



POREBA NORTH AMERICA HEAVY DUTY HOLLOW SPINDLE LATHE

TK 1060 SPECIFICATIONS

	Item	Unit	
Capacity	Swing over bed	mm/inch	1060/ 41.7"
	Swing over cross slide	mm/inch	750/ 29.5"
	Swing over gap	mm/inch	1610/ 63.3"
	Center height	mm/inch	53/ 20.8"
	Width of gap	mm/inch	570/ 22.4"
	Bed width /auxillary guide	mm/inch	560/ 22" - 660/ 25.9"
	Between centers	meters	1.5M, 2M, 3M, 4M, 5M, 6M, 7M, 8M, 9M
Headstock	Spindle bore diameter	mm/inch	156/6" (opt. 230/9", 310/12", 360/14", 510/20")
	Spindle nose		A2-11 (opt. A2-15, A2-20, A2-20, A2-28)
	Spindle speeds (12 steps)		9-600 (opt. 6-400, 4-300, 3-250, 2-150)
	Main spindle motor	HP	20 HP (opt. 25HP, 30HP, 40HP)
Feed & Threads	Cross travel	mm/inch	540/ 21.2"
	Cross feeds		0.065 - 0.96 (48 kinds)
	Longitudinal feeds		0.13 - 1.92 (48 kinds)
	Lead screw diameter		50mm (1.9") x 2 TPI
	Threading range, metric		2-30mm / Pitch (44 kinds)
	Threading range, inch		1-16 TPI (42 Kinds)
	Module pitch threads		1-15M (32 kinds)
	DP. pitch threads		2-30P (48 kinds)
	Compound rest level	mm/inch	300/ 11.8"
	Tool size	mm/inch	40 x 40/ 1.5" x 1.5"
	Rapid motor	kW/HP	1/2 HP
	Coolant pump	kW/HP	1/4 HP
	Tailstock	Tailstock spindle	mm/inch
Tailstock spindle taper			MT 6
Quill travel		mm/inch	300/ 11.8"

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STANDARD ACCESORIES

- (2) 30" 4-Jaw chucks with 12" bore
- Inch/Metric threading
- Inch lead screw (2 TPI)
- Taper attachment
- 4-Way tool post
- 6-Way rapid traverse
- Steady rest (5.9" -14.9")
- Steady rest (11.8" -21.6")
- Rear spindle adapter
- Rear chuck guard
- Front chuck guard
- Rear splash guard
- 40 HP main motor

OPTIONAL ACCESORIES

- Follow rest
- Face plate
- Rear toolpost
- Micrometer carriage stop
- Pneumatic rapid threading device
- Rotating center MT5

