bar feed



Clausing Colchester Mdl. Storm CNC 80 Lathe, w/Colchester Tornado MBF 1000
Automatic Bar Feed

Visit Our Website For Full Terms & Conditions, Additional Information at www.kosterindustries.com

ONLINE BIDDING ENDS: Thursday, October 22nd, 2015 at 2:00 p.m.

ONE DAY ONSITE INSPECTION: Wednesday, October 21st from 8:00 a.m. to 4:00 p.m.

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Haas Mdl. VF-2D CNC Vertical Machining Center

2001

CNC VERTICAL MACHINING CENTERS

Haas Mdl. VF-3 CNC Vertical Machining Center, with 16" x 36" work table, travels: X-40", Y-20", Z-25", pallet changer with (2) pallets, 20HP, #40 taper, 32-position automatic tool changer, brushless servos, spindle speeds to 7,500 RPM, 710 IPM, programmable coolant, chip conveyor, S/N: 17659 (1999)

Haas Mdl. VF-2D CNC Vertical Machining Center, with 14" x 36" T-slotted table, travels: X-30", Y-16", Z-20", through spindle coolant, programmable coolant nozzle, 20HP Vector drive, #40 taper, spindle speeds to 7,500 RPM, 1,000 IPM, brushless servos, 20-position automatic tool changer, chip auger, Haas CNC control, S/N: 1058414 (2007)

Haas Mdl. VF-2D CNC Vertical Machining Center, with 14" x 36" T-slotted table, travels: X-30", Y-16", Z-20", through spindle coolant, 20HP, #40 taper, spindle speeds to 7,500 RPM, 1,000 IPM, brushless servos, programmable coolant nozzle, 20-position automatic tool changer, chip auger, Haas CNC control, S/N: 26999 (2001)



Hyd-Mech Mdl. S-20A Series II Horizontal Bandsaw

SAWS

Hyd-Mech Mdl. S-20A Series II Horizontal Bandsaw, with semi-automatic shuttle feed and cut control, power down feed, coolant, roller infeed, up to 50° mitre, S/N: 80298366

Hyd-Mech Mdl. H-14 Hydraulic Horizontal Bandsaw, with bundling attachment, power down feed, power clamping, CNC length and cut quantity control, roller infeed, coolant, chip auger, S/N: 499.058

Rockwell/Delta Mdl. 28-3X5 20" Vertical Bandsaw, with blade welding attachment, 24" x 24" table, S/N: 1594879

CNC LATHES

Haas Mdl. SL-10 CNC Lathe, with 16.25" max. swing over bed, 8" max. swing over cross slide, 3-jaw chuck, 12-position turret, parts catcher, chip auger, coolant, Haas Servo Bar 300 automatic bar feed, S/N: 64417

Clausing Colchester Mdl. Storm CNC 80 Lathe, with 16.54" swing over bed, 6.69" max. turning dia., 3-jaw chuck, 12-position turret, spindle speeds to 6,000 RPM, Colchester Tornado MBF 1000 automatic bar feed, GE Fanuc Series 21-T controls, S/N: T70039 (1997)

LATHES

Lodge & Shipley 14" x 36" Geared Head Engine Lathe, with 3- and 4-jaw chucks, steady rest, spindle speeds 18-710 RPM, S/N: 39015

Delta/Rockwell 14" x 42" Geared Head Lathe, with 3-jaw chuck, spindle speeds 40-1,600 RPM

Monarch Turret Lathe

PRESS BRAKES

10' x 150-Ton Wisconsin Mdl. JX10-8'x1/4 Hydraulic Press Brake, with 3" stroke, 101" distance between housings, S/N: 70188

8' x 90-Ton Chicago Power Press Brake, with Hurco Autobend IV controls, link power ram adjustment, Link-Lite Blackmax safety curtain, 78" distance between housings

8' x 25-Ton Niagara Mdl. 1B25-6-8 Power Press Brake, with 2" stroke, 2" ram adjustment, 9" shut height, triad safety curtain, 78" distance between housings, S/N: 44458

POWER ROLLS

Webb Mdl. R3L 8' x 1/4" Initial Type Plate Roll, with front roller infeed, manual drop end housing, motorized roll adjustment, S/N: 52128

Niagara 36" x 16Ga. Initial Type Motor Driven Pinch Roll



Chicago 8' x 90-Ton Power Press Brake



Piranha Mdl. P50 Ironworker



Cincinnati Mdl. 1812G Squaring Shear

IRONWORKERS

Piranha Mdl. P50 Ironworker, 50-ton punch capacity, will shear 3/4" x 10" flat bar, 5/8" x 14" flat bar, 5" x 5" x 3/8" angle, 1-1/2" round bar, 1" square bar, 2-3/4" x 4" x 1/4" copper/notcher, S/N: P50-6481

Piranha Ironworker, with 12" flat bar shear, 4" x 4" angle shear, punching and notching, S/N: 437

SHEAR

Cincinnati Mdl. 1812G Squaring Shear, 1/4" x 12', with left side squaring arm, (2) roller feed front arm supports, S/N: 41527



Hyd-Mech Mdl. H-14 Hydraulic Horizontal Bandsaw

CNC TURRET PUNCH

Amada Vela II 30 Ton Capacity CNC Turret Punch, 50" x 50", with (2) auto-index stations, sheet repositioning (1986)

SURFACE GRINDER

8" x 24" Gallmeyer & Livingston Mdl. 35 Surface Grinder, with 6" x 18" permanent magnetic chuck, S/N: 9-351053

MILLING MACHINES

Bridgeport Vertical Milling Machine, with 9" x 42" power feed table, spindle speeds 60–4,200 RPM, Newall digital readout, S/N: 12BR135085

Bridgeport Vertical Milling Machine, with 9" x 42" table, spindle speeds 80–2,720 RPM, Newall digital readout, S/N: 12BR93404

Index Vertical Milling Machine, with 9" x 48" power feed table, spindle speeds to 4,200 RPM, Anilam MiniWizard digital readout

DRILLS

Solberga Mdl. SE-1235 24" Floor-Type Drill Press, with power down feed, spindle speeds 48–1,584 RPM, S/N: 1178

Silver 8" x 3" Radial Arm Drill, with T-slotted right angle work block, spindle speeds 28–321 RPM

Ridgid 16" Floor-Type Drill Press

Craftsman 15" Floor-Type Drill Press

PRESSES

Press-Rite Mdl. #85 OBI Punch Press, with Fawick clutch controls

Havir Mdl. #2 OBI Punch Press

AIR COMPRESSORS

Sullair Mdl. 185DPQ-JDD 60HP Rotary Screw-Type Diesel Powered Air Compressor, 100-PSIG, 185-CFM, S/N: 004-105266

Ingersoll Rand 10HP 2-Stage Tank Mounted Air Compressor, S/N: 30T-309734

15HP 2-Stage Tank Mounted Air Compressor

PLASMA CUTTING SYSTEM

Hypertherm Mdl. MAX-40 Plasma Cutting System, S/N: 60-6803

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WELDERS

Lincoln CV-400 400-AMP DC Welder

(2) Miller Syncrowave 350LX 350-AMP Welders

Miller CP-302 300-AMP Arc Welder, with Miller 22A wire feeder

Miller Mdl. CP-302 300-AMP Welder, with Miller 22A wire feeder

Airco Dip Pak 300MTS 300-AMP Welder, with feed gun

Airco 250-AMP AC/DC Arc Welder

Miller Idealarc HF-P 250-AMP AC/DC Arc Welder

(2) Miller Millermatic 252 200-AMP Welders

Miller Dialarc HF-P 200-AMP AC/DC Arc Welder

POWDER COAT BOOTH

30" x 60" Pass Thru Powder Coat Reclamation Booth, with approximately 300' of Pacline overhead conveyor, (2) Nordson Encore powder units

HORIZONTAL TUBE BENDER

Pines Hydraulic Horizontal Tube Bender, with mandrel extractor

FORKLIFTS

Hyster Approximately 3,500-Lb. Capacity Propane Powered Forklift Truck, with side shift, solid tires

Caterpillar 8,000-Lb. Capacity Forklift Truck (as is)



10-Ton Capacity Overhead Bridge Crane

OVERHEAD BRIDGE CRANES

10-Ton Capacity Overhead Bridge Crane, with Shaw Box 10-ton electric hoist, pendant control, underslung hoist, top running, approximately 40' span

2-Ton Capacity Overhead Bridge Crane, with 2-ton capacity electric hoist, pendant control, underslung, approximately 20' span with 60' of rail

MISCELLANEOUS MACHINERY

(2) 5' x 8' Acorn Work Tables

5' x 5' Acorn Work Table

4' x 4' Acorn Work Table, with vise

2-Ton Coffing Electric Hoist

20-Ton Hydraulic H-Frame Press

(2) 1" Strip Sanders

(2) MR Deburr Vibratory Mills

Famco #21R Bench Type Arbor Press

Rockwell 12" Disc Sander

J-Line 12" Disc Sander

Mdl. MJP5500 5,500-Lb. Capacity Hydraulic Pallet Jack

MISCELLANEOUS SHOP & CRIB INCL.: Assorted Drill Bits, End Mills and Assorted Tooling, Kurt Milling Vises, #40 Taper Tool Holders, Rolling Tool Cabinets, Steel Work Tables With Vises, Assorted Steel Shelving, Miscellaneous Electric and Pneumatic Hand Tools, Pedestal Fans, Hydraulic Bottle Jacks, Assorted Scrap Hoppers, Miscellaneous Scissor Lifts, Assorted Double End Grinders, Assorted C-Clamps, 14" Rotary Table, Cincinnati Dividing Head, MSC Bench Center, Vidmar Tool Cabinet, 12" Rotary Table, Troyke 12" Rotary Table, Flex Arm Pneumatic Tapper, Miscellaneous Inspection Items, Etc.

IMPORTANT NOTICE TO ALL BUYERS REGARDING AUCTION

PAYMENT: 18% Buyers Premium will apply on all purchases. Company or personal checks will be accepted only if accompanied by a letter from the payor's bank guaranteeing unqualified payment to Koster Industries, Inc. All checks must be made payable to the order of Koster Industries, Inc. Direct bank wire transfers to the account of Koster Industries, Inc. on balances due will be accepted with prior arrangement. **No lot may be removed until complete settlement is made.**

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