

MAJOR 2000 LOT EVENT!

PUBLIC AUCTION

**CORPORATE
ASSETS INC**

Former Assets of



REBUILT IN 2014 FOR OVER \$1M



FARREL 313"/ 519" CNC vertical boring mill with live spindle

5-AXIS CNC



TOSHIBA (SHIBAURA) MGF 5090 gantry type vertical milling & boring machine

6-AXIS CNC



INNOCENTI CNC floor type horizontal boring mill

REBUILT IN 2009



HUGH SMITH 3000 TON x 13' vertical plate bender

4-AXIS CNC



MITSUBISHI MAF 210/150A-FS CNC floor type horizontal boring mill

WORLD CLASS & MULTI-MILLION DOLLAR HEAVY MACHINE TOOL EVENT!

DATE

TIME

LOCATION

Tuesday, November 17, 2015

9:30 A.M. EST

795 Rue George V
Lachine, QC, Canada, H8S 2S8

This auction is
ONSITE & ONLINE

CORPORATE ASSETS INC

"Let Our Experience Be Your #1 Asset"[™]

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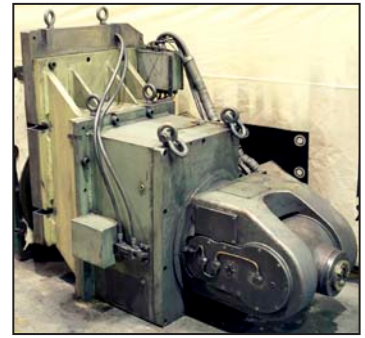
LARGE & HEAVY CAPACITY HORIZONTAL BORING MILLS AVAILABLE

6-AXIS CNC



TRAVELS X-425.5", Y-196.85", Z1-62.99", Z2-41.9"

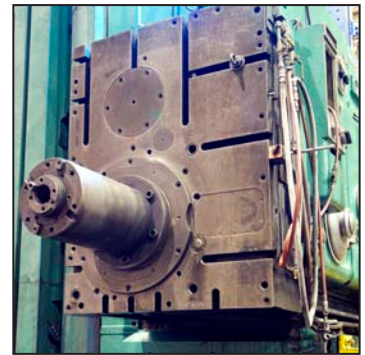
INNOCENTI CWD floor type horizontal boring mill



2-axis CNC milling head



View of facing head



View of spindle and ram

CNC HORIZONTAL BORING MILLS – FLOOR TYPE

INNOCENTI CWD 6-Axis CNC Floor Type Horizontal Boring Mill, 7.87" Boring Spindle Dia., 12" Milling Spindle Dia., Travels: X-425.5" Column, Y-196.85" Vertical, Z-62.99" Spindle, Z-2 41.9" Headstock, 104.89" Total Z-Axis Travel (Spindle + Head), Spindle Speeds: 3-500 RPM, #50 Taper, Power Tool Lock, Chip Vibrator, 216.53" x 216.53" Innocenti B-Axis Infeeding Rotary Table with Milling Capability, 250 Ton Table Weight Capacity, 187.5" W-Axis Table Travel, 360,000 Positions, 2-Axis CNC Nutating Milling Head Attachment, A-Axis +/- 91.0 Degrees, C-Axis 360 Degrees Continuous, 2:1 Spindle Speed, Assorted Attachments Available Including: Facing Heads, Universal Head, Right Angle Head, Spindle Attachments, etc., 100 HP Spindle Motor, Fanuc 12M CNC Control, S/N: 70524 (Machine Rebuilt and Controls Upgraded in 1985)



250 TON CAPACITY

View of 216.53" x 216.53" INNOCENTI B-axis infeding rotary table

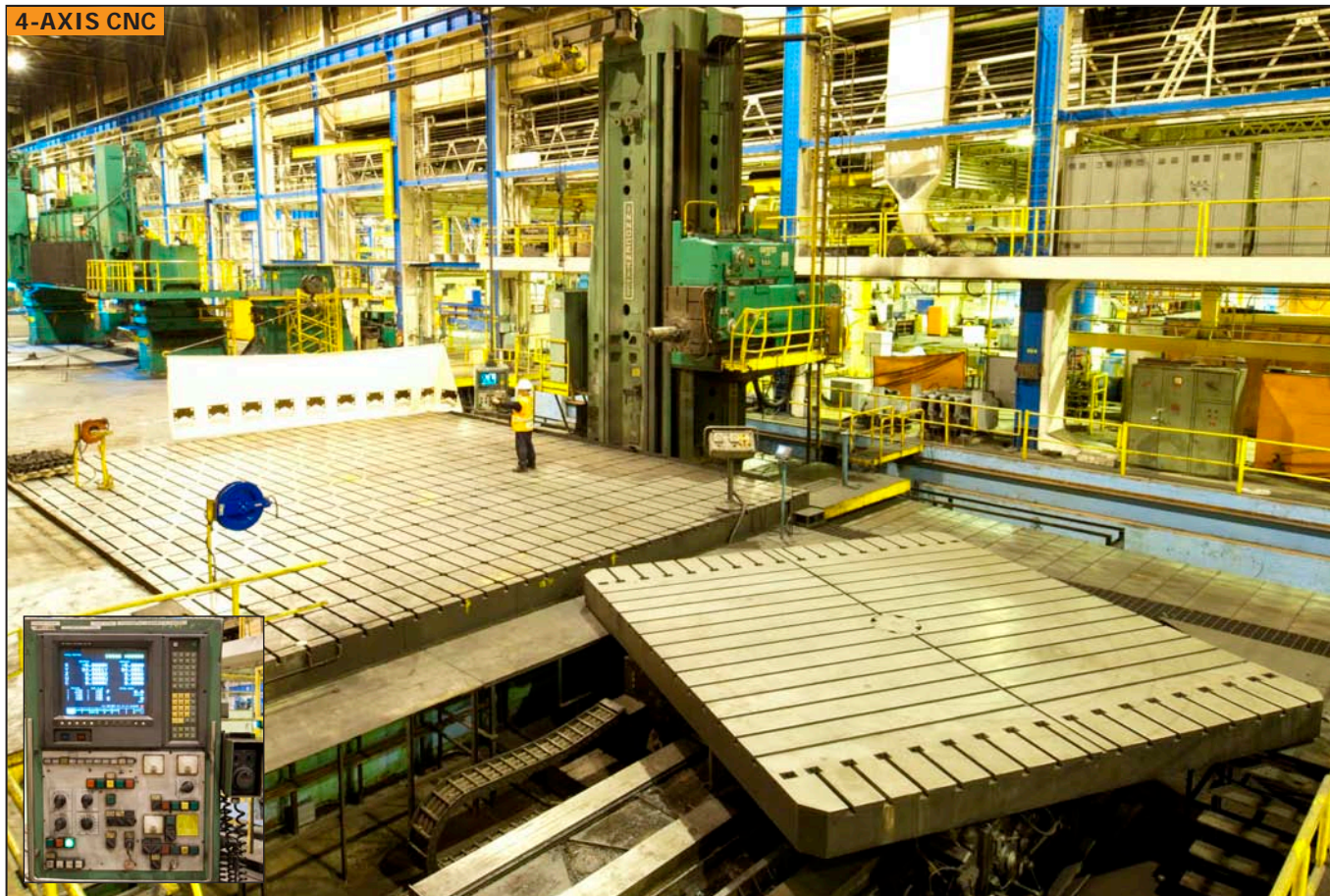


View of head attachments available

This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

THIS MACHINE SETUP HAS HEAVY MILLING & TURNING CAPABILITIES

4-AXIS CNC



INNOCENTI CWD floor type horizontal boring mill



View of 216.53\"/>

250 TON CAPACITY



View of head attachments available



View of spindle and ram



63\"/>

18 AVAILABLE



View of facing head attachment

CNC HORIZONTAL BORING MILLS – FLOOR TYPE

INNOCENTI CWD 4-Axis CNC Floor Type Horizontal Boring Mill, 7.875\"/>

FOR MORE DETAILED LISTINGS AND PHOTOS. www.corpassets.com

ASSORTMENT OF CNC FLOOR & TABLE TYPE BORING MILLS AVAILABLE



4-AXIS CNC

MITSUBISHI MAF 210/150A-FS floor type horizontal boring mill



View of **FANUC 15M CNC control**



View of head attachments available



5-AXIS CNC

TOSHIBA BTD 110R16 CNC table type horizontal boring mill



4-AXIS CNC

TOSHIBA BTD 200QE CNC table type horizontal boring mill



25" DIA/7.5" BORE

View of **HAAS C-axis rotary table with tailstock with independent control**

CNC HORIZONTAL BORING MILLS – FLOOR TYPE

MITSUBISHI MAF 210/150A-FS 4-Axis CNC Floor Type Horizontal Boring Mill, 5.9" Spindle Dia., Travels: X-236.22" Column, Y-118.11" Vertical, Z-35" Spindle, S-2 27.5" Headstock, Spindle Speeds: 4-800 RPM, #50 Taper, Power Tool Lock, Chip Conveyor, Coolant, 98.42" x 98.42" Mitsubishi B-Axis Infeeding Rotary Table, 50 Ton Weight Capacity, 98.42" W-Axis Table Travel, 360,000 Positions, Rotary Table Speeds: 0.006-0.5 RPM, Rotary Table Feed Rates: 0.03-189 IPM, 176" x 180" T-Slotted Floor Plate, Assorted Right Angle Heads, Spindle Support, Facing Head, 50 HP Spindle Motor, Fanuc 15M CNC Control, S/N: G51020

***NOTE: ROTARY TABLES, FLOOR PLATES & ATTACHMENTS MAY BE SOLD SEPARATELY**

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION



5-AXIS CNC

TOSHIBA (SHIBAURA) MGF 5090 gantry type vertical milling & boring machine



View of FANUC CNC control



View of 2-axis CNC milling head attachment



View of head attachments available

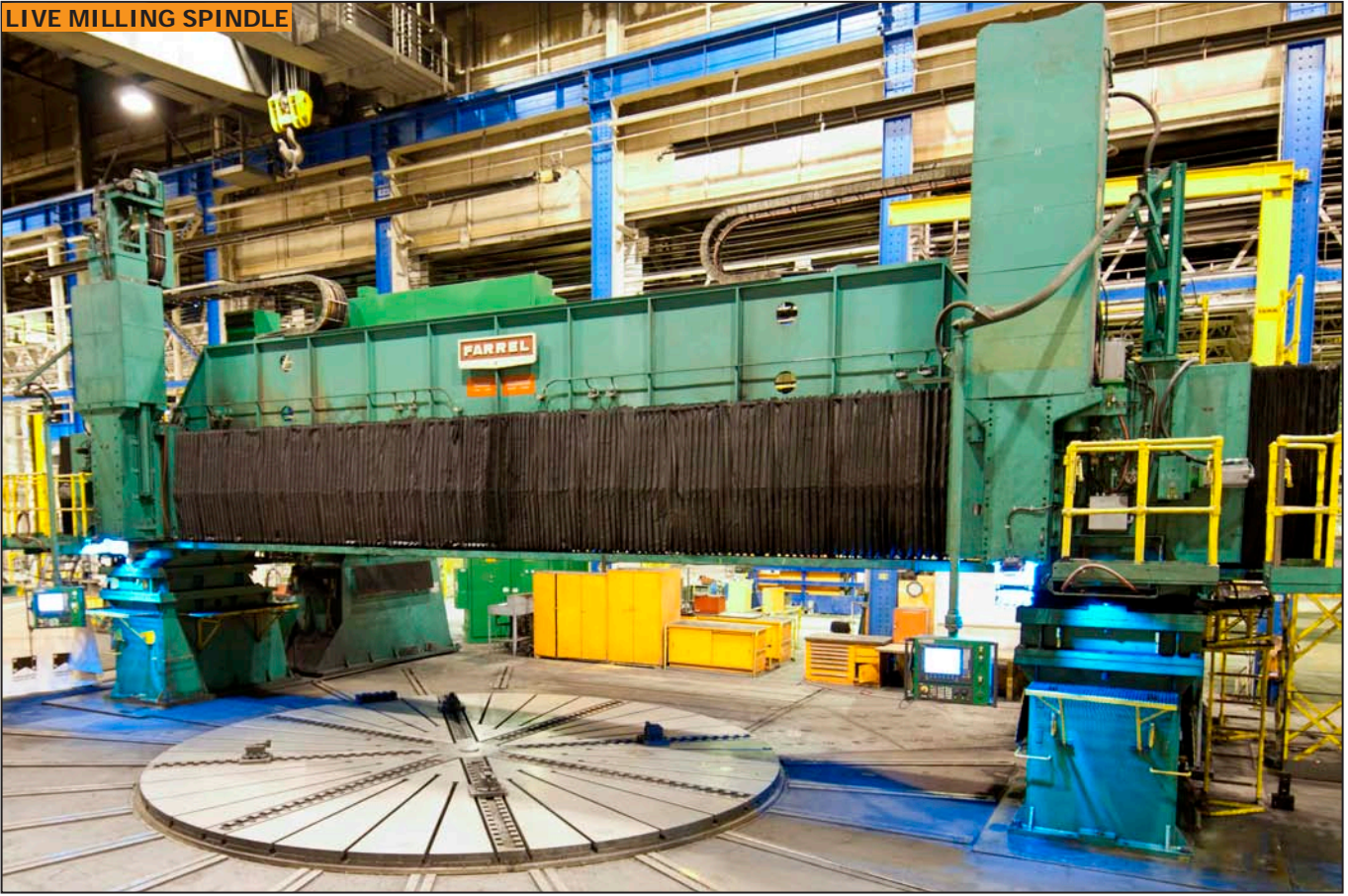
CNC 5-AXIS TRAVELLING GANTRY MILL

TOSHIBA (SHIBAURA) MGF 5090 5-Axis CNC Gantry Type Vertical Milling & Boring Machine, 354.33" X-Axis Gantry Travel, 231" Y-Axis Head Travel, 78.74" Z-Axis Vertical Ram Travel, 205" Between Columns, 140" Maximum Height Under Rail, 2-Axis CNC Milling Head Attachment, A-Axis +/- 91 Degrees, C-Axis +/- 181 Degrees, 126" x 378" T-Slotted Work Table, 100 Ton Table Weight Capacity, #50 Taper, Spindle Speeds: 16-630 RPM, Right Angle Head, Universal Head, 100 mm Extension Head, Dual Full Length Chip Conveyors, Coolant, 100 HP Spindle Motor, Fanuc 12M CNC Control, S/N: 91049

THIS MACHINE HAS BEEN
EXCEPTIONALLY WELL MAINTAINED
BY THE CORPORATION.

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

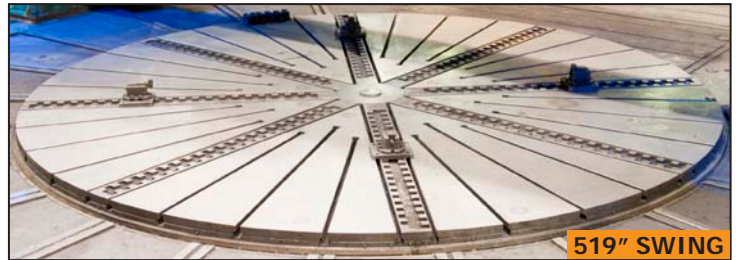
LIVE MILLING SPINDLE



FAREL 313"/ 519" 5-axis CNC vertical boring mill



View of control and live spindle



View of 313" diameter table

CNC VERTICAL BORING MILLS

FAREL 313"/ 519" 5-Axis CNC Vertical Boring Mill with Live Spindle, 2-CNC Vertical Ram Heads, 313" Table Diameter, 519" Maximum Swing, 215" Maximum Height Under Rail, Left Hand Ram with Live Spindle: 16" x 16" Ram Cross Section, 50" Vertical Travel, 30 HP Milling Spindle Motor , 0.01-120 IPM Saddle Feed Rate, #50 Spindle Taper For Milling with Power Draw Bar, 4-Way Tool Block For Turning Operations, 10-450 RPM Live Spindle Speeds, Right Hand Ram For Turning: 13" x 13" Ram Cross Section, 108" Vertical Travel, 0.001-120 IPM Saddle Feed Rate, Table Load Capacity 500 Tons, , Table Turning Speeds: 0.15-19.8 RPM, Table Milling Speed: 0.00065-1 RPM, Table Indexing Accuracy +/- 0.003 Degrees, Table Indexing Repeatability +/- 0.001 Degrees, Table Feed Rate: Low Range 0.001-10 IPM, High Range 0.01-120 IPM, 3-Position Rail Adjustment With Riser Blocks, Hydrostatic Table Drive, 300 HP Table Drive Motor, Siemens 840D CNC Controls operated from Right and Left Side of Machine, S/N: 77R2350/77R2352 Note: Table Splits Into 4-Sections and Base Into 2-Sections for Shipping. Mfg. Date 1979.

YANCY Portable Combination Horizontal/Vertical CNC Boring Mill, Equipped With: 144" Dia. & 48" Dia. Hydraulic Rotary Tables, Fanuc CNC Control, Built 1997 (Disassembled)

FACTORY REBUILT & CNC RETROFIT IN OCTOBER 2014 BY MACHINE TOOL RESEARCH (OEM) AT A COST OF OVER \$1,000,000 USD.

This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

ASSORTMENT OF LARGE CAPACITY VERTICAL BORING MILLS AVAILABLE!

REBUILT IN 2014



DOMINION 300"/ 504" vertical boring mill



CRAVEN portable horizontal boring attachment

4-AXIS CNC



REBUILT & CNC RETROFIT IN 2010

FARREL 192"/ 202" CNC vertical boring mill



NEW ELECTRICS IN 2011

BETTS 144"/ 151" vertical boring mill



GIDDINGS & LEWIS 84" vertical boring mill



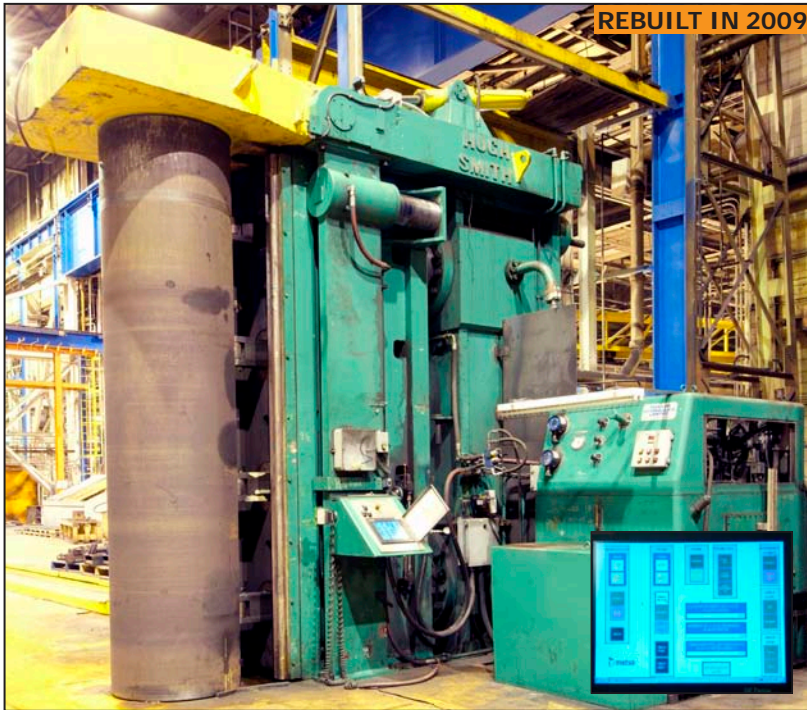
YANCY portable combination horizontal/vertical CNC boring mill

VERTICAL BORING MILLS

DOMINION 300"/ 504" Vertical Boring Mill, 2-Swiveling Vertical Ram Heads, 300" Table Diameter, 504" Swing, 187" Maximum Height Under Cross Rail, 108" Vertical Ram Travel, Additional Swing to 576" & 548" With Columns Set Back, 300 Ton Table Weight Capacity, Rebuild Completed in 2014 with New Drive System, New Electrics, All New Wiring, New Lubrication System, New Non-Metallic Bearing Surfaces, New Heidenhain ND 780 Digital Readout System, S/N: E6919 9/902 Note: Table Splits Into 4-Sections and Base Into 2-Sections for Shipping

FOR MORE DETAILED LISTINGS AND PHOTOS. www.corpassets.com

LARGE & HEAVY CAPACITY FABRICATING MACHINERY AVAILABLE!



REBUILT IN 2009

HUGH SMITH 3000 TON x 13' vertical plate bender with PLC control



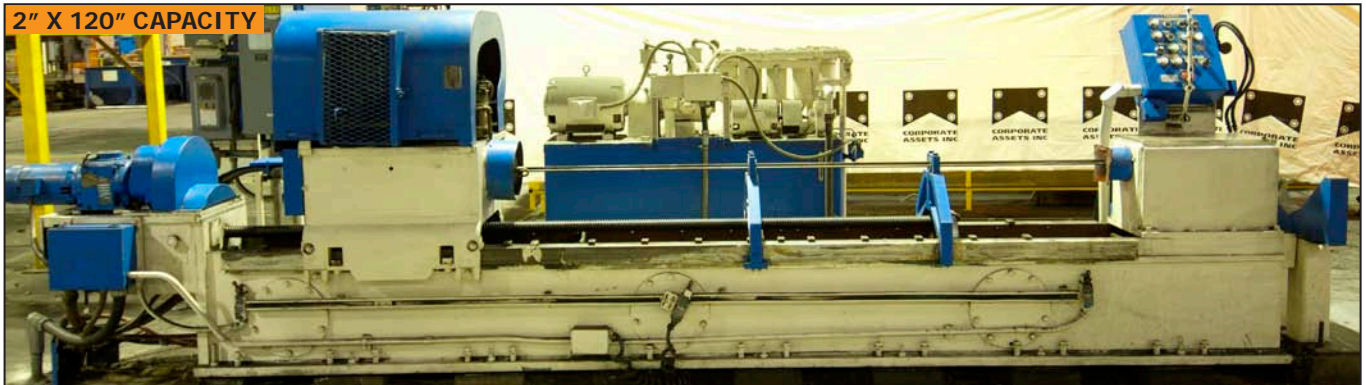
39' L X 19'8" W X 19'10" H

WHEELABRATOR COMMANDER combo shot blast/paint booth



450+ AVAILABLE

Partial view of acorn tables available



2" X 120" CAPACITY

VERSON horizontal gun drilling machine



REBUILT BY ALLTRA IN 2008

ALLTRA bevel head plasma/oxy head CNC cutting system

FABRICATING EQUIPMENT

HUGH SMITH (DEC 2009 REBUILT) 3000 TON X 13' vertical plate bender with GE FANUC QUICK PANEL VIEW PLC control, 7.4" max plate thickness cap, 45" to 216" inside diameter range, upgraded hydraulic power pack, s/n C27120 (NEW ELECTRICAL; NEW HYDRAULICS; GE FANUC PLC CONTROL)

ALLTRA (Dec 2008) MG4500 bridge type twin head CNC PLASMA-OXY/FUEL cutting system with BURNY 10NS CNC TOUCHSCREEN control, HYPERTHERM HT4001 plasma power supply, HYPERTHERM chiller, 19'x50' table, CNC controlled tilt & bevel plasma station, manual push button control tilt & bevel oxy-fuel station, rack & pinion drives, s/n 5643

VERSON 2" x 120" Horizontal Gun Drilling Machine, Approx Max Drill Diameter 2", Speeds: 840 to 1600 RPM, 120" Horizontal Drill Stroke, V-Type Work Rests, Operators Station, Assorted Gun Drills

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

CNC MACHINING, FABRICATING AND GENERAL PLANT EQUIPMENT AVAILABLE



MORI SEIKI SL- 25MC CNC turning center



TAKUMI V15A CNC vertical machining center



OKK MCV 820 CNC vertical machining center



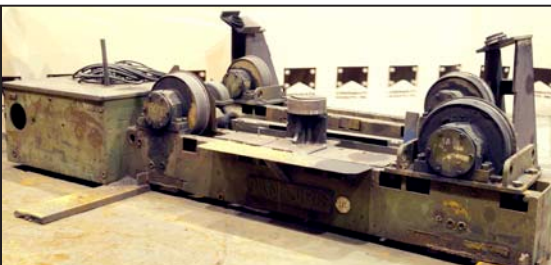
OKK MCH 800 II 4-axis CNC horizontal machining center



SAFOP LEONARD 40-510 engine lathe



MARVEL 81A11PC automatic vertical band saw



PANDJIRIS 150 ton tank turning rolls



Partial view of large capacity tank turning rolls available

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

LARGE OFFERING OF FACTORY SUPPORT EQUIPMENT AVAILABLE!



25,000 LBS CAPACITY

CLARK CY250 outdoor LPG forklift



7,000 LBS CAPACITY

CLARK C500-Y70 LP outdoor LPG forklifts



LINDBERG furnace



BELFAB dust collector



LIFT SYSTEMS self propelled hydraulic lift system



600 TON X 14'

ALLSTEEL 600-14 hydraulic press brake



10' X .25" CAPACITY

PEARSON hydraulic shear



DETROIT DIESEL ALLISON DDACE-100 diesel generator



MFG UNKNOWN manual brake



PEXTO rolls



MFG UNKNOWN 4.5" angle bending rolls

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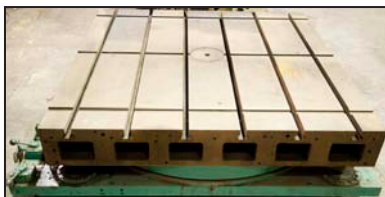
HUGE OFFERING OF ROTARY TABLES, ANGLE PLATES & FLOOR PLATES!



10' dia. variable speed power rotary table



7' dia. variable speed power rotary table



60" x 60" G&L air lift rotary table



16' x 32' x 12" steel portage layout table



3 AVAILABLE

48" x 48" hydraulic lift sine tables



16' x 5' steel angle plates



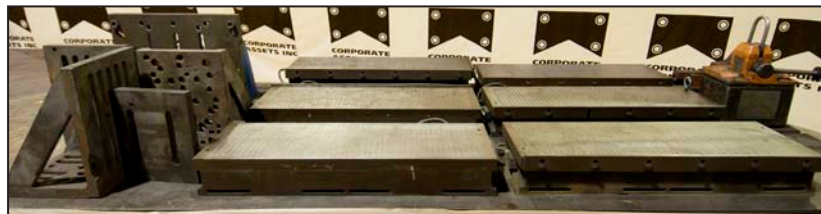
14' x 20" steel angle plates



20' x 5' steel angle plates (de-stacked)



48" x 66" steel angle plates



Partial view of electro-magnetic chucks & angle plates available



54" x 36" steel angle plates



30" x 50" steel box tables



Partial view of steel setup blocks and angle plates available



View of machine stands



View of setup blocks

VARIOUS ASSORTMENTS FROM SMALL TO LARGE CAPACITIES AVAILABLE

FOR MORE DETAILED LISTINGS AND PHOTOS. www.corpassets.com



300 TON CAPACITY

METSO electric transfer cart with scale



75 TON

MFG UNKNOWN spreader beam



20 TON

ACA USA digital crane scale



35+ AVAILABLE

Partial view of self dumping hoppers available



25+ AVAILABLE

Partial view of LISTA cabinets available



7 TON

CHALLENGER digital crane scale



WALKER BUX BM-25PB crane lifting magnet



50+ SECTIONS AVAILABLE

Partial view of medium duty pallet racking

(OVER \$700K AT COST) QUALITY BRAND NAME TOOLING CONSISTING OF HSS TAPER SHANK DRILLS, REAMERS, TAPS & DIES, CARBIDE INSERT CUTTERS AND FACE MILLS, CARBIDE INSERTS, CARBIDE END MILLS AND MUCH MORE!



AUCTION DETAILS

INSPECTION

Monday, November 16 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction.

REMOVAL

Small items: Wednesday, November 18 by 5:00 P.M.
Remaining items: Tuesday, December 8 by 5:00 P.M.

PAYMENT

Please visit our website for details at www.corpassets.com
A Buyer's Premium will apply at this sale.



We

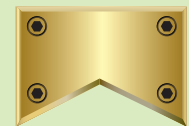
Accept

Please visit our website as specific terms and conditions may apply.

TERMS

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AUCTION CONDUCTED BY:



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